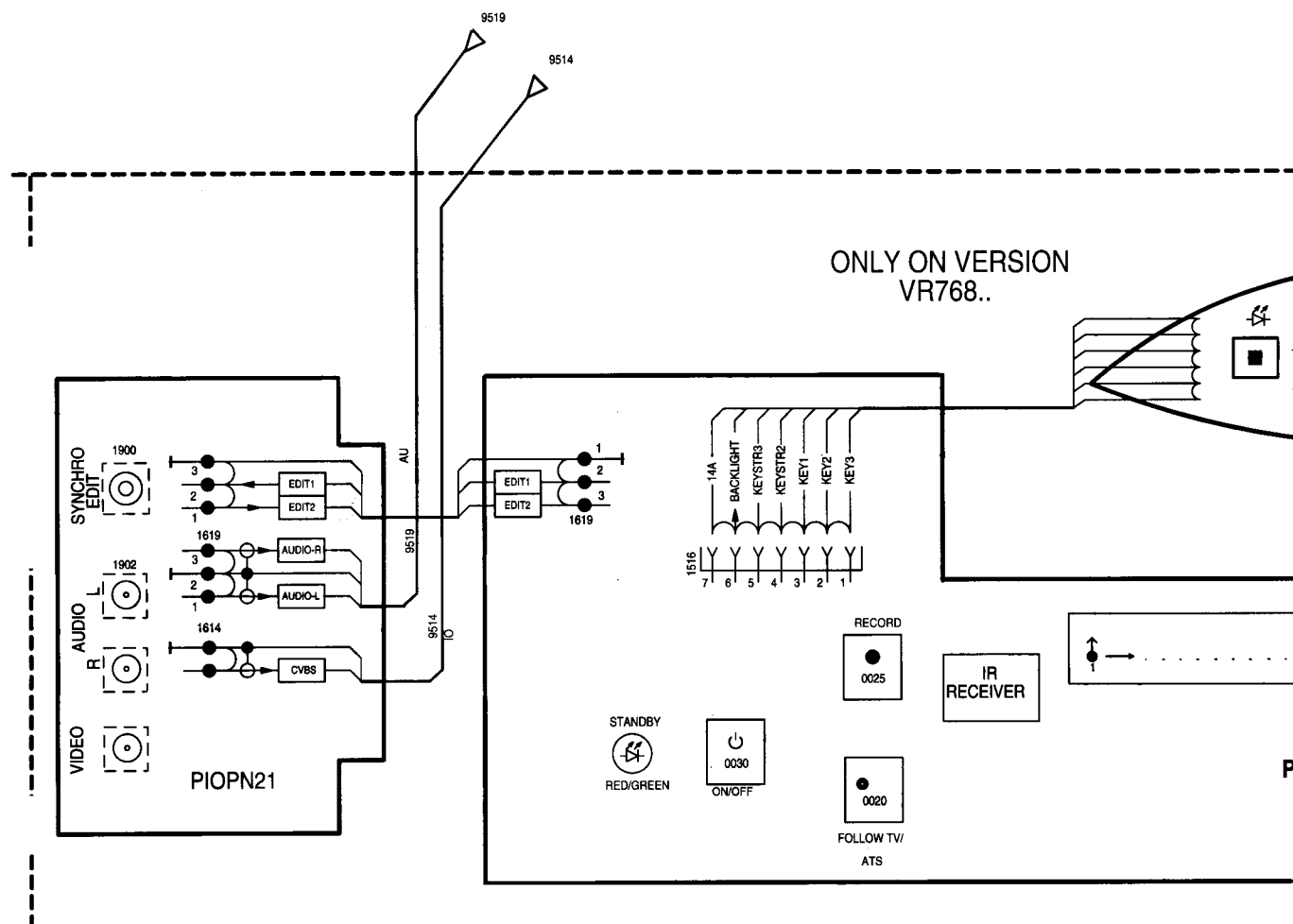
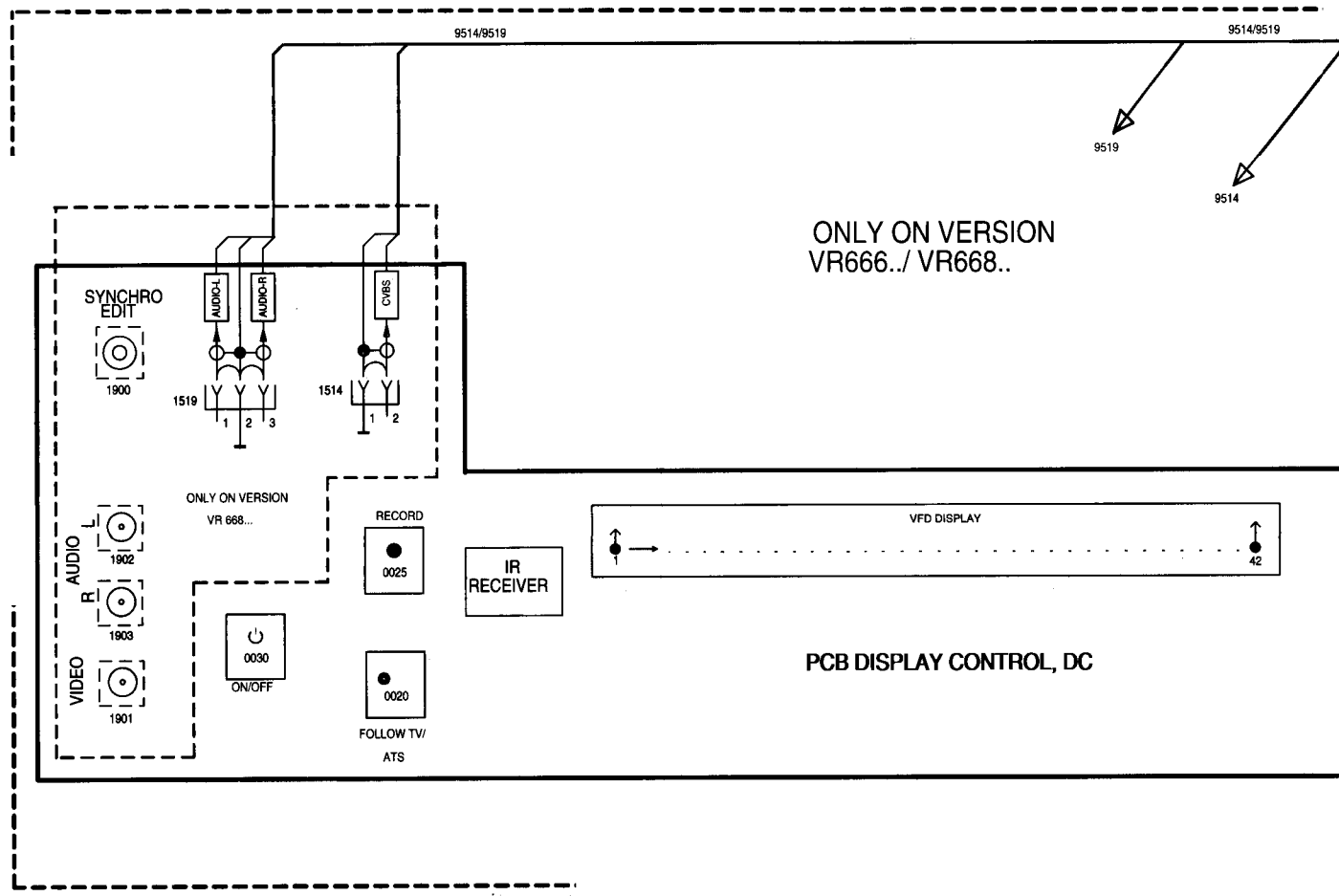
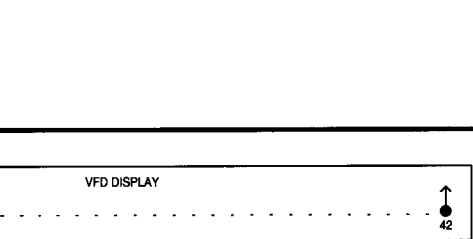
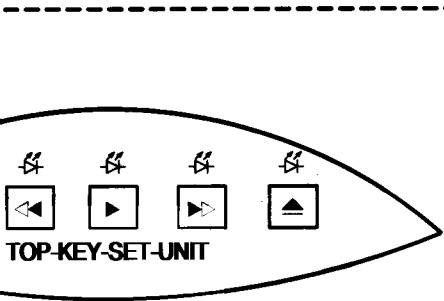
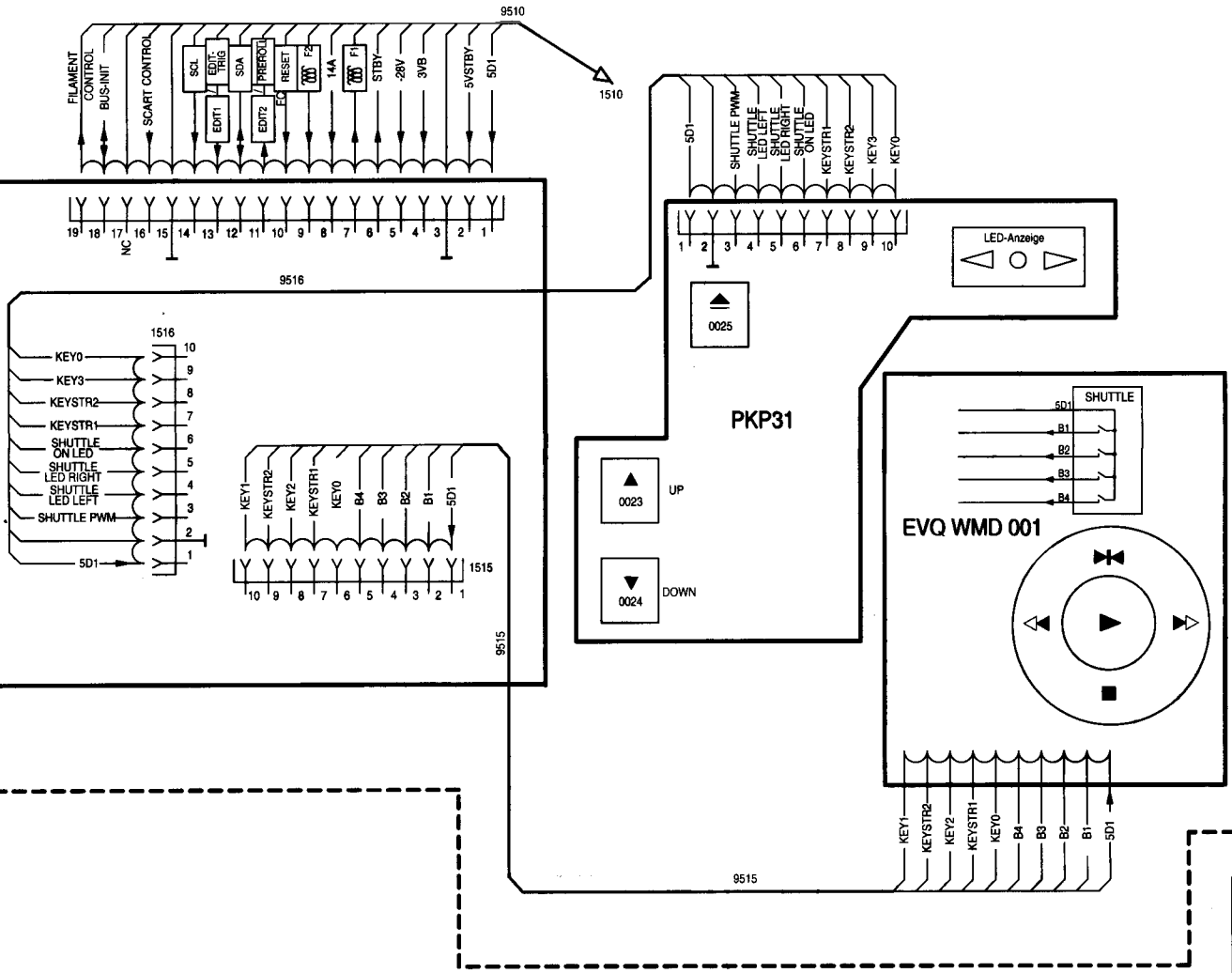
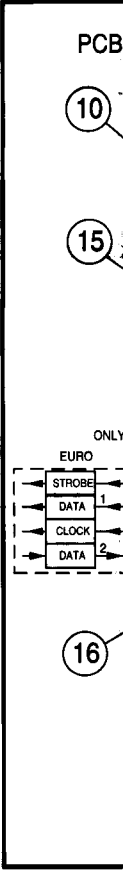
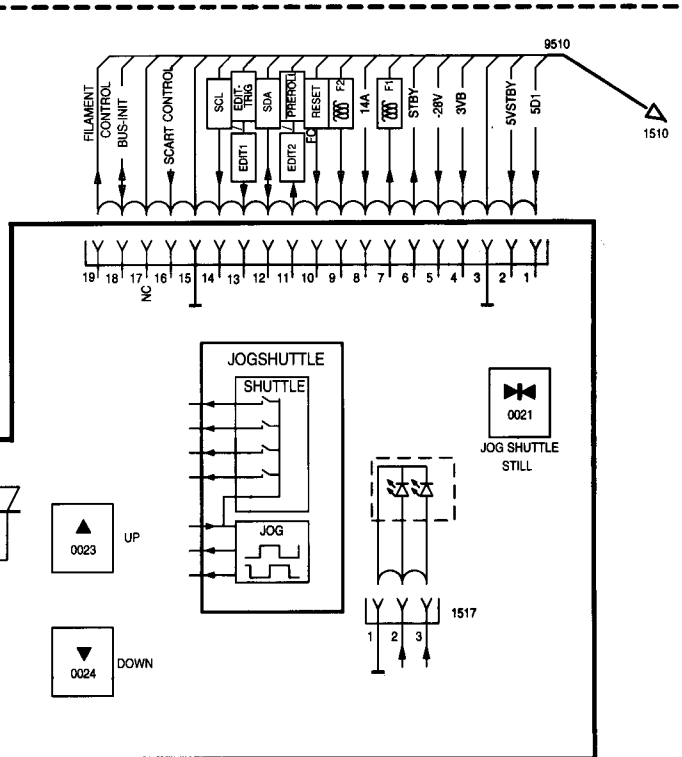


Wiring Diagram VHS

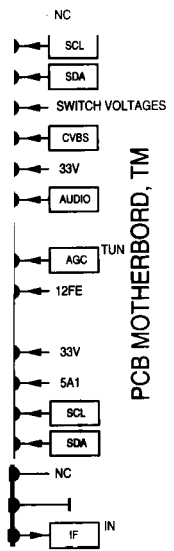




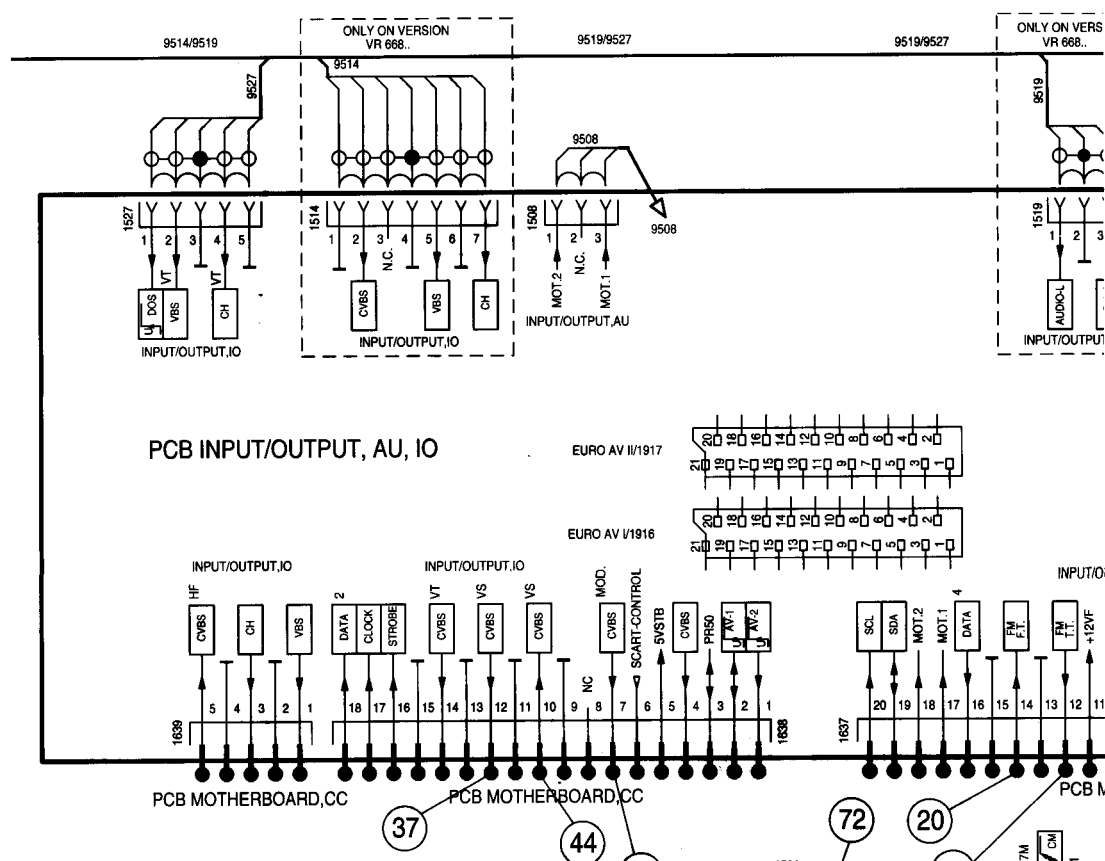
CB DISPLAY CONTROL, DC



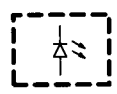
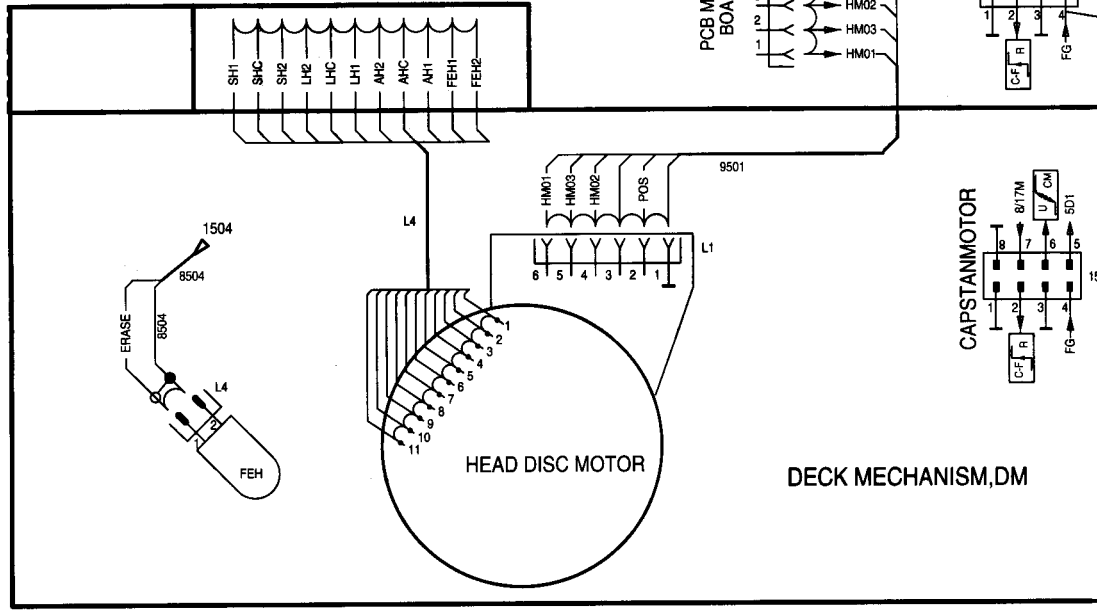
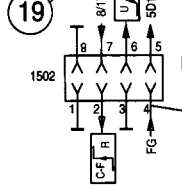
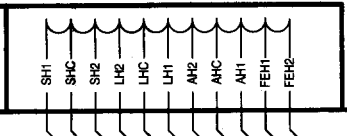
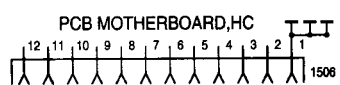
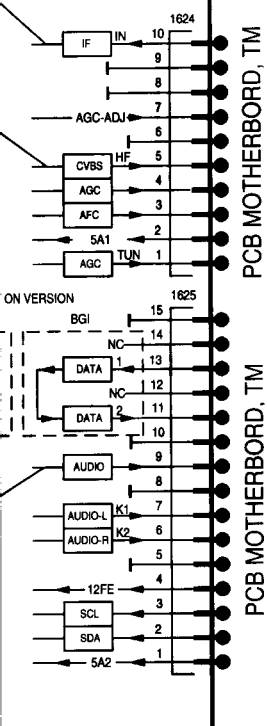
TV



PCB MOTHERBOARD, TM

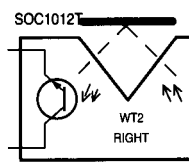
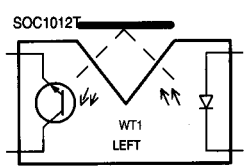


FRONTEND, FE
BGI
EURO



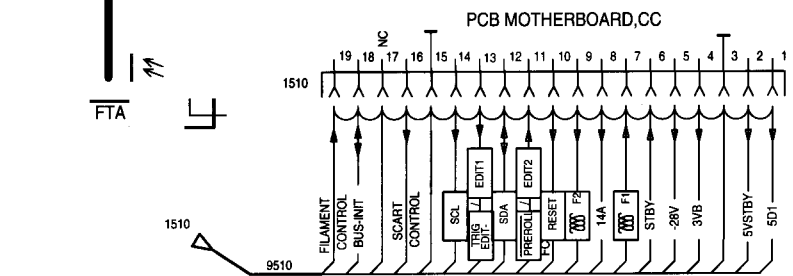
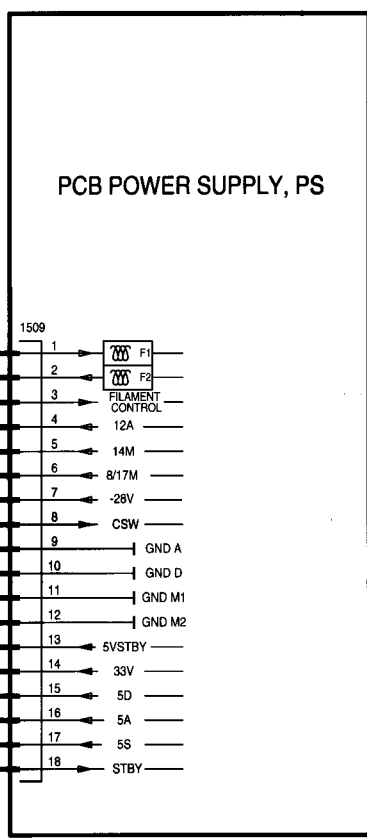
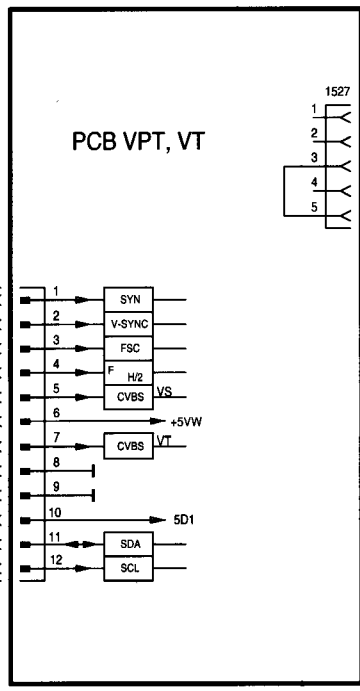
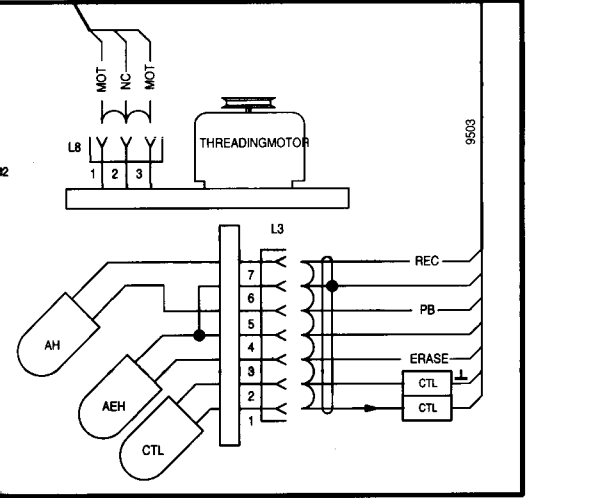
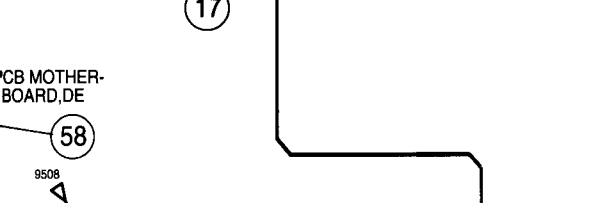
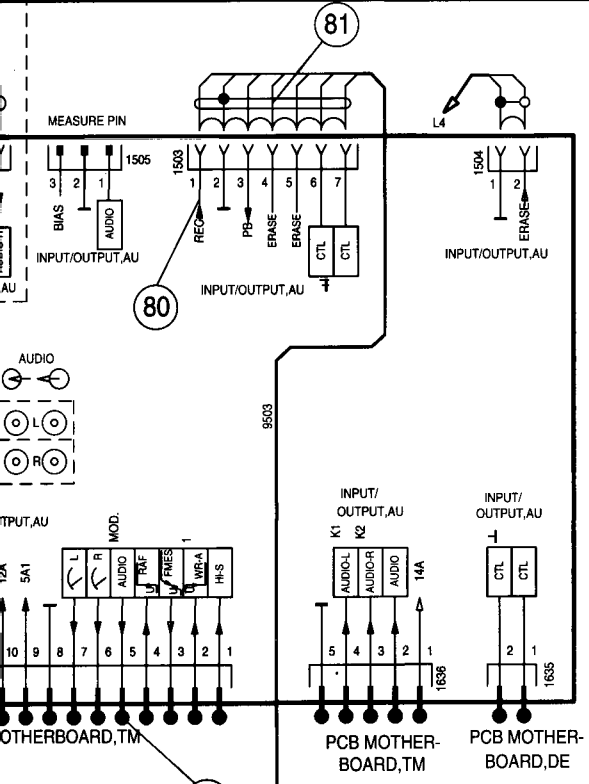
PCB MOTHERBOARD

- CENTRAL CONTROL, CC
- DECK ELECTRONIC, DE
- VIDEO/ CHROMA, VS
- SECAM, SE
- HEAD AMPLIFIER, HC
- ON SCREEN DISPLAY, OS
- VIDEO PROGRAM SYSTEM, VP
- TUMOD+PERIPHERIE, TM

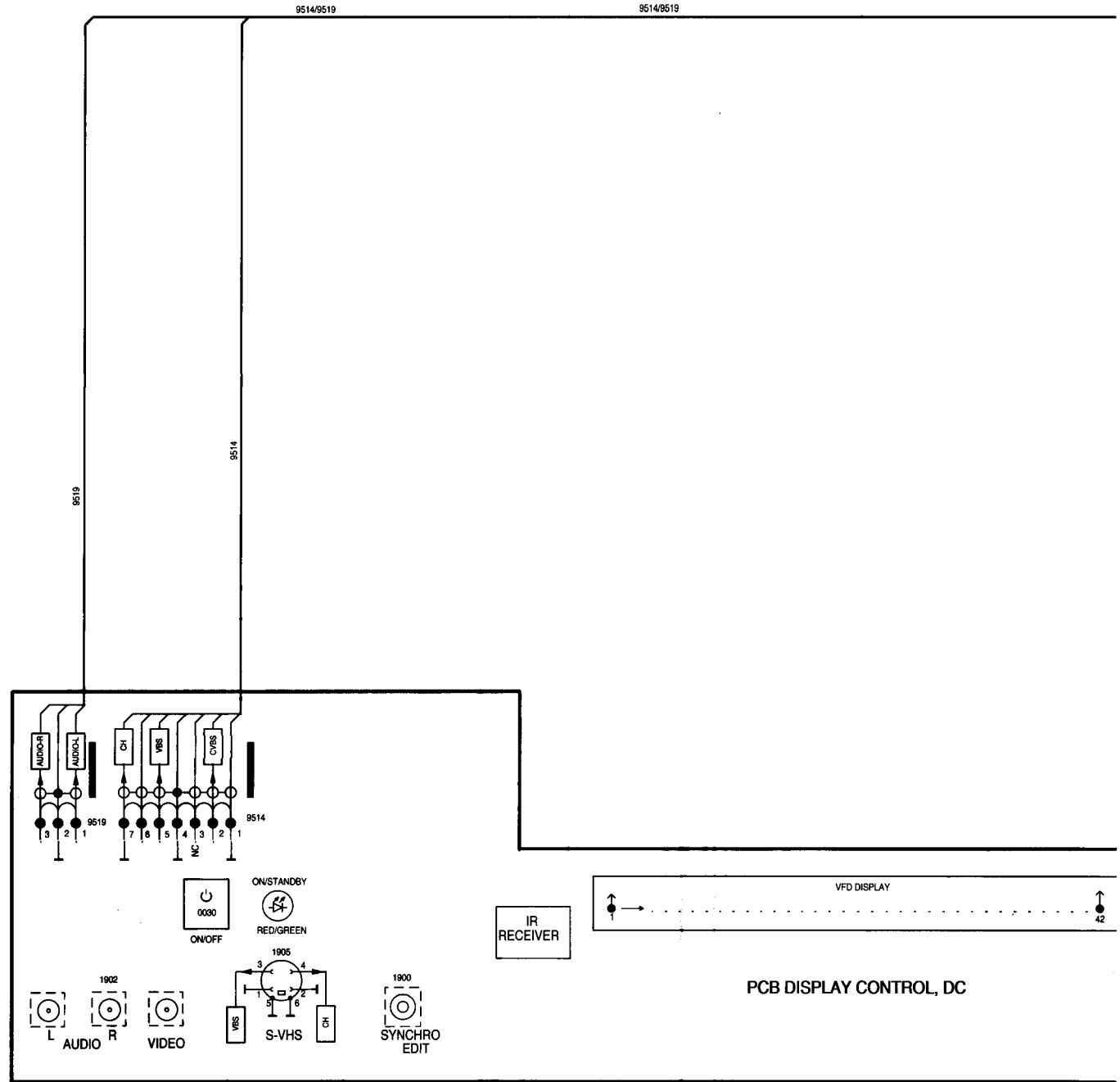


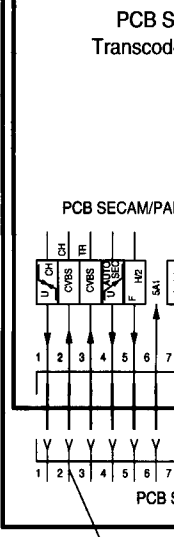
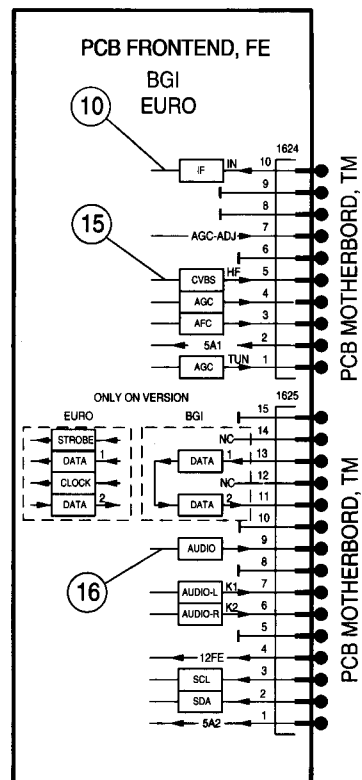
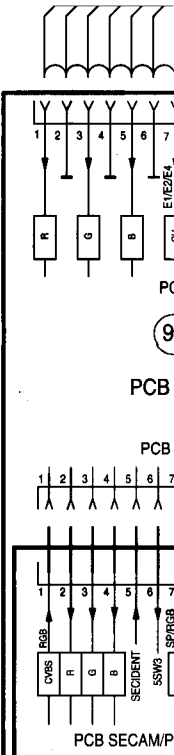
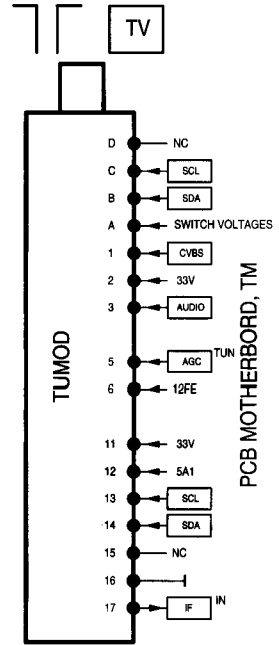
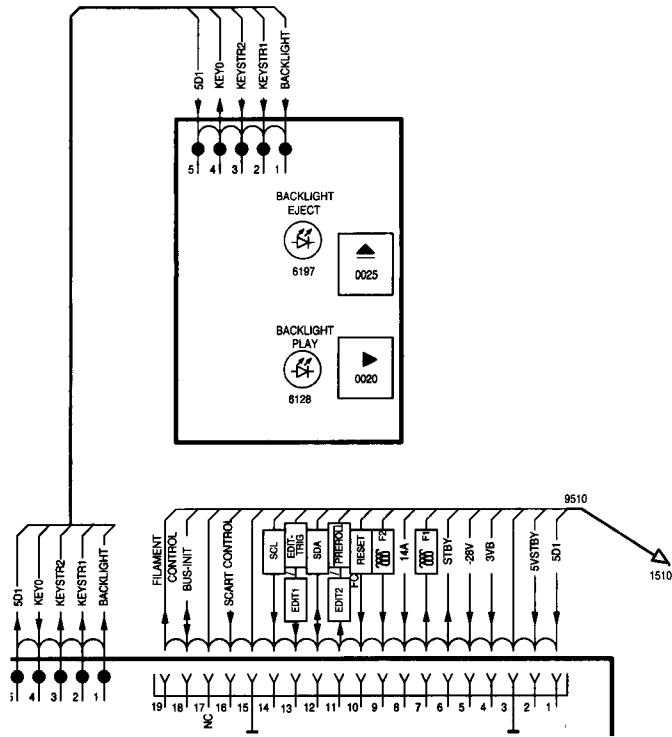
9527

9527



Wiring Diagram VR967



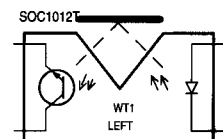
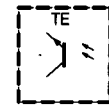
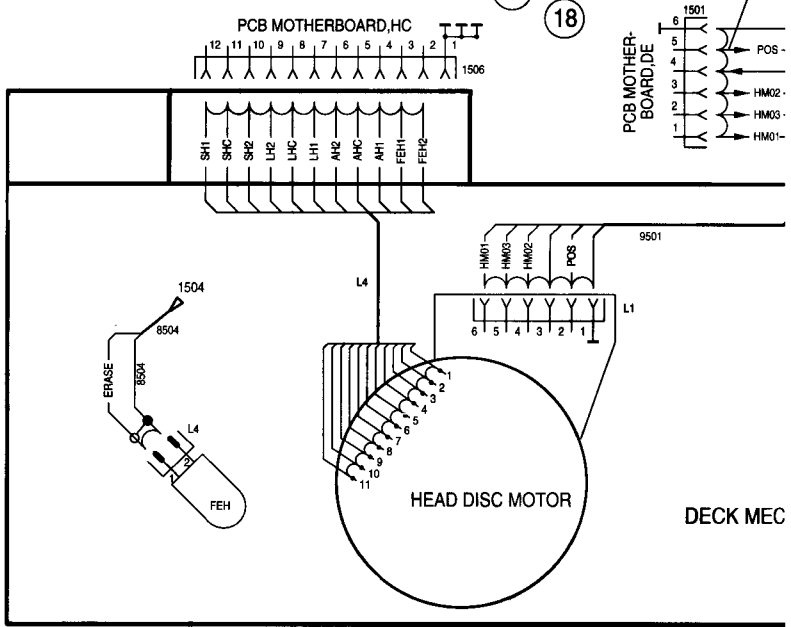
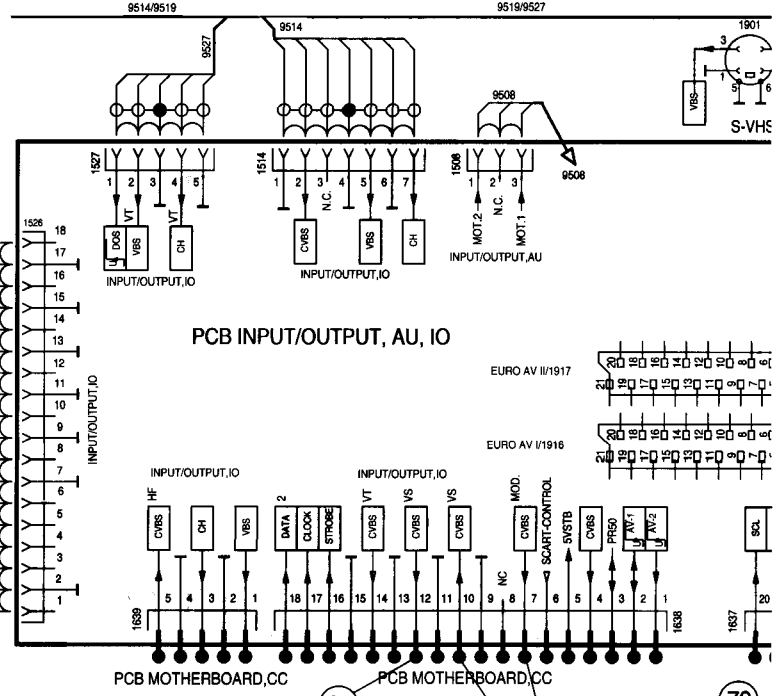
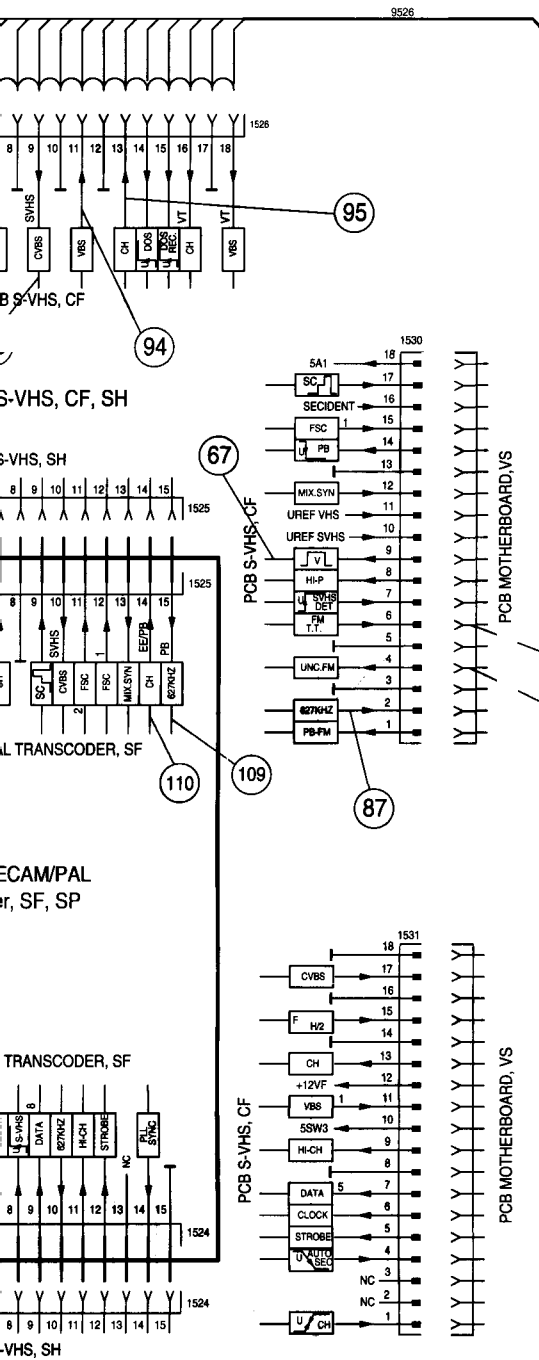


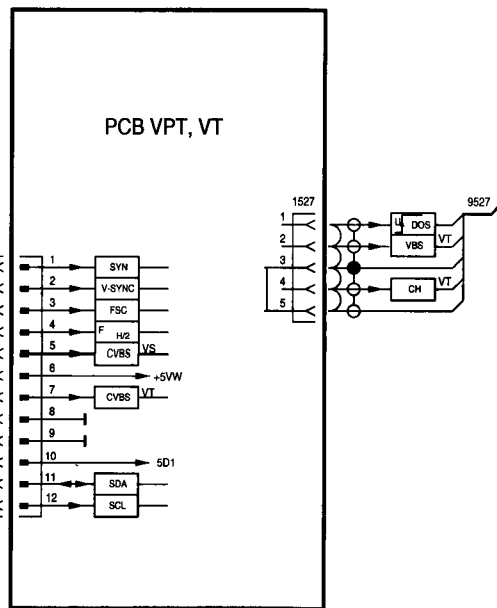
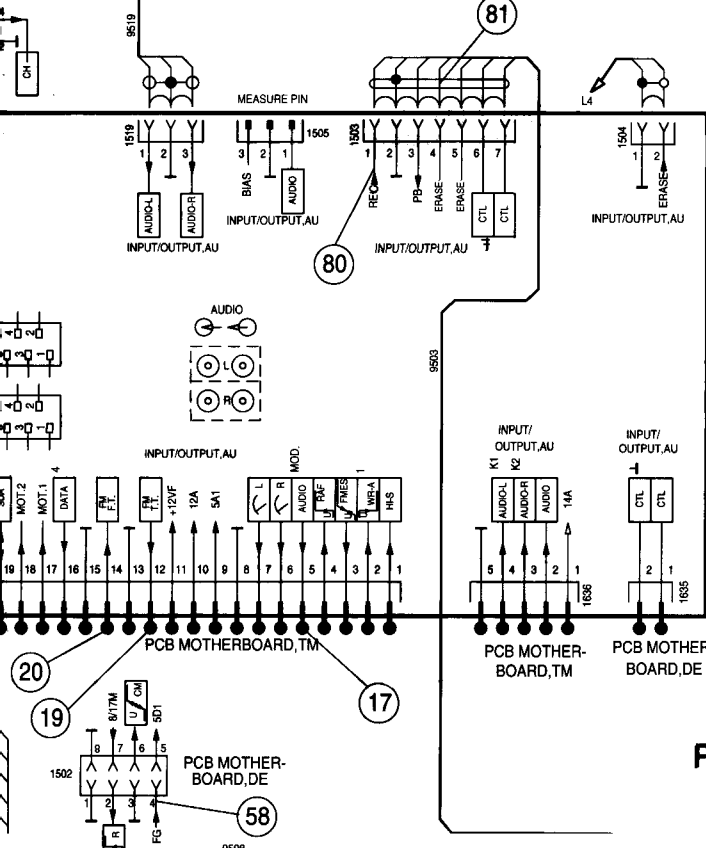
6022
RECORD/
ENREG.
6021
TIMER



- 0029 FOLLOW TV/ATS
- 0026 STOP
- 0021
- 0023
- 0027 RECORD/ENREG.
- 0024
- 0028

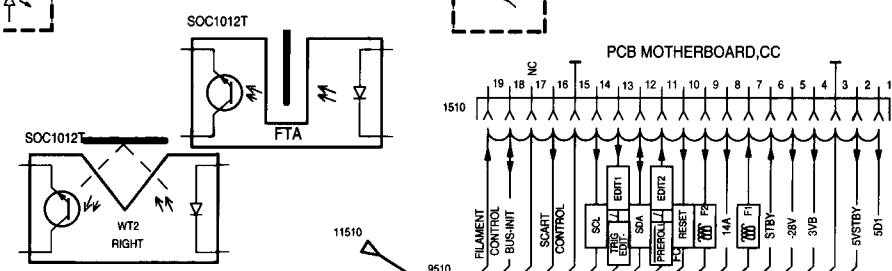
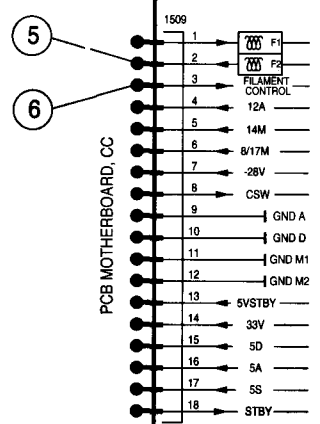
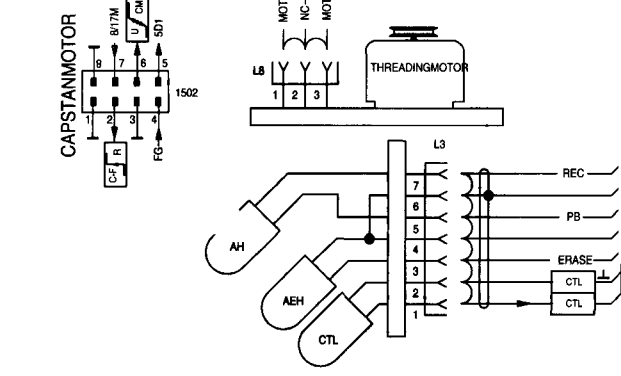
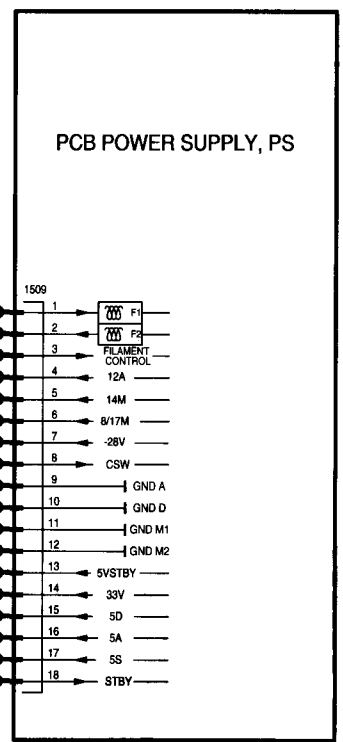
85

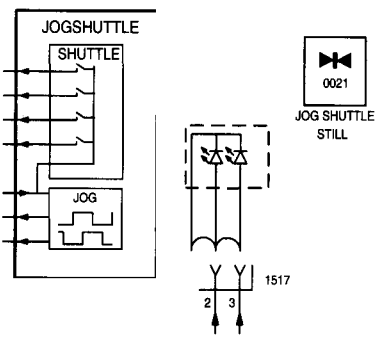
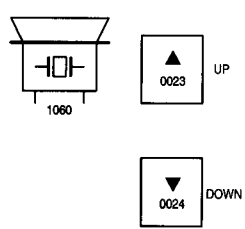
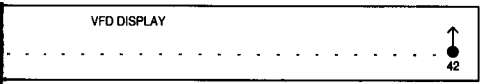
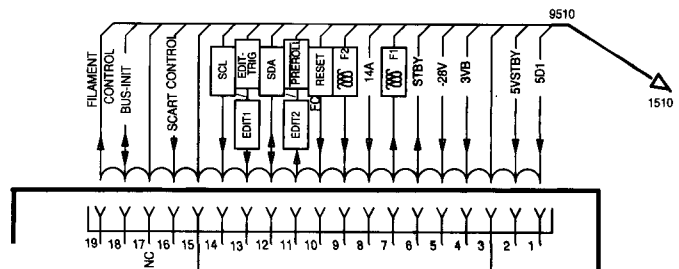
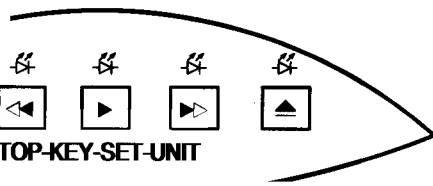
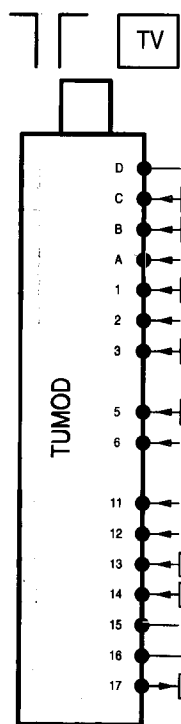
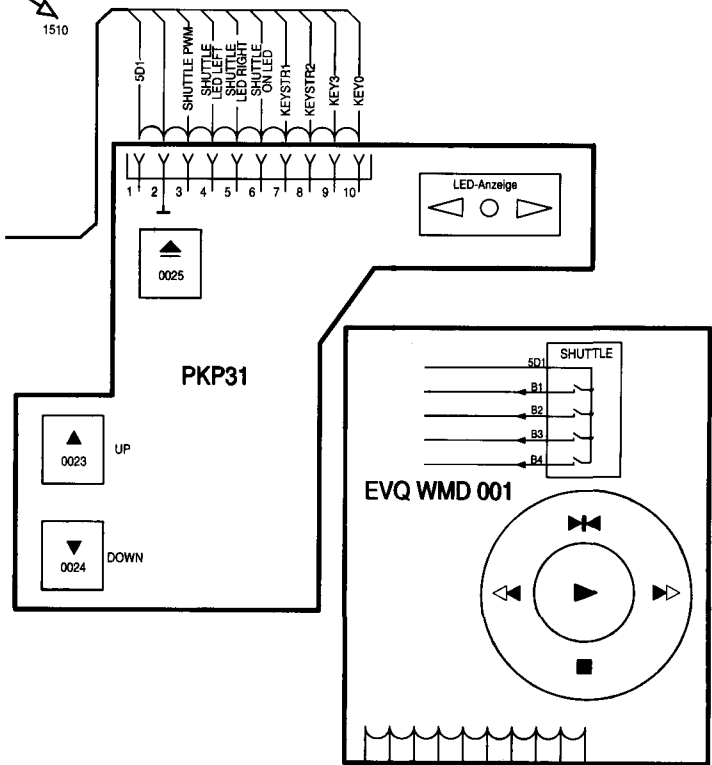
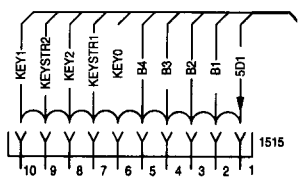
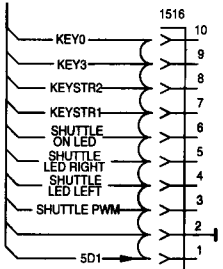
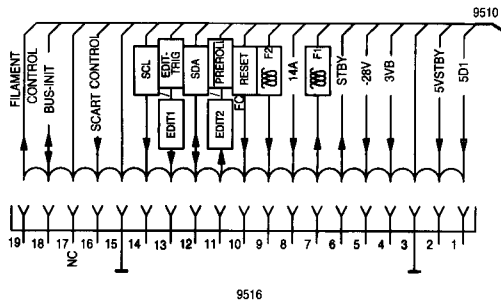




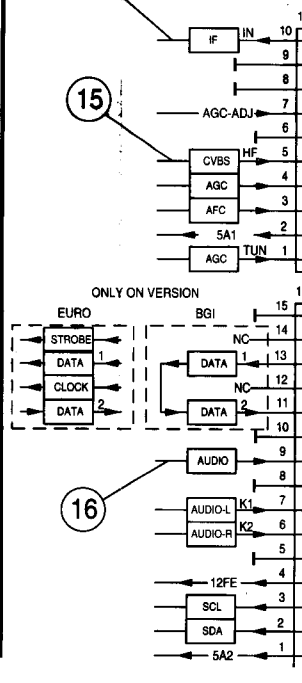
PCB MOTHERBOARD

CENTRAL CONTROL, CC
DECK ELECTRONIC, DE
VIDEO/CHROMA, VS
SECAM, SE
HEAD AMPLIFIER, HC
ON SCREEN DISPLAY, OS
VIDEO PROGRAM SYSTEM, VP
TUMOD+PERIPHERIE, TM



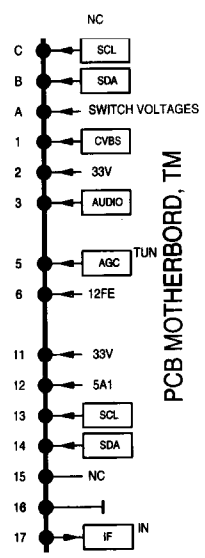


PCB FRONTEND, FE
BGI
EURO





TUMOD



PCB MOTHERBOARD, TM

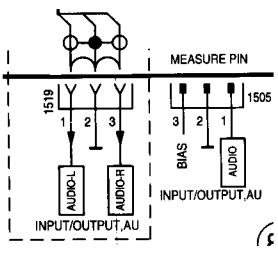
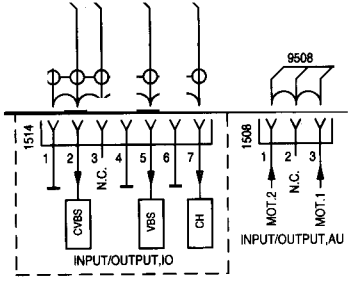
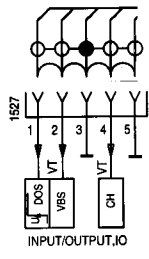
9514/9519

ONLY ON VERSION VR 668..

9519/952

9519/9527

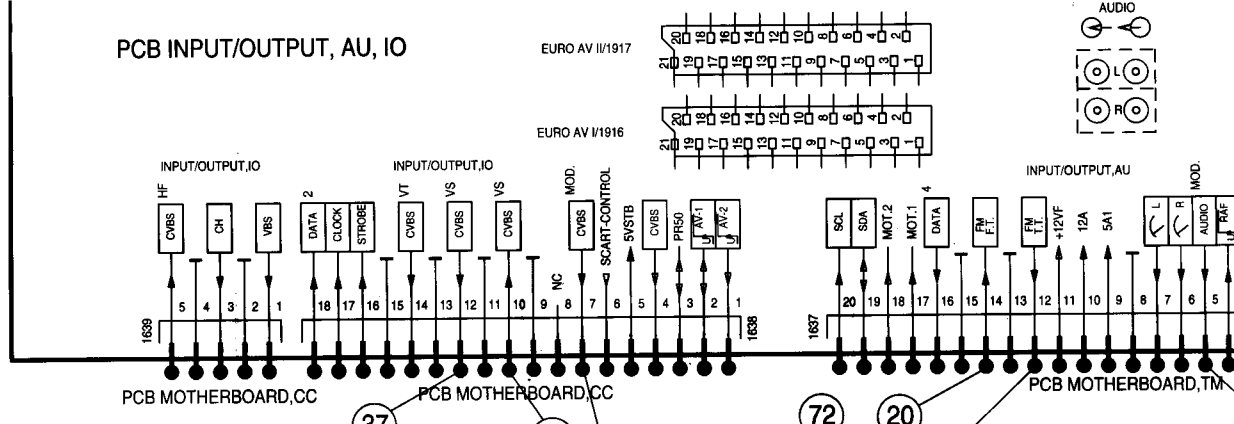
ONLY ON VERSION VR 668..



PCB INPUT/OUTPUT, AU, IO

EURO AV II/1917

EURO AV I/1916



PCB MOTHERBOARD, CC

37

PCB MOTHERBOARD, CC

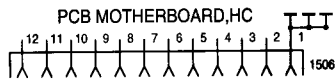
44

18

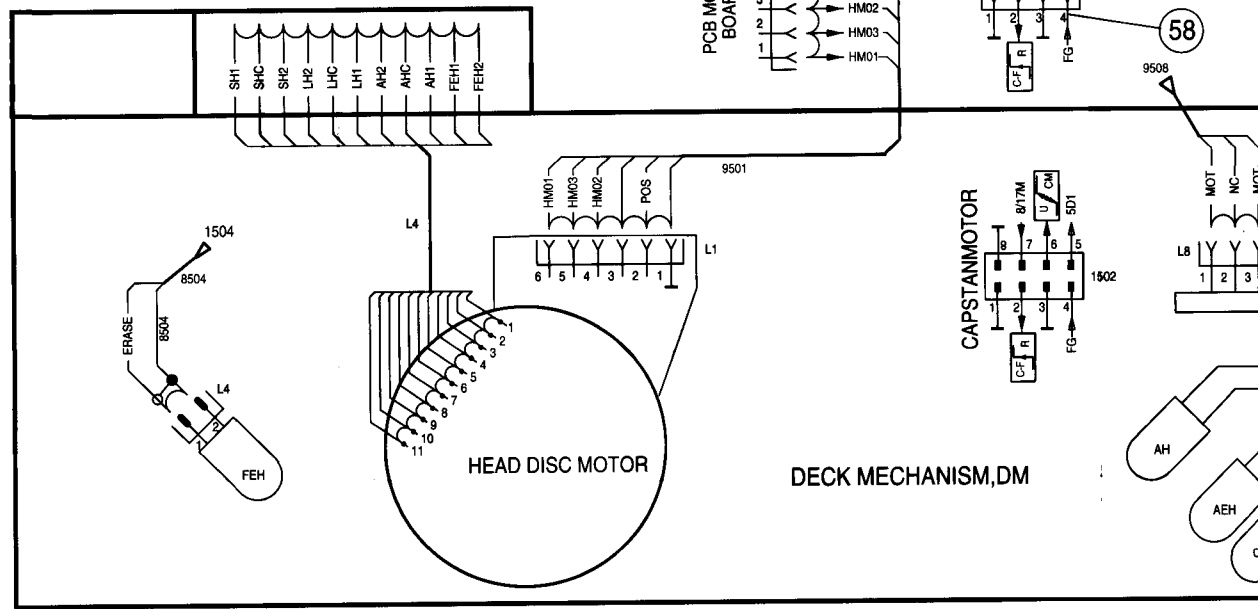
72

20

19



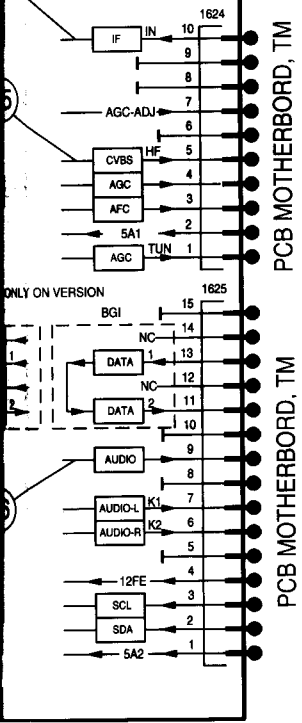
PCB MOTHERBOARD, HC



HEAD DISC MOTOR

DECK MECHANISM, DM

PCB FRONTEND, FE BGI EURO

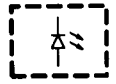
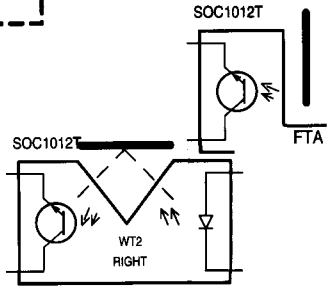
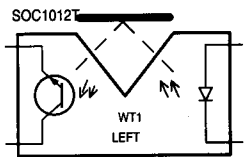


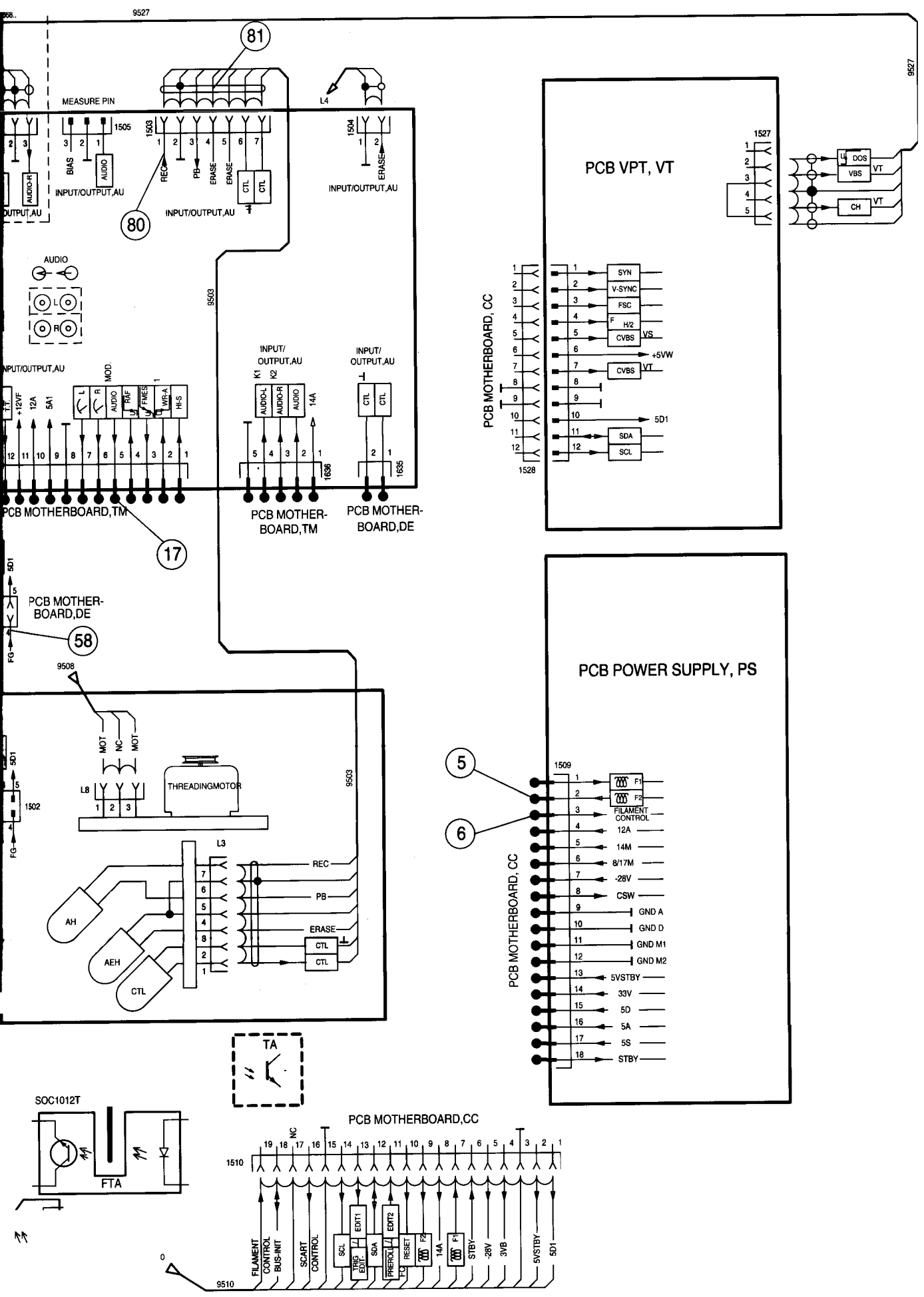
PCB MOTHERBOARD, TM

PCB MOTHERBOARD, TM

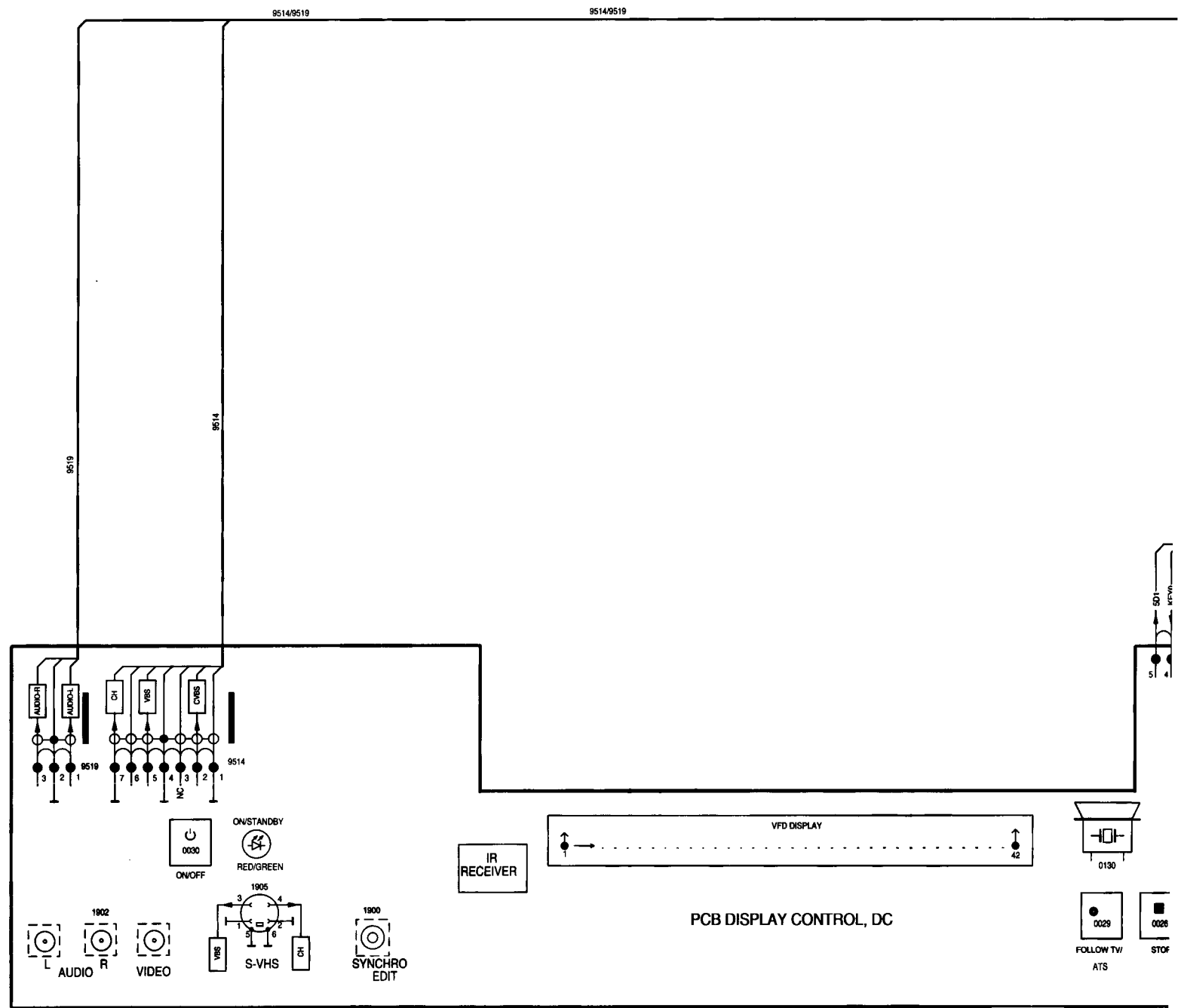
PCB MOTHERBOARD

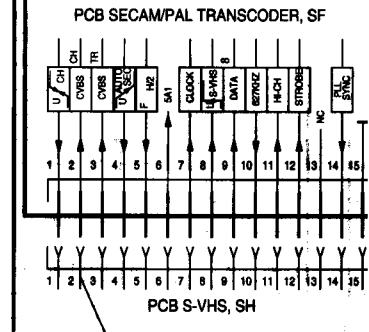
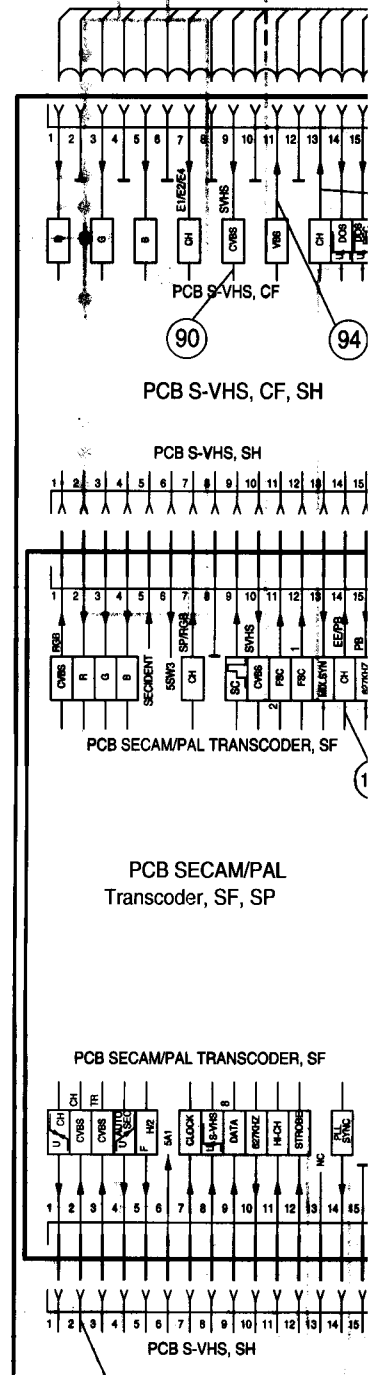
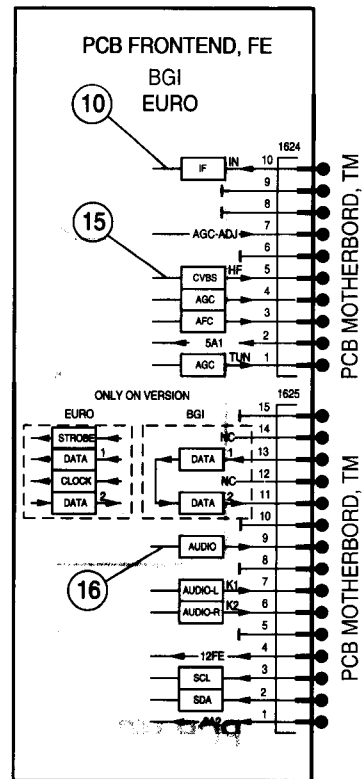
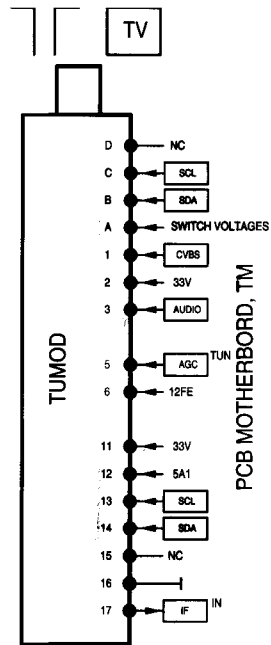
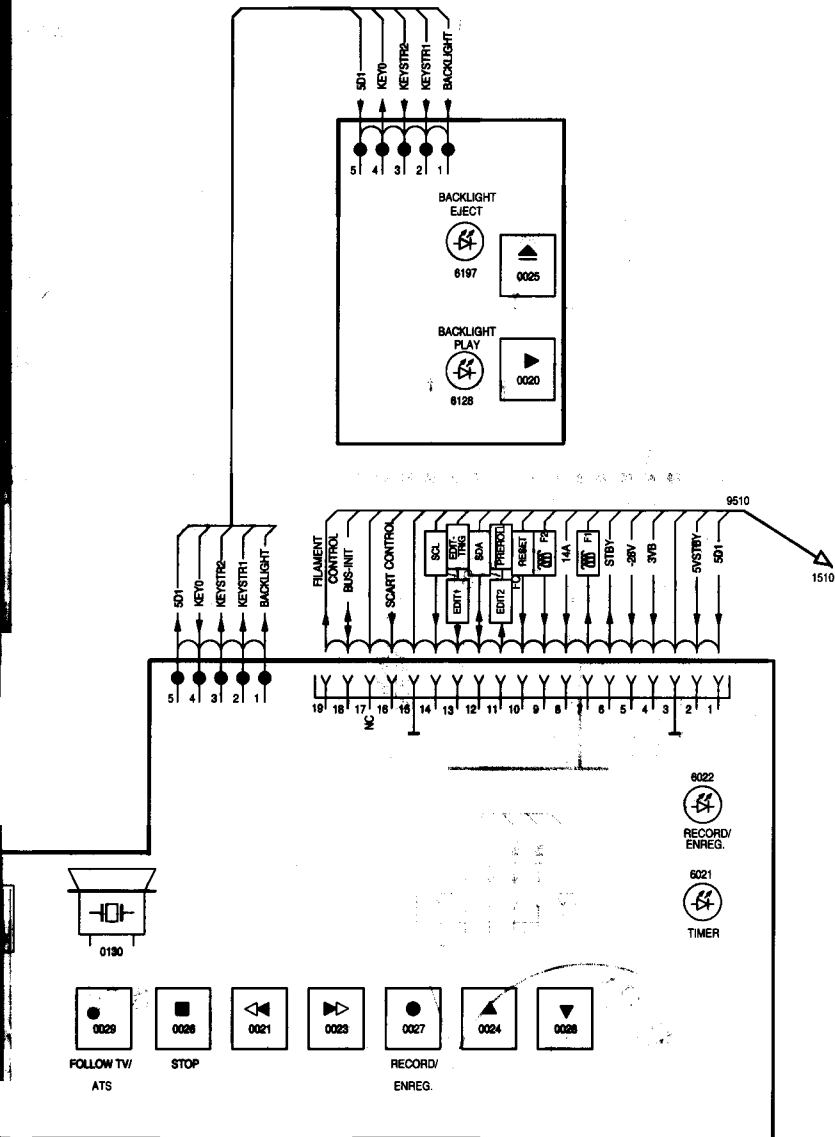
- CENTRAL CONTROL, CC
- DECK ELECTRONIC, DE
- VIDEO/ CHROMA, VS
- SECAM, SE
- HEAD AMPLIFIER, HC
- ON SCREEN DISPLAY, OS
- VIDEO PROGRAM SYSTEM, VP
- TUMOD+PERIPHERIE, TM

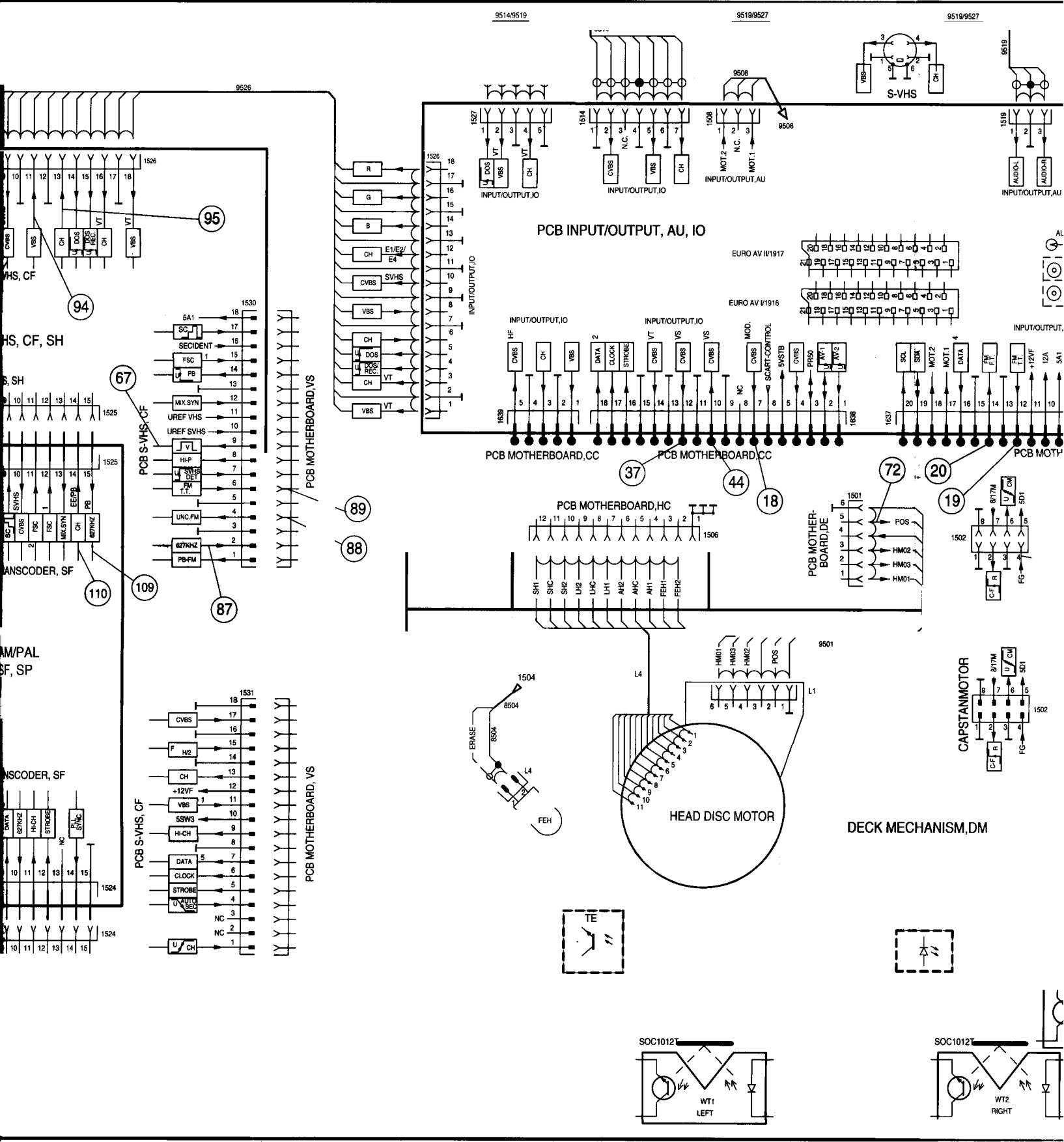


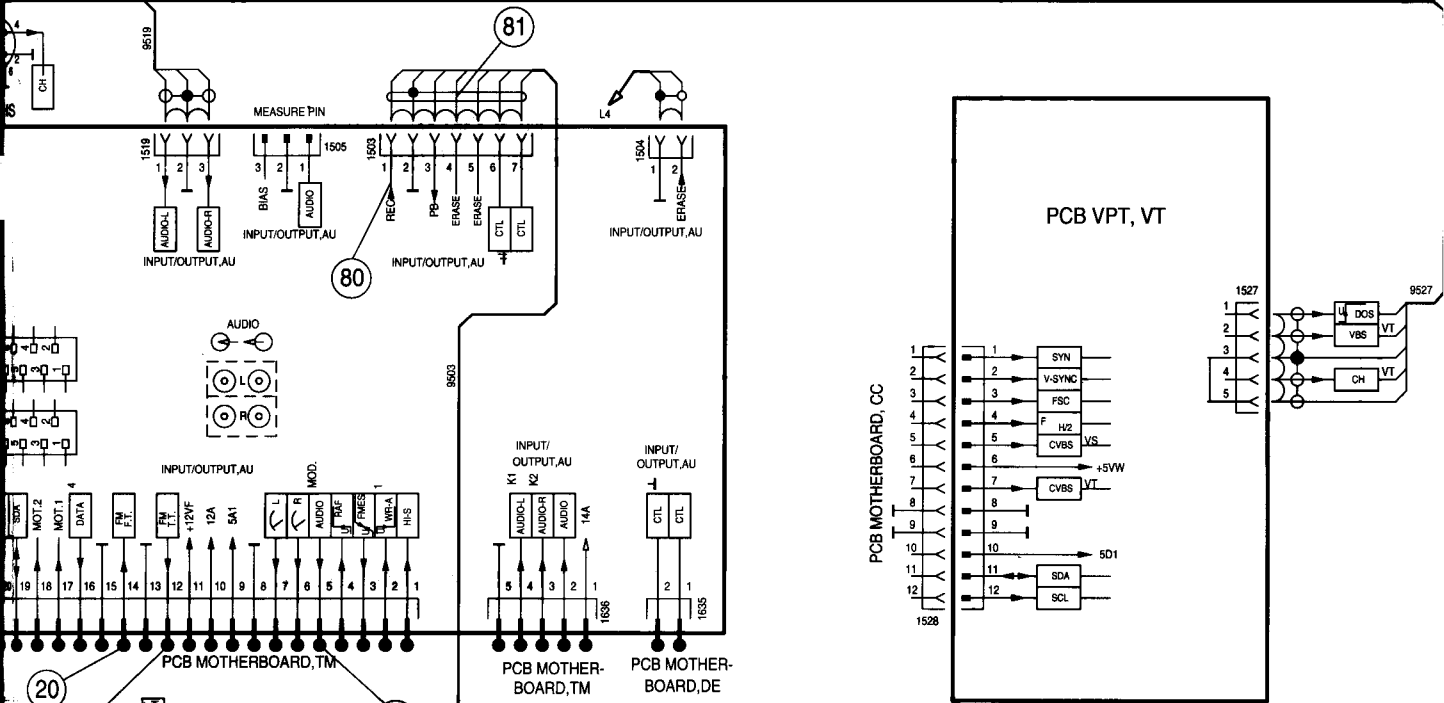


Wiring Diagram VR967



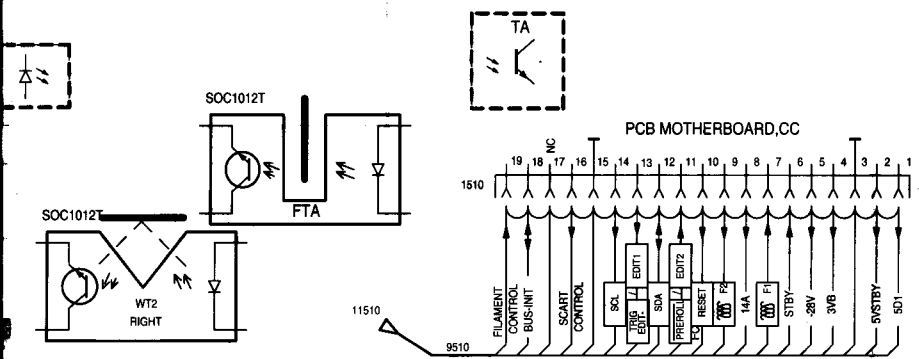
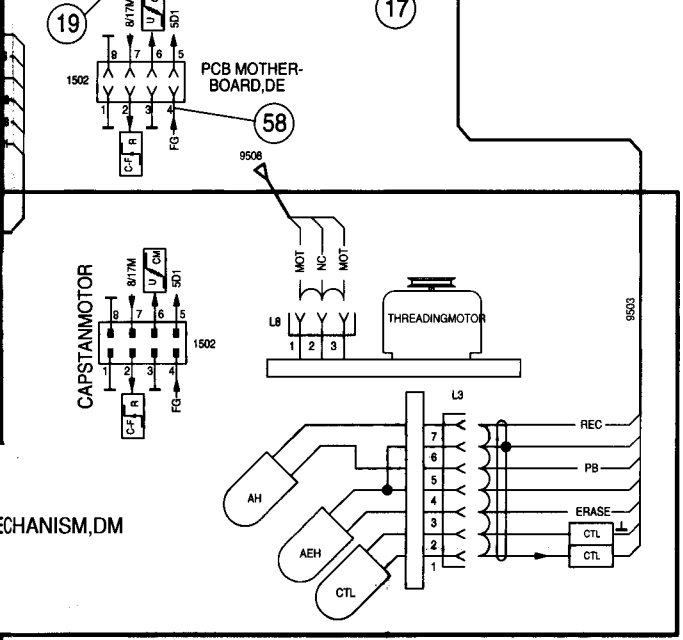
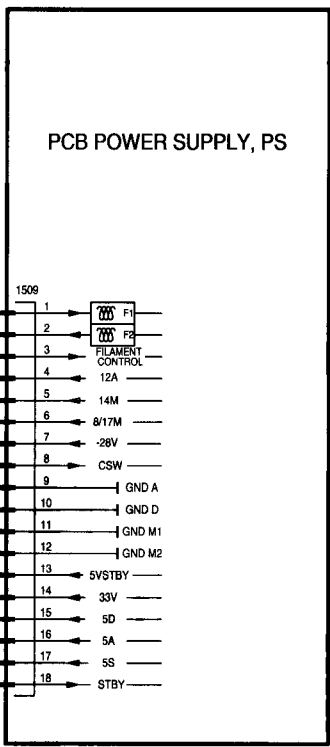




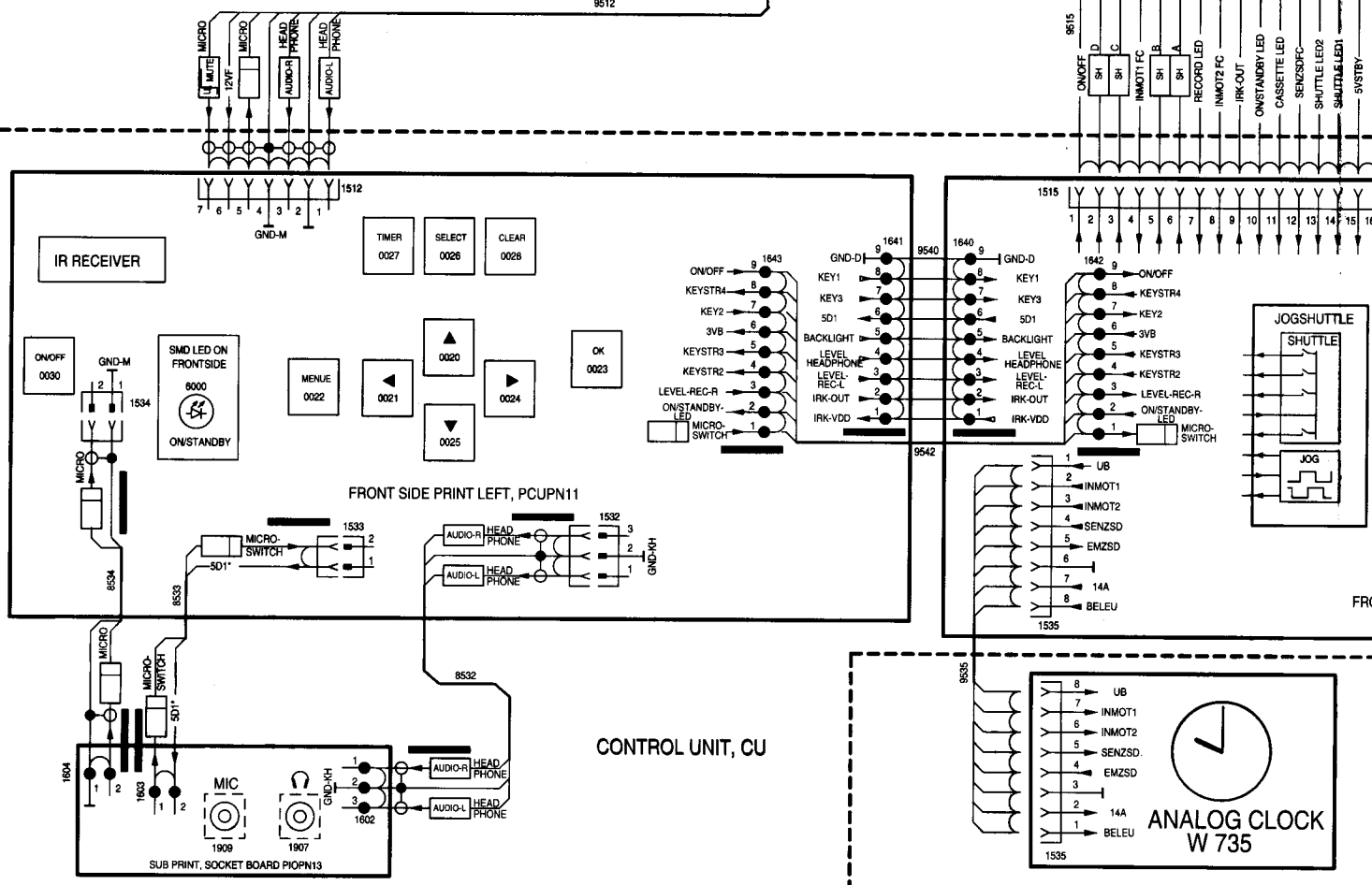
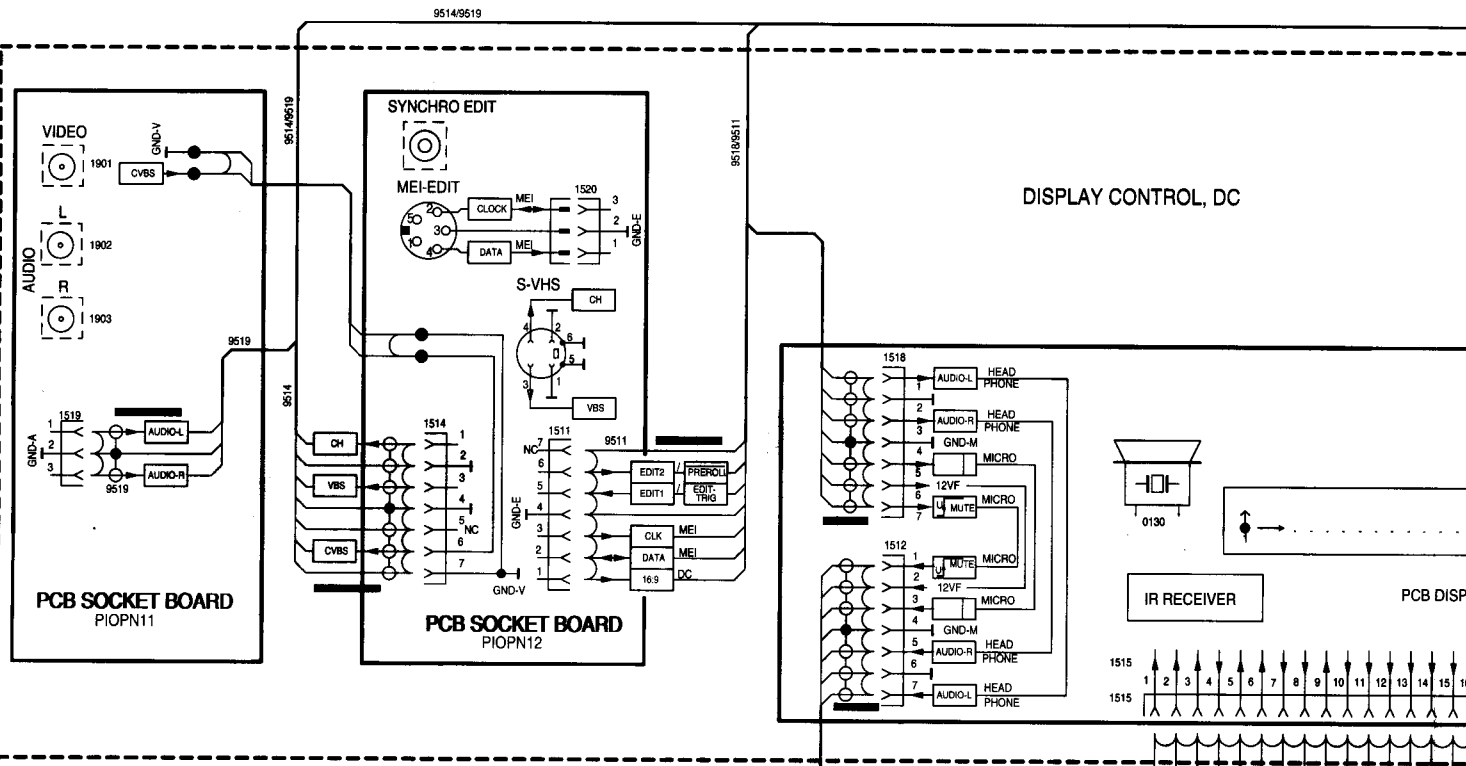


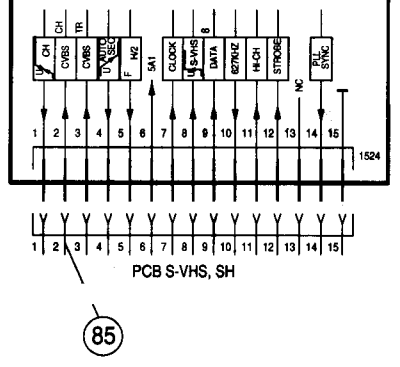
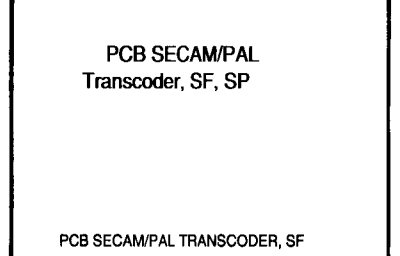
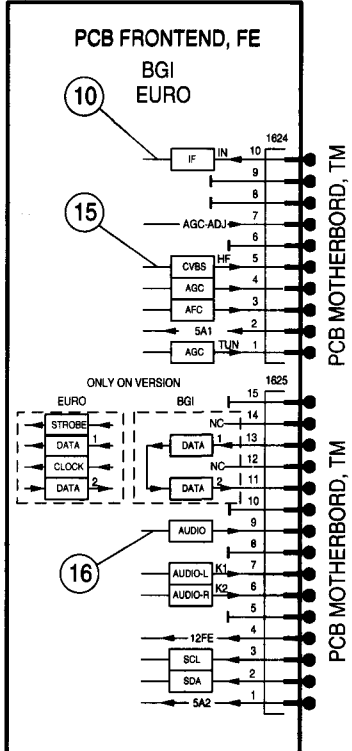
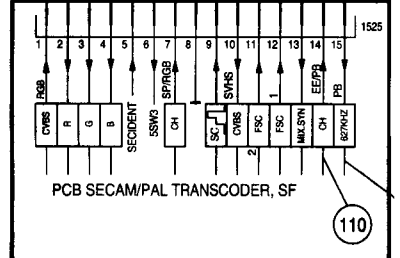
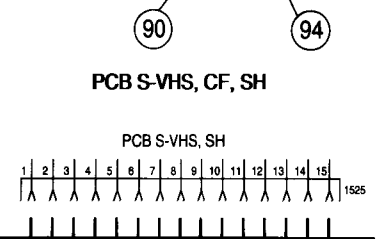
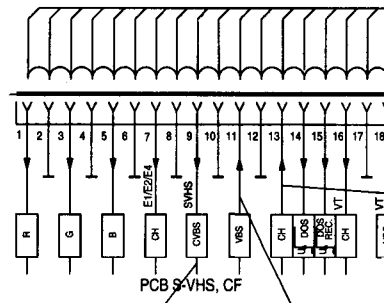
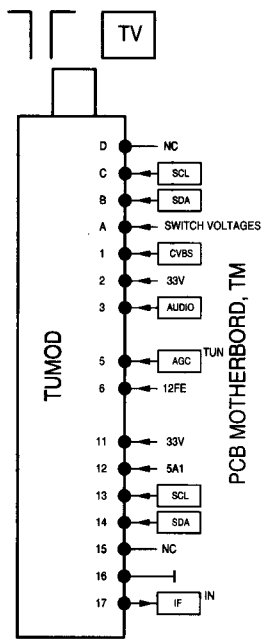
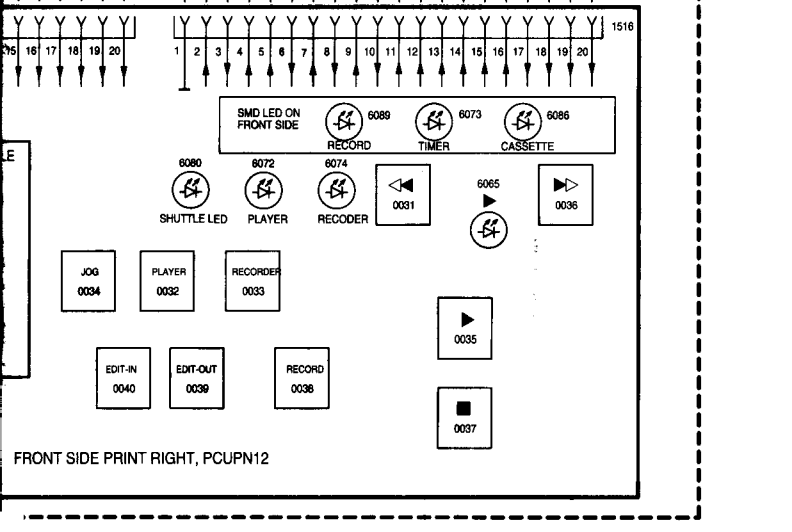
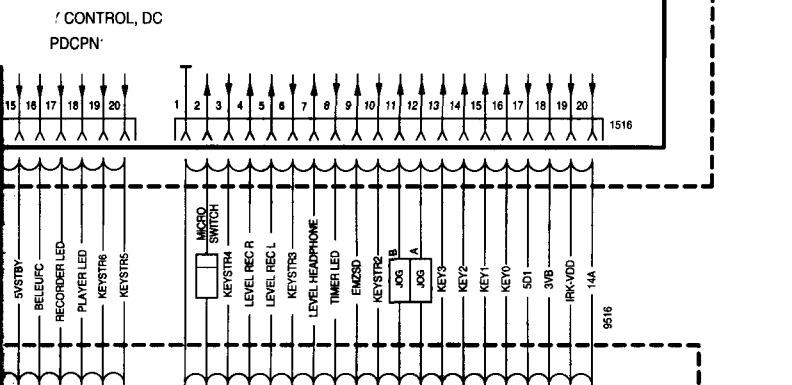
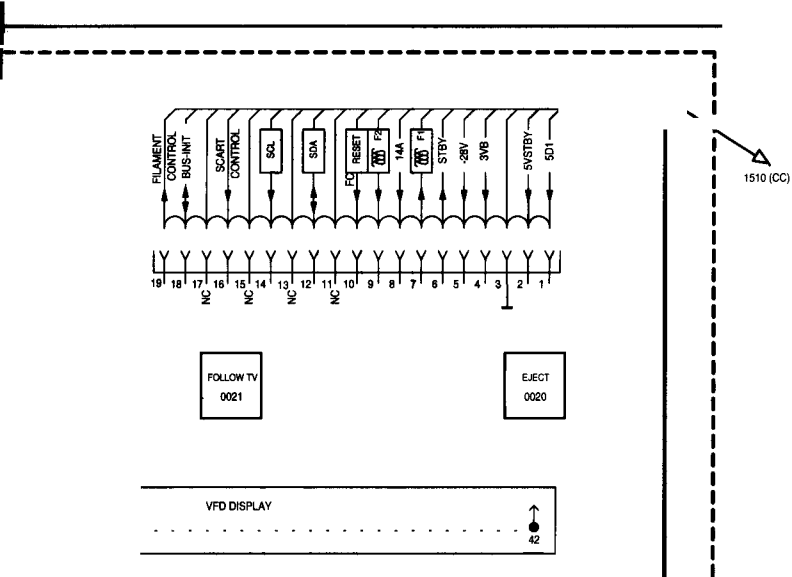
PCB MOTHERBOARD

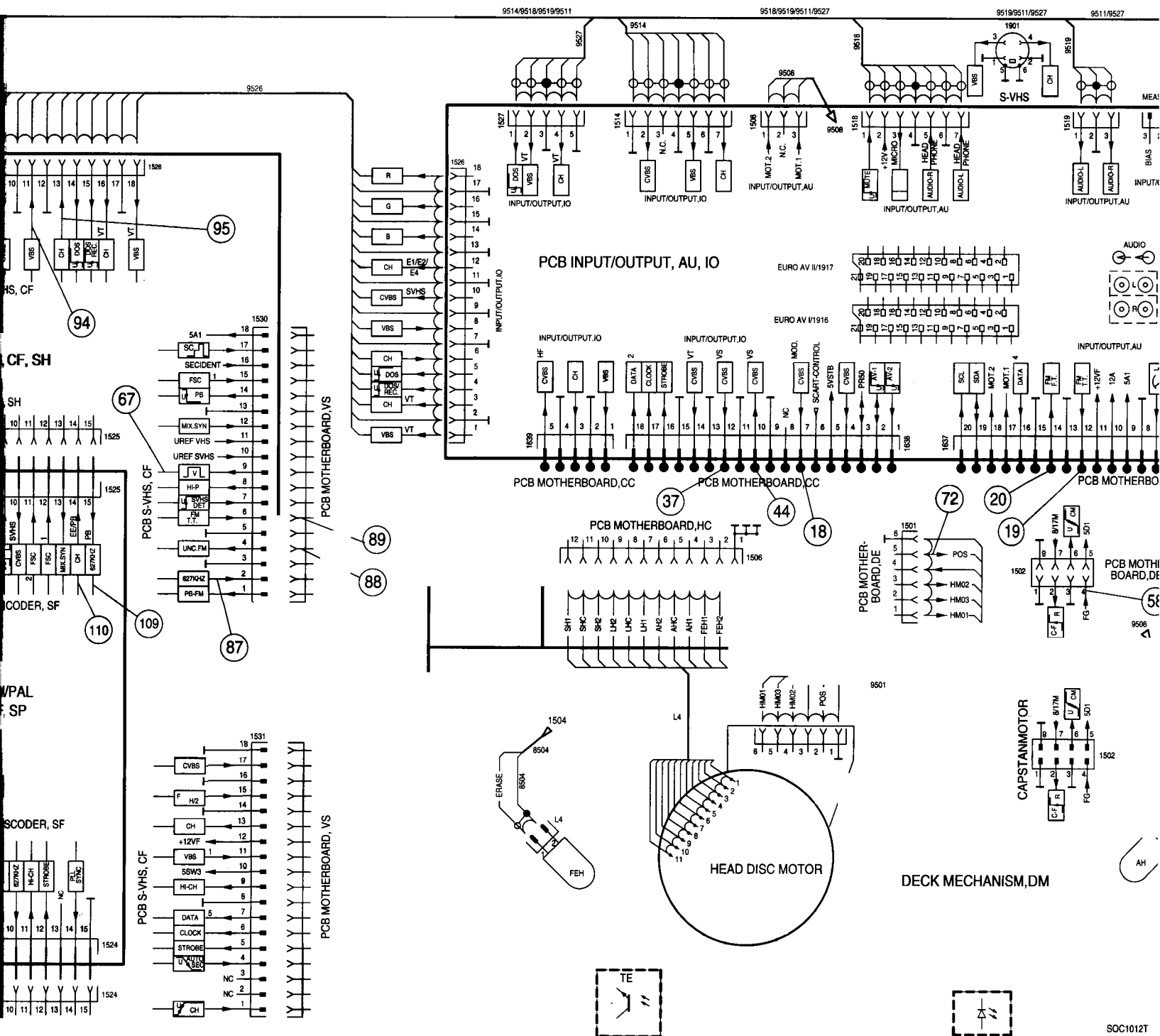
- CENTRAL CONTROL, CC
- DECK ELECTRONIC, DE
- VIDEO/ CHROMA, VS
- SECAM, SE
- HEAD AMPLIFIER, HC
- ON SCREEN DISPLAY, OS
- VIDEO PROGRAM SYSTEM, VP
- TUMOD+PERIPHERIE, TM



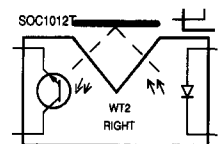
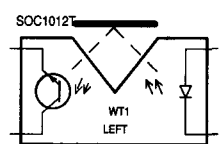
Wiring Diagram VR969

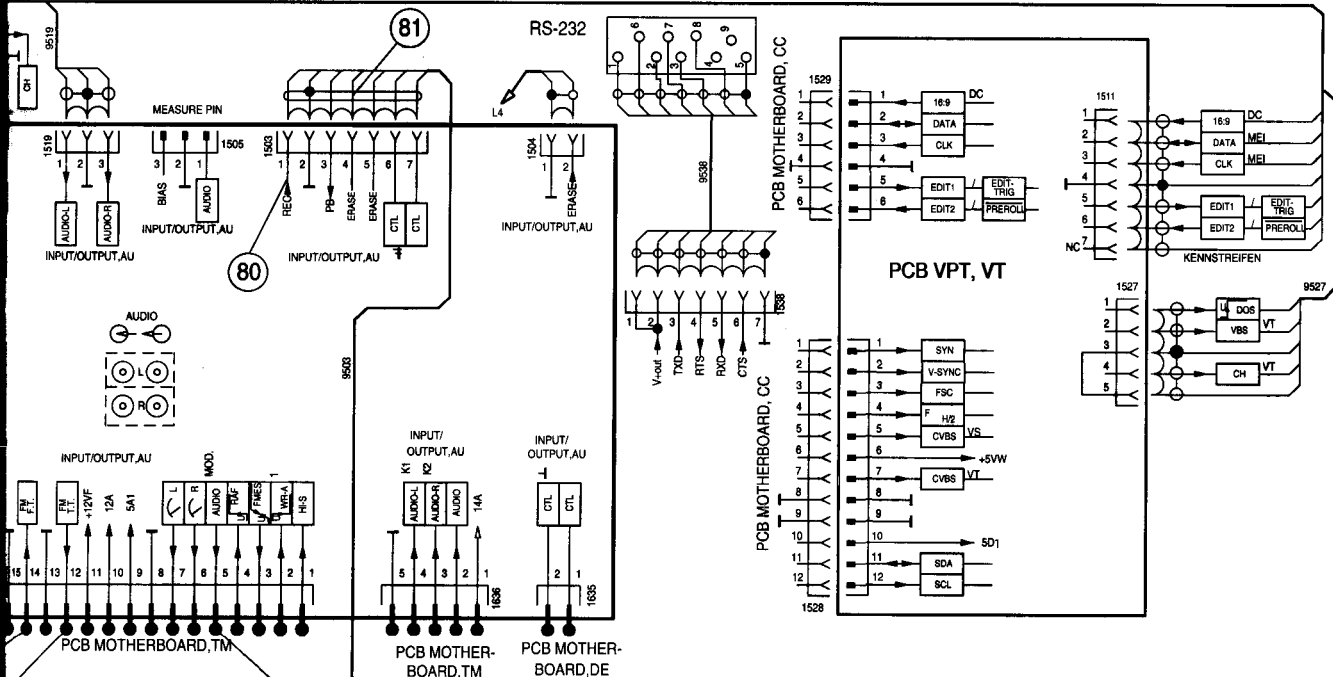






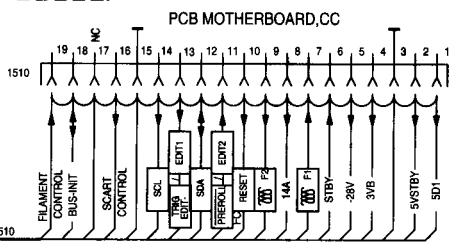
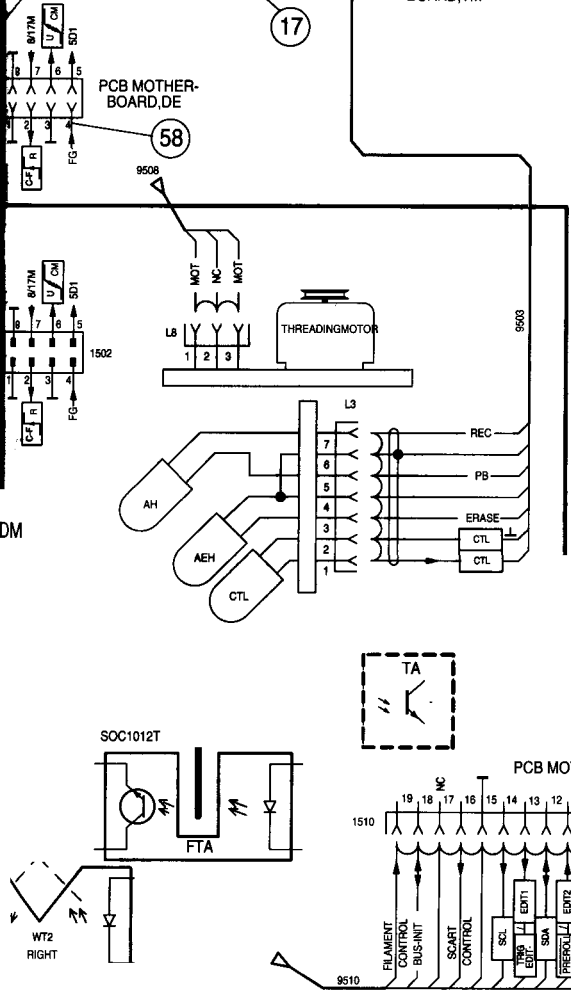
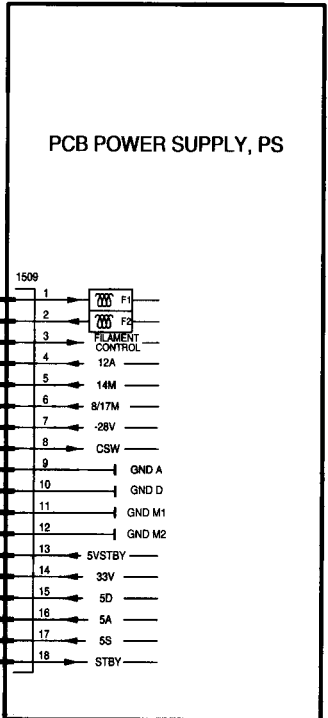
SOC1012T





PCB MOTHERBOARD

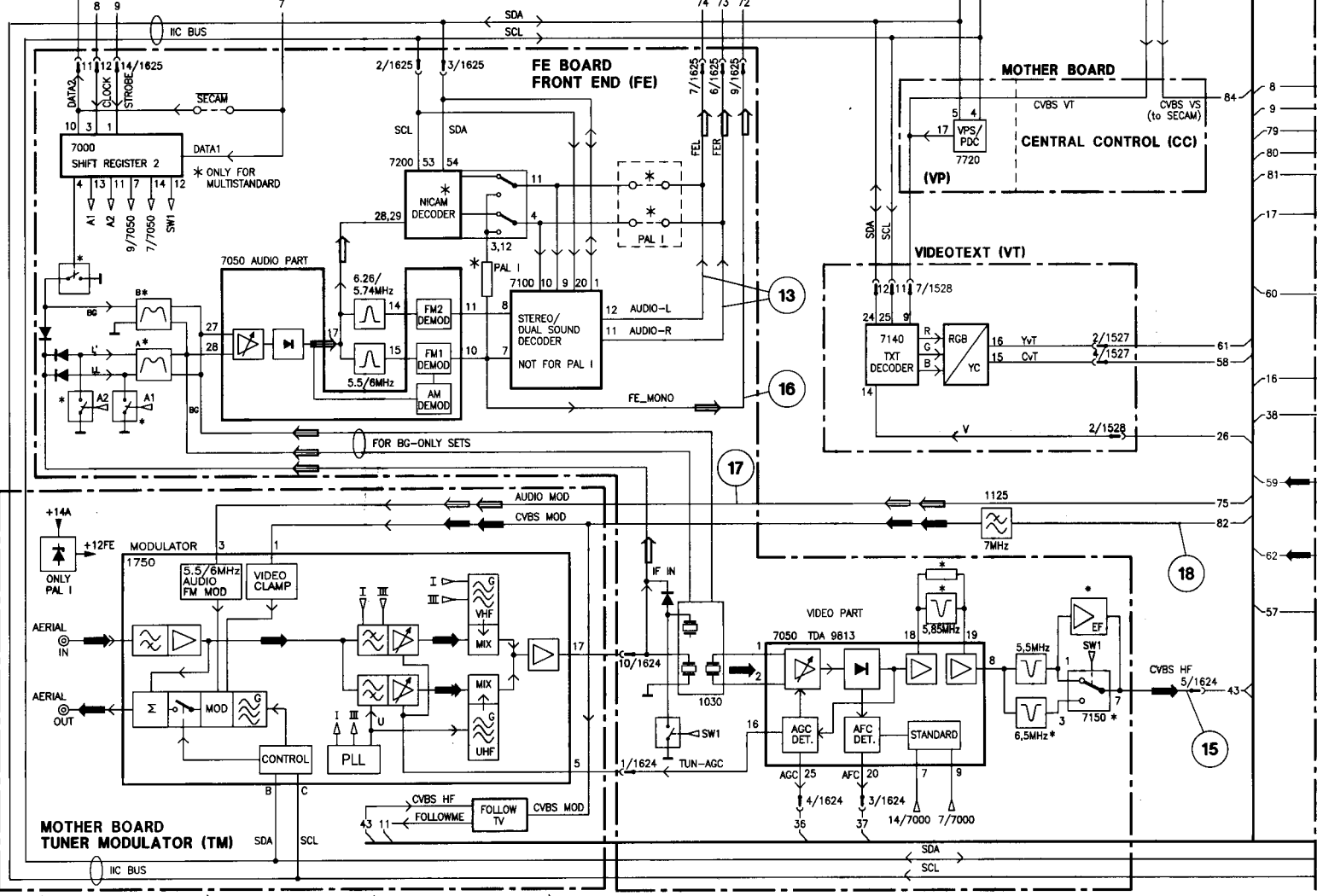
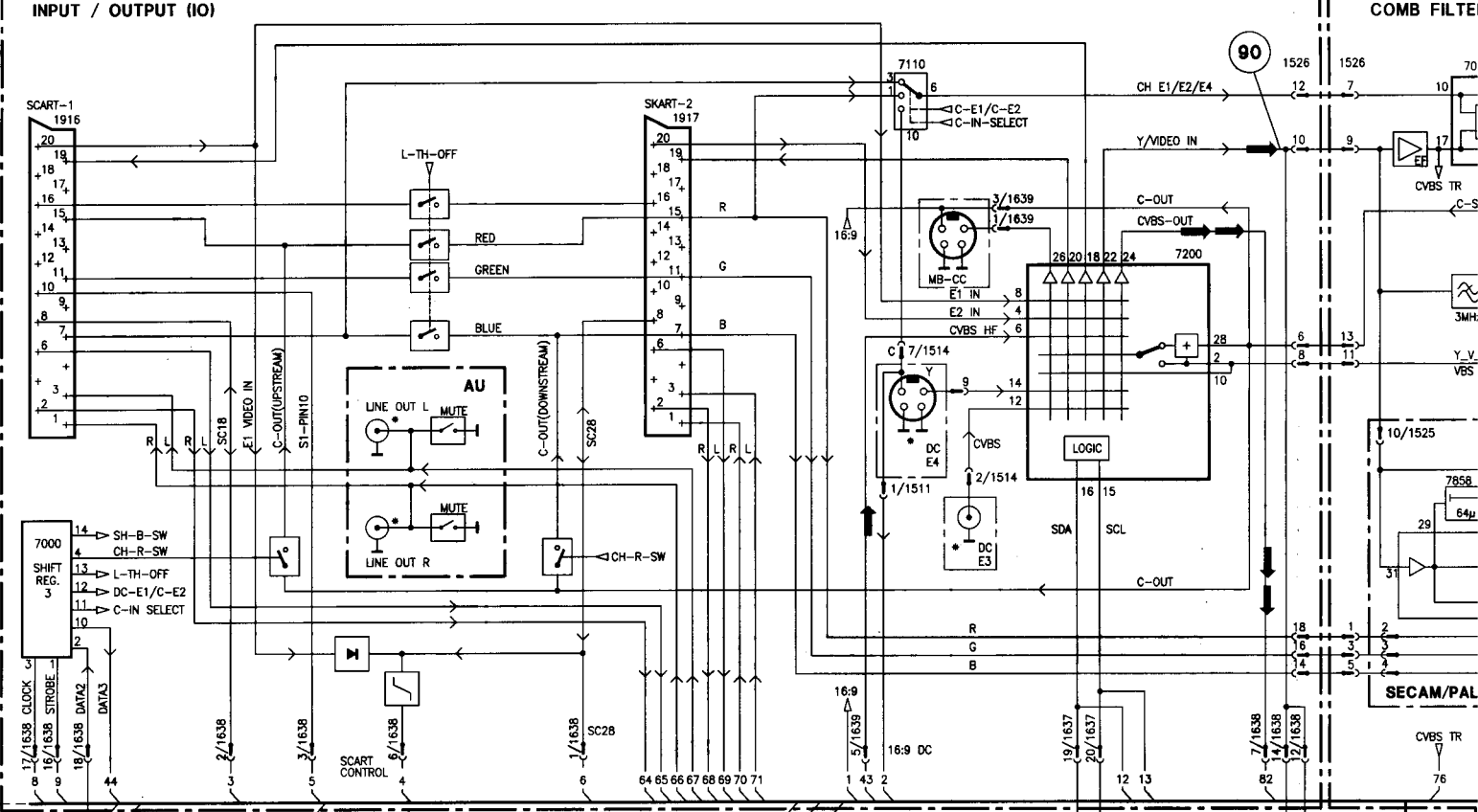
CENTRAL CONTROL, CC
 DECK ELECTRONIC, DE
 VIDEO/ CHROMA, VS
 SECAM, SE
 HEAD AMPLIFIER, HC
 ON SCREEN DISPLAY, OS
 VIDEO PROGRAM SYSTEM, VP
 TUMOD+PERIPHERIE, TM

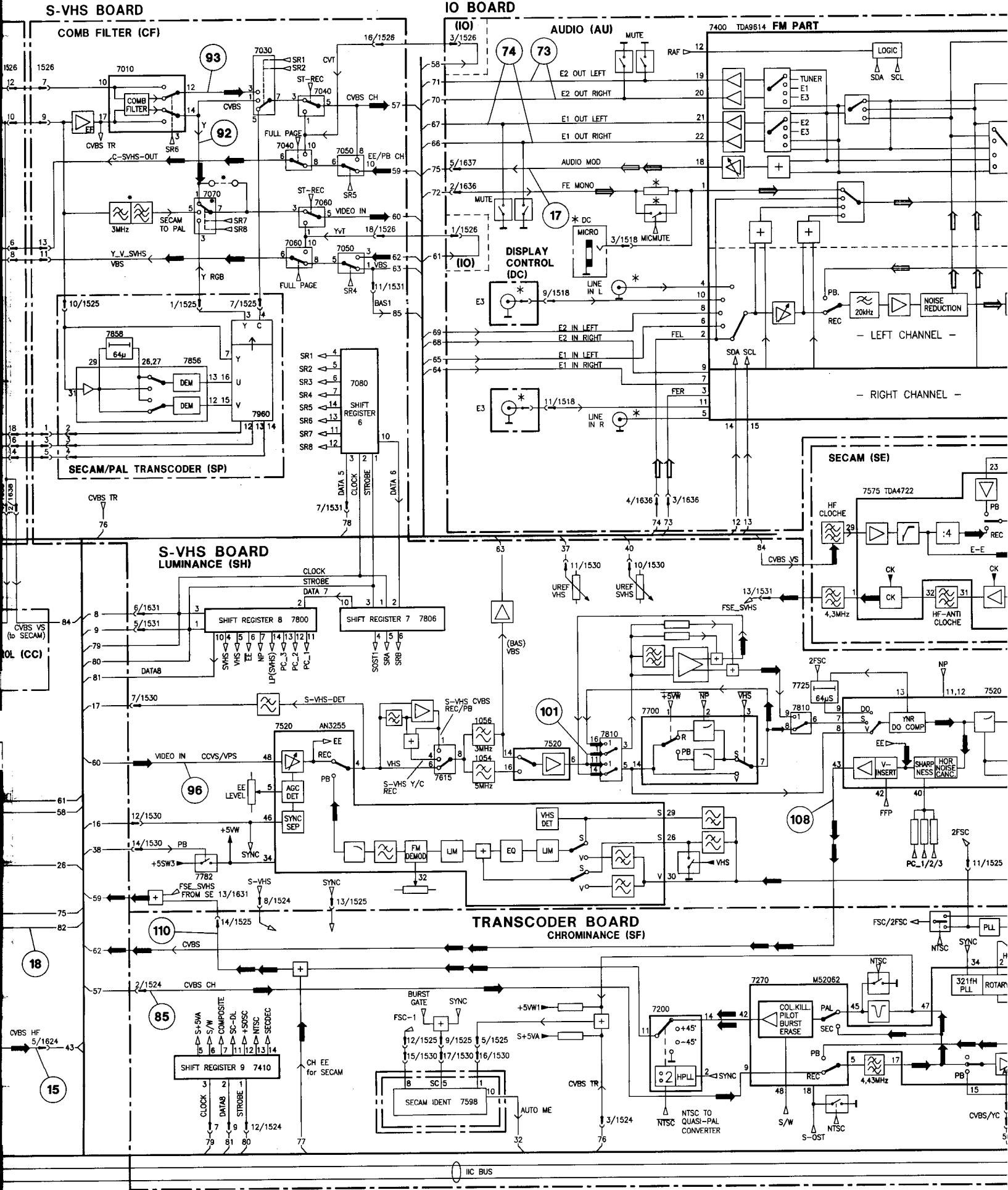


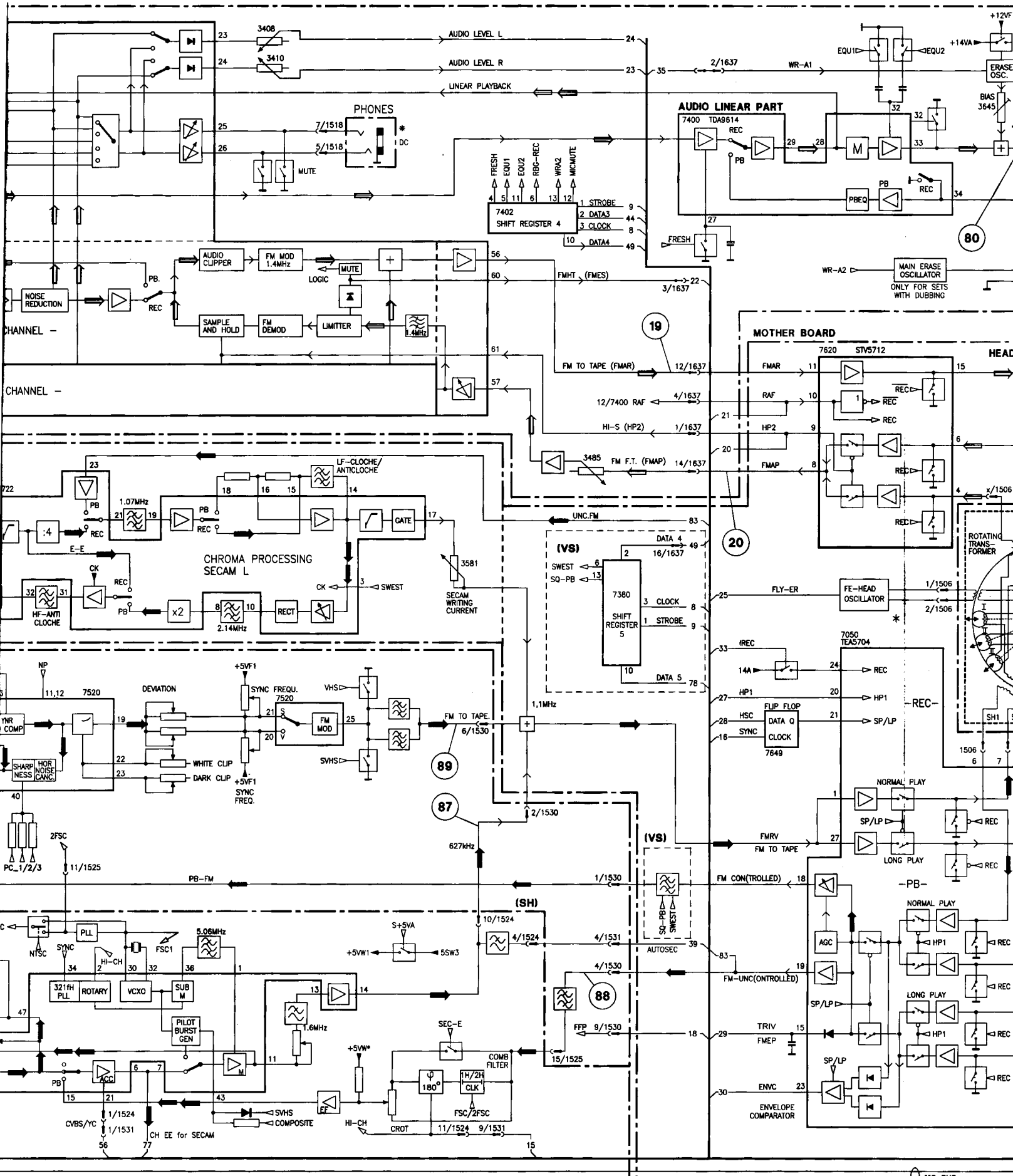
Block Diagram Analog S-VHS

IO BOARD

S-VHS BOA







80

19

20

89

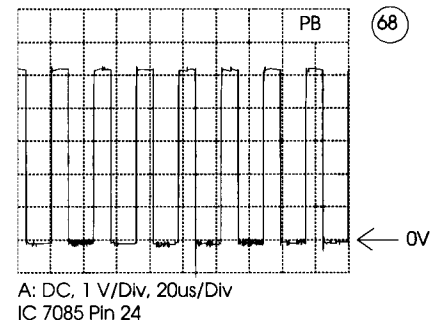
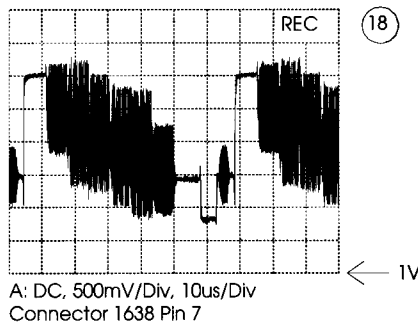
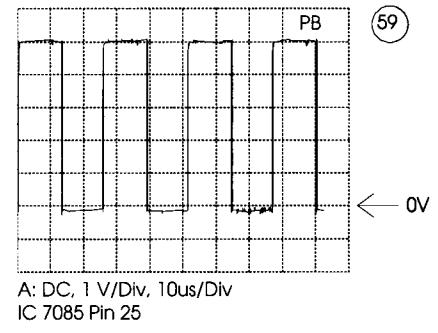
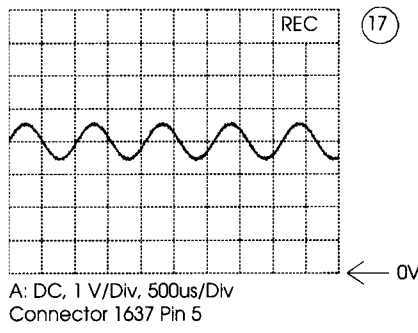
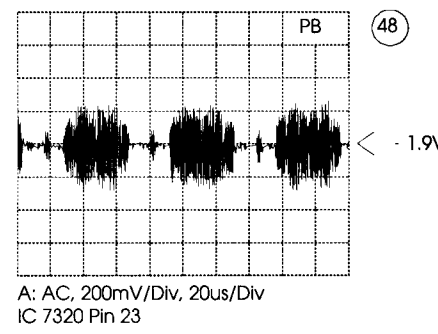
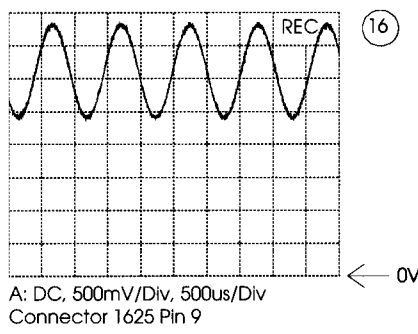
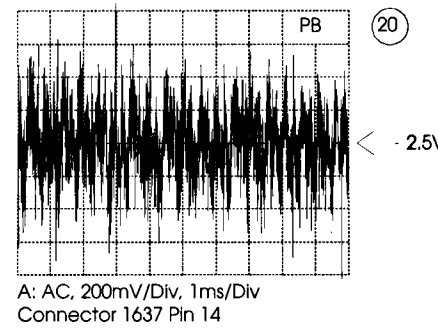
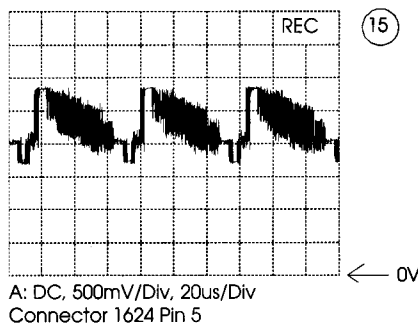
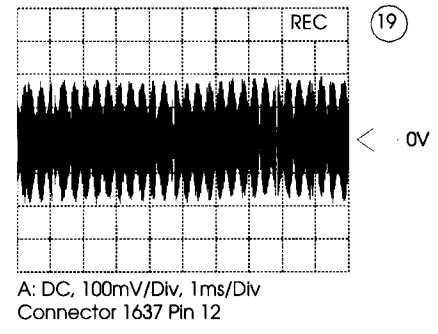
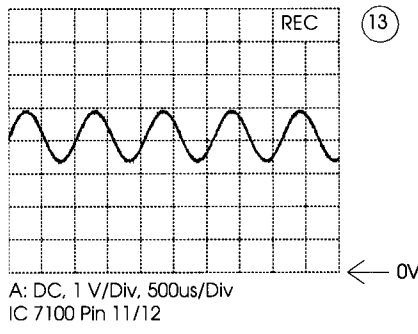
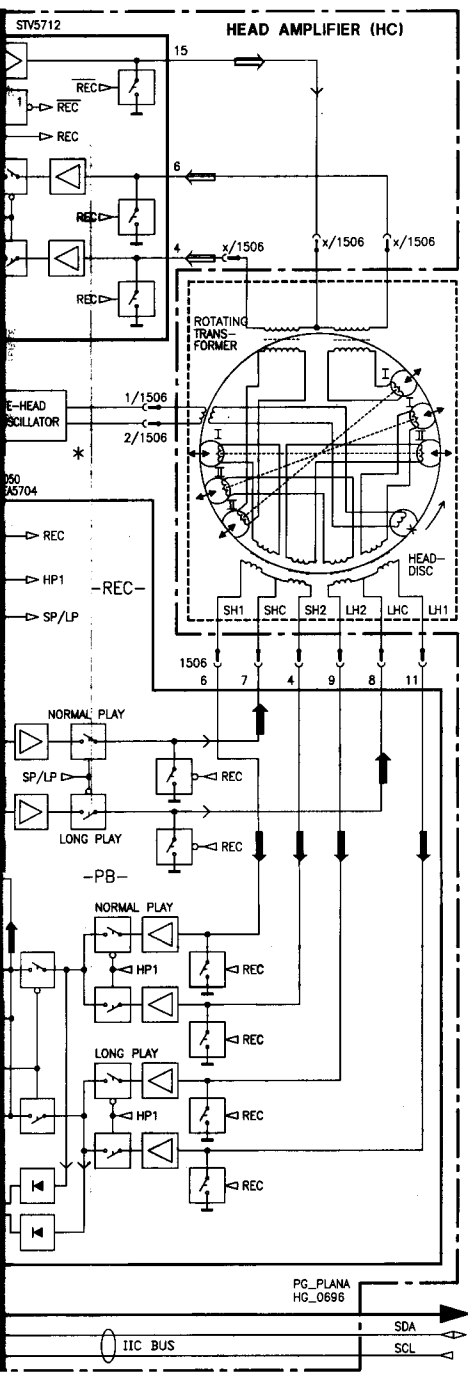
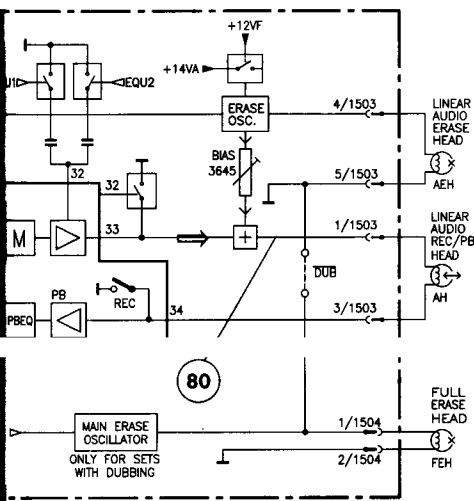
87

(VS)

(SH)

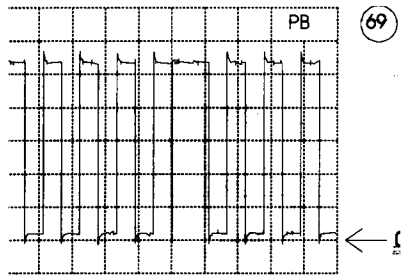
88

IIC BUS

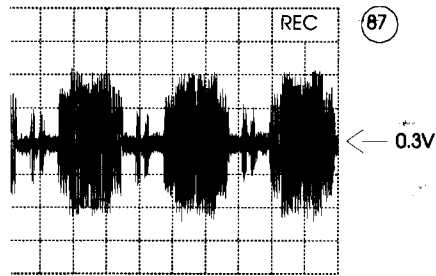


Interconnections:

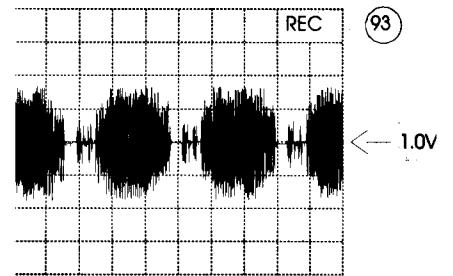
| | | | | | |
|-----------------|--------------|--------------|--------------|--------------|-----------------|
| PS page 3-27 | SE page 3-35 | DE page 3-38 | VP page 3-41 | VT page 3-46 | SF page 3-53 |
| FE page 3-29/31 | HC page 3-36 | OS page 3-39 | IO page 3-44 | CF page 3-50 | SP page 3-54 |
| TM page 3-34 | VS page 3-37 | CC page 3-40 | AU page 3-45 | SH page 3-51 | DC page 3-57... |



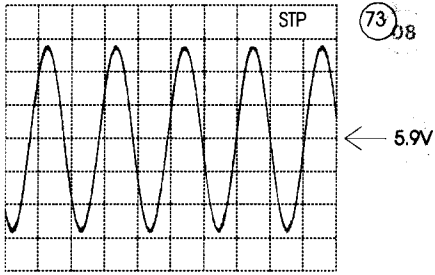
69 A: DC, 1 V/Div, 2ms/Div
IC 7085 Pin 12



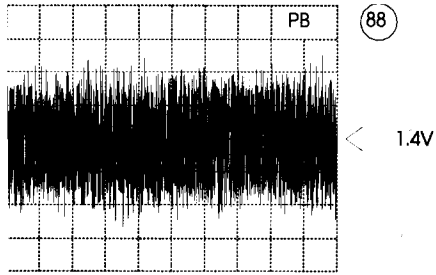
87 A: AC, 50mV/Div, 20us/Div
Connector 1530 Pin 2



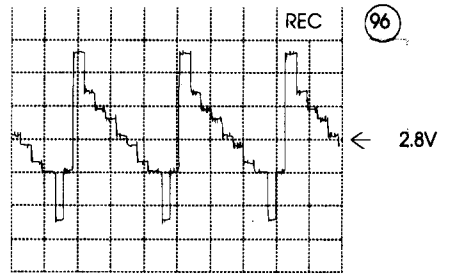
93 A: AC, 200mV/Div, 20us/Div
IC 7010 Pin 12



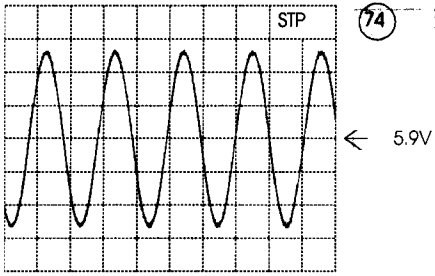
73 A: AC, 200mV/Div, 500us/Div
IC 7400 Pin 19/20



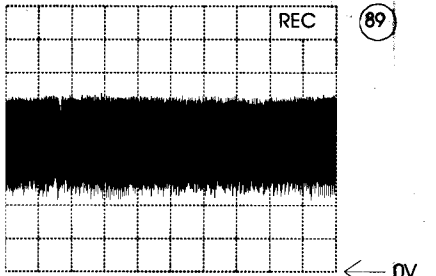
88 A: AC, 100mV/Div, 10us/Div
Connector 1530 Pin 4



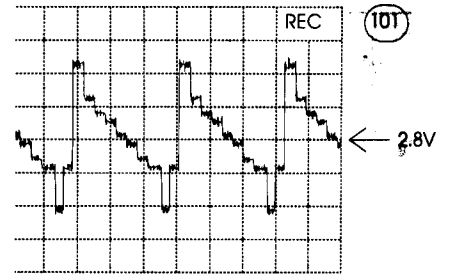
96 A: AC, 200mV/Div, 20us/Div
IC 7520 Pin 48



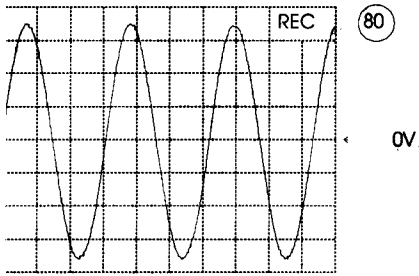
74 A: AC, 200mV/Div, 500us/Div
IC 7400 Pin 21/22



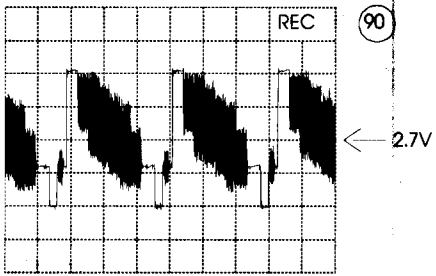
89 A: DC, 100mV/Div, 10us/Div
Connector 1530 Pin 6



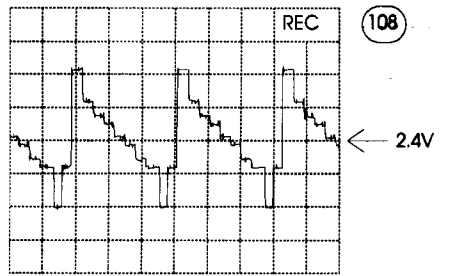
107 A: AC, 100mV/Div, 20us/Div
IC 7520 Pin 6



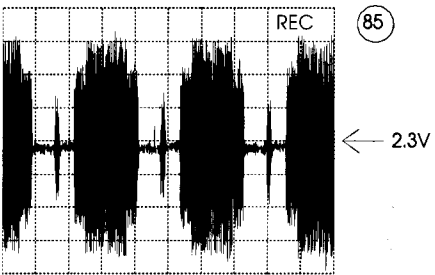
80 A: DC, 5 V/Div, 5us/Div
Connector 1503 Pin 1



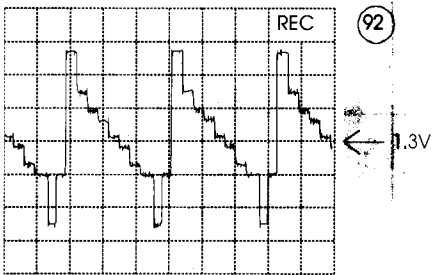
90 A: AC, 500mV/Div, 20us/Div
Connector 1526 Pin 9



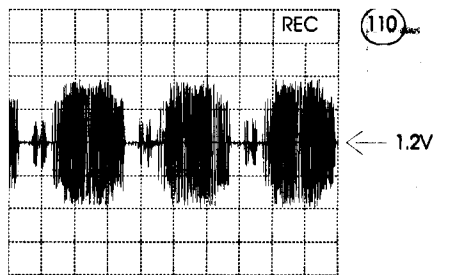
108 A: AC, 500mV/Div, 20us/Div
IC 7520 Pin 43



85 A: AC, 100mV/Div, 20us/Div
Connector 1524 Pin 2

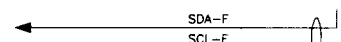
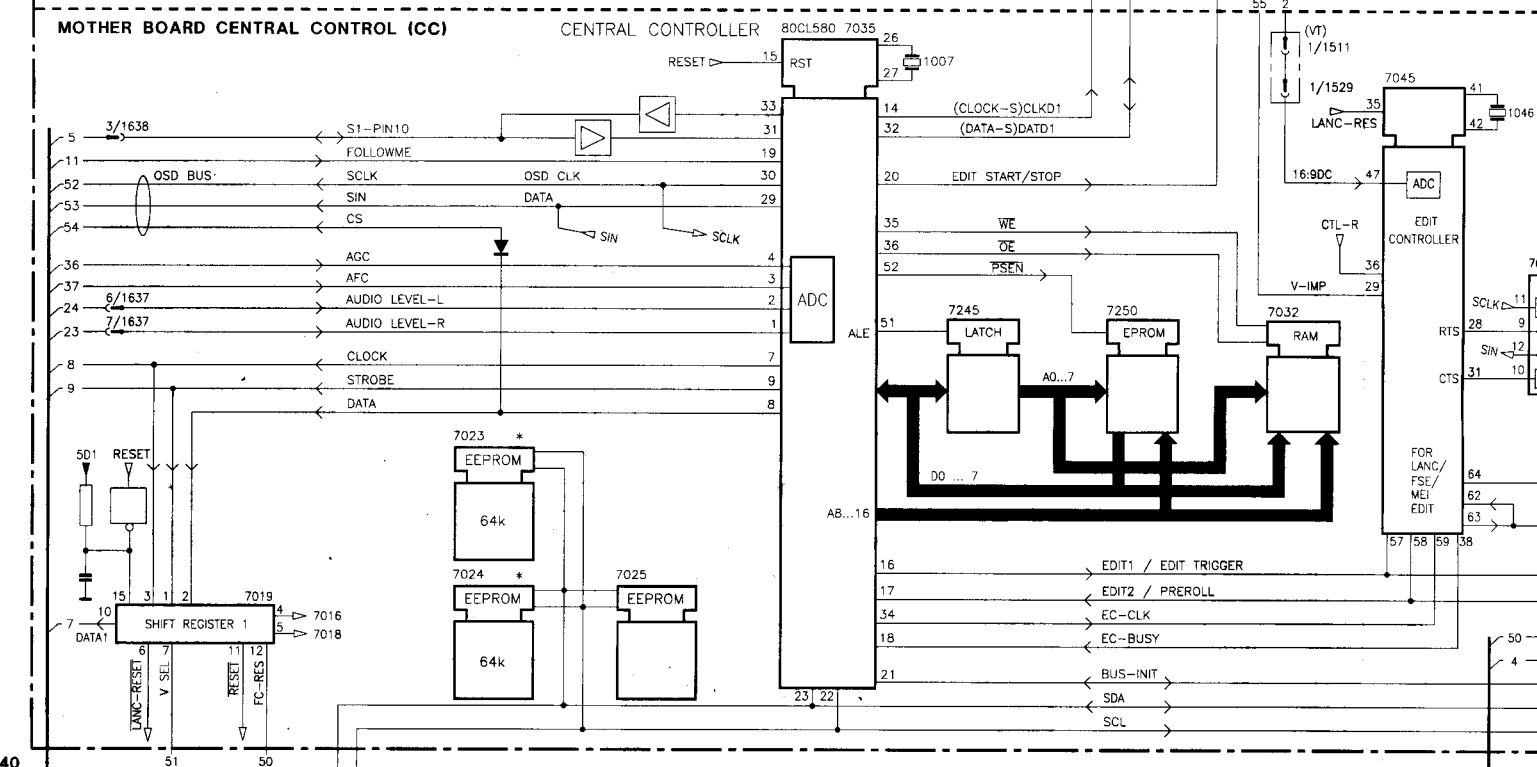
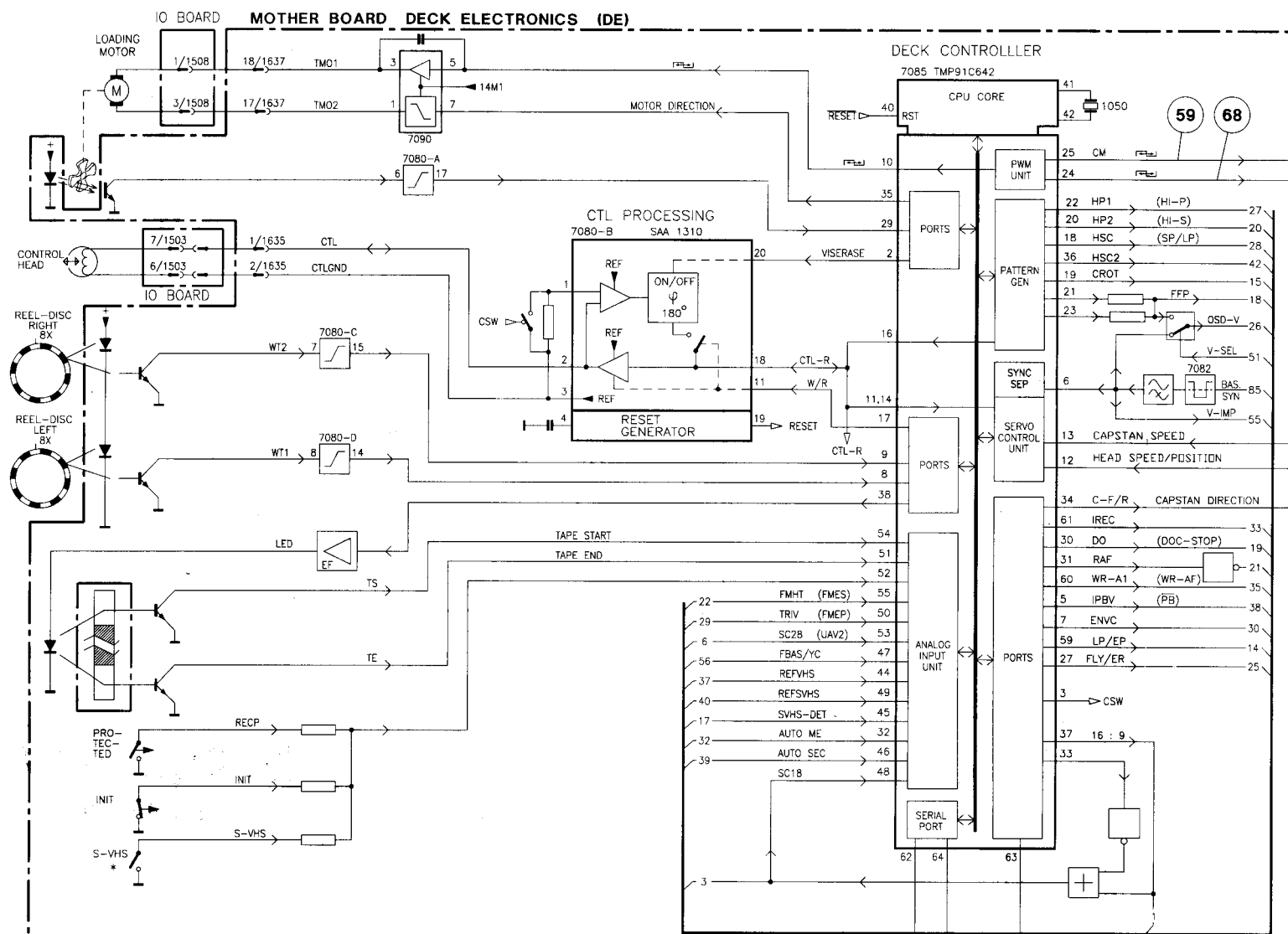


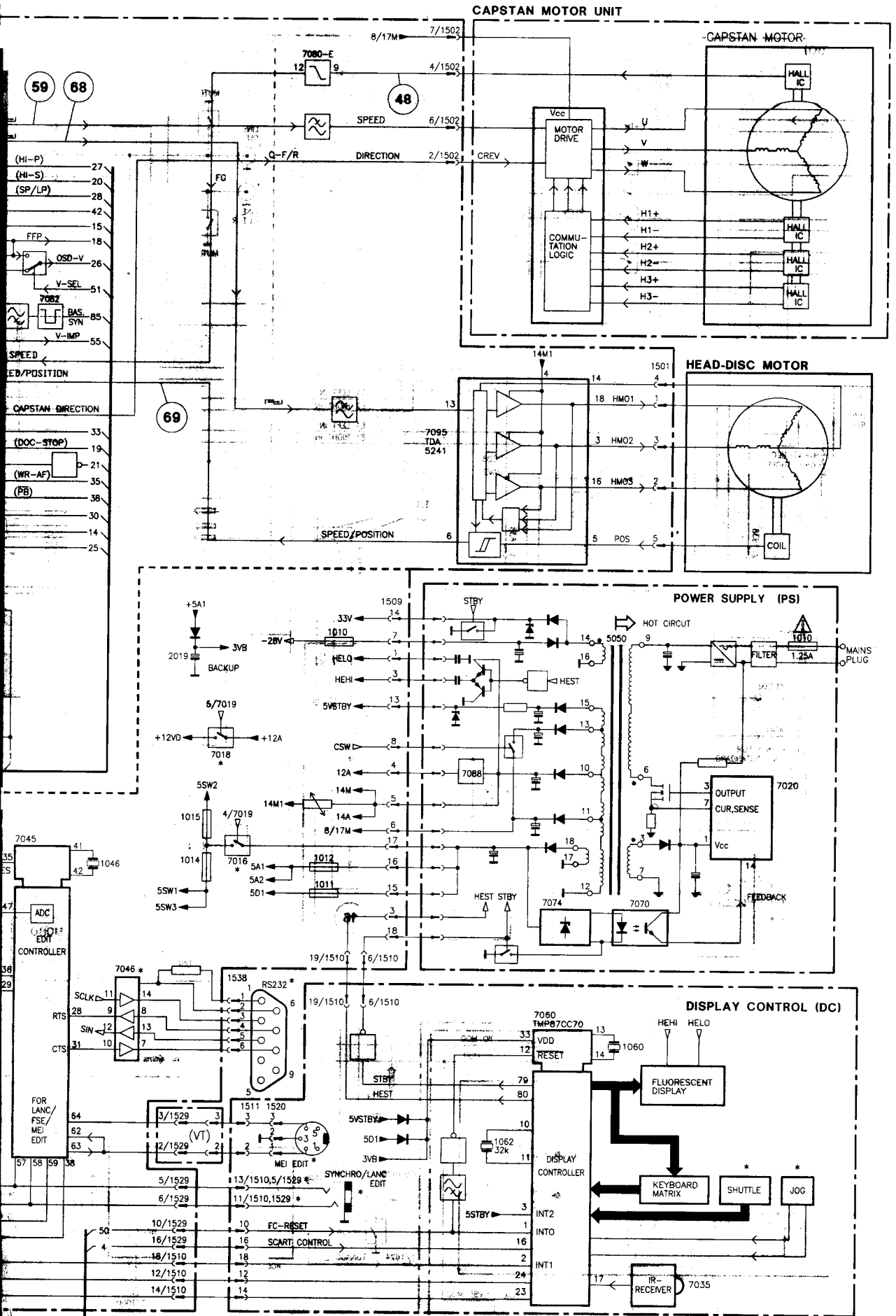
92 A: AC, 200mV/Div, 20us/Div
IC 7010 Pin 14



110 A: AC, 200mV/Div, 20us/Div
Connector 1525 Pin 14

Block Diagram Digital

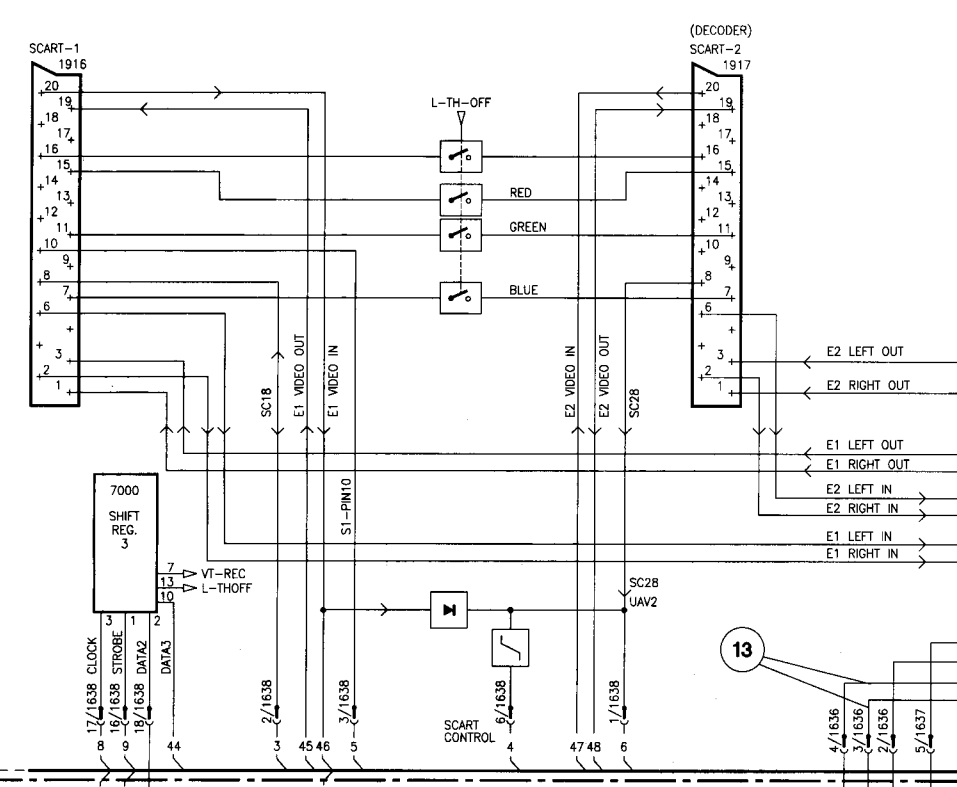




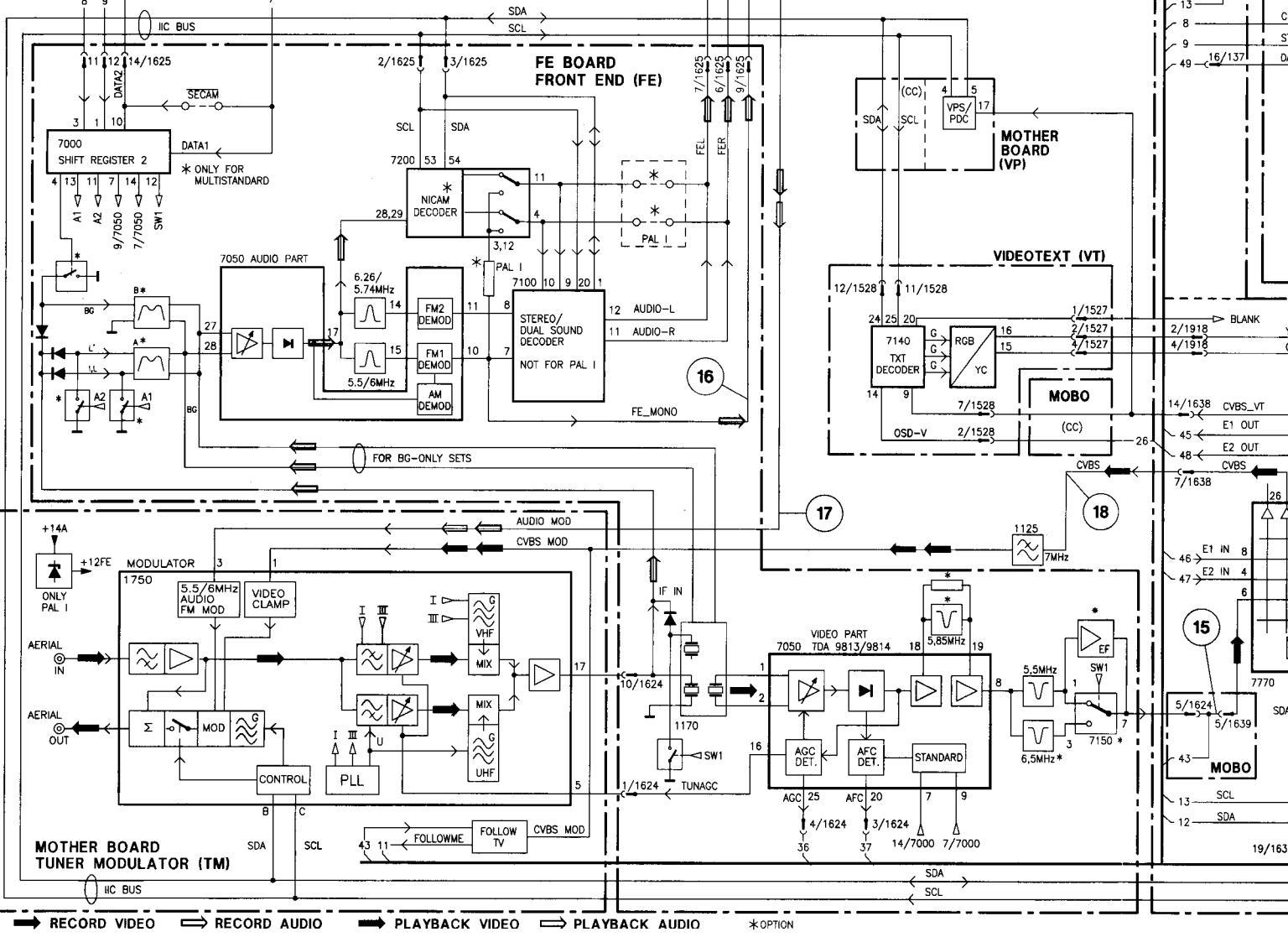
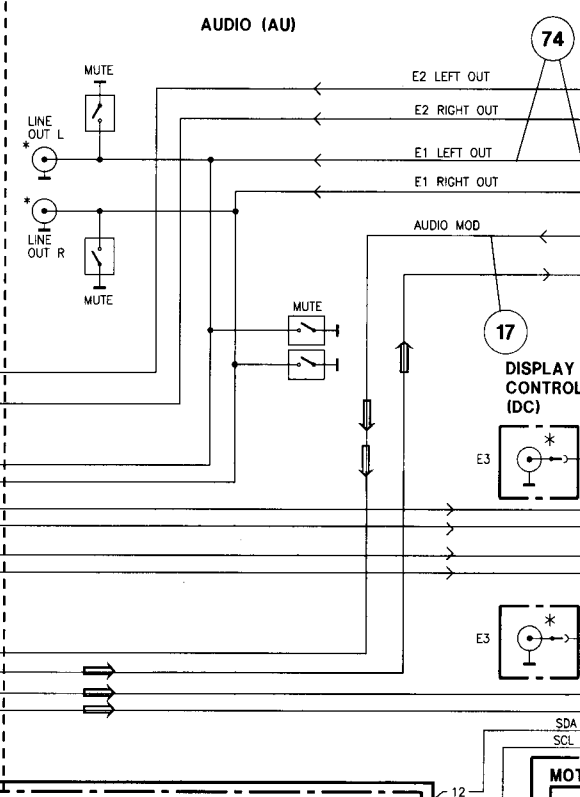
Block Diagram Analog VHS

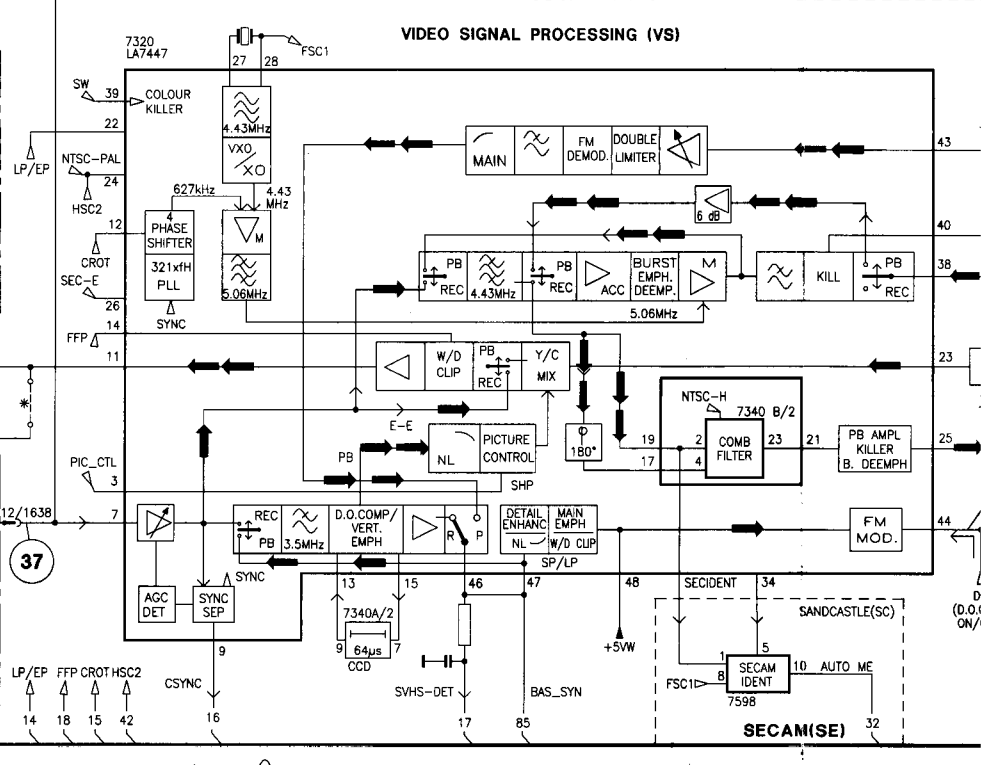
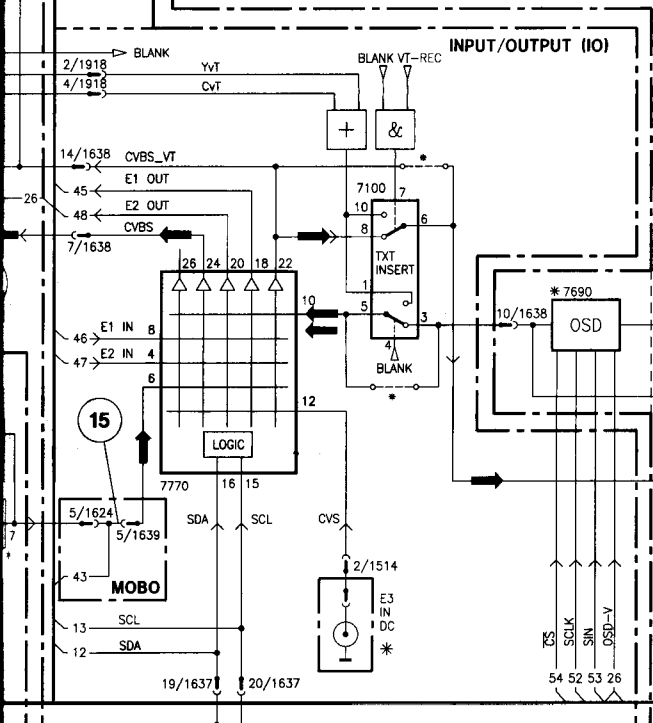
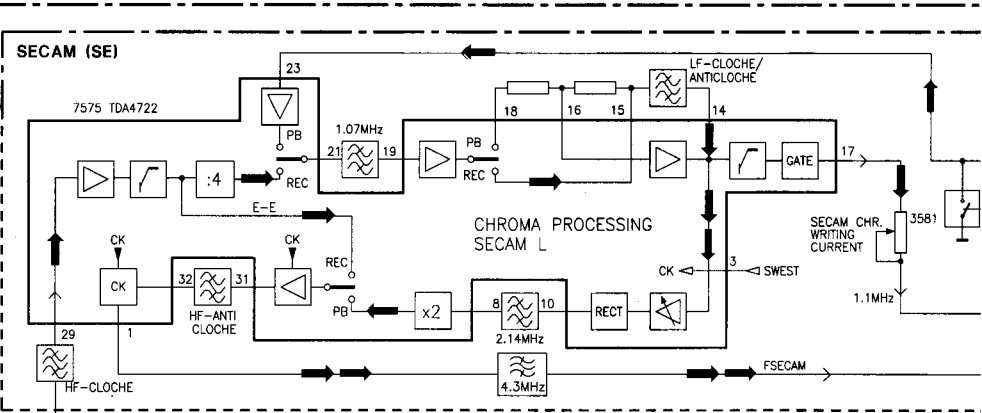
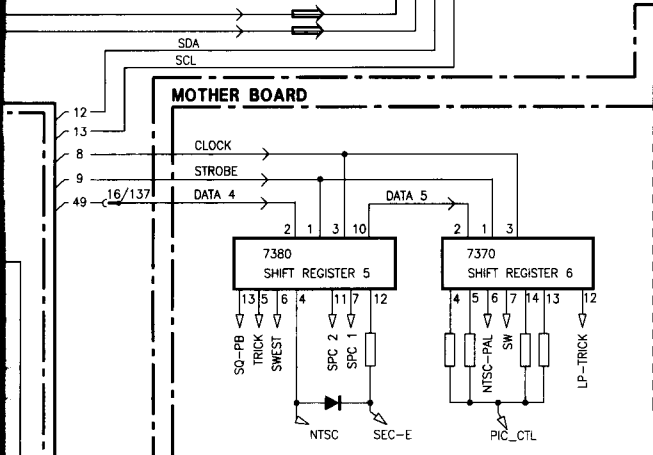
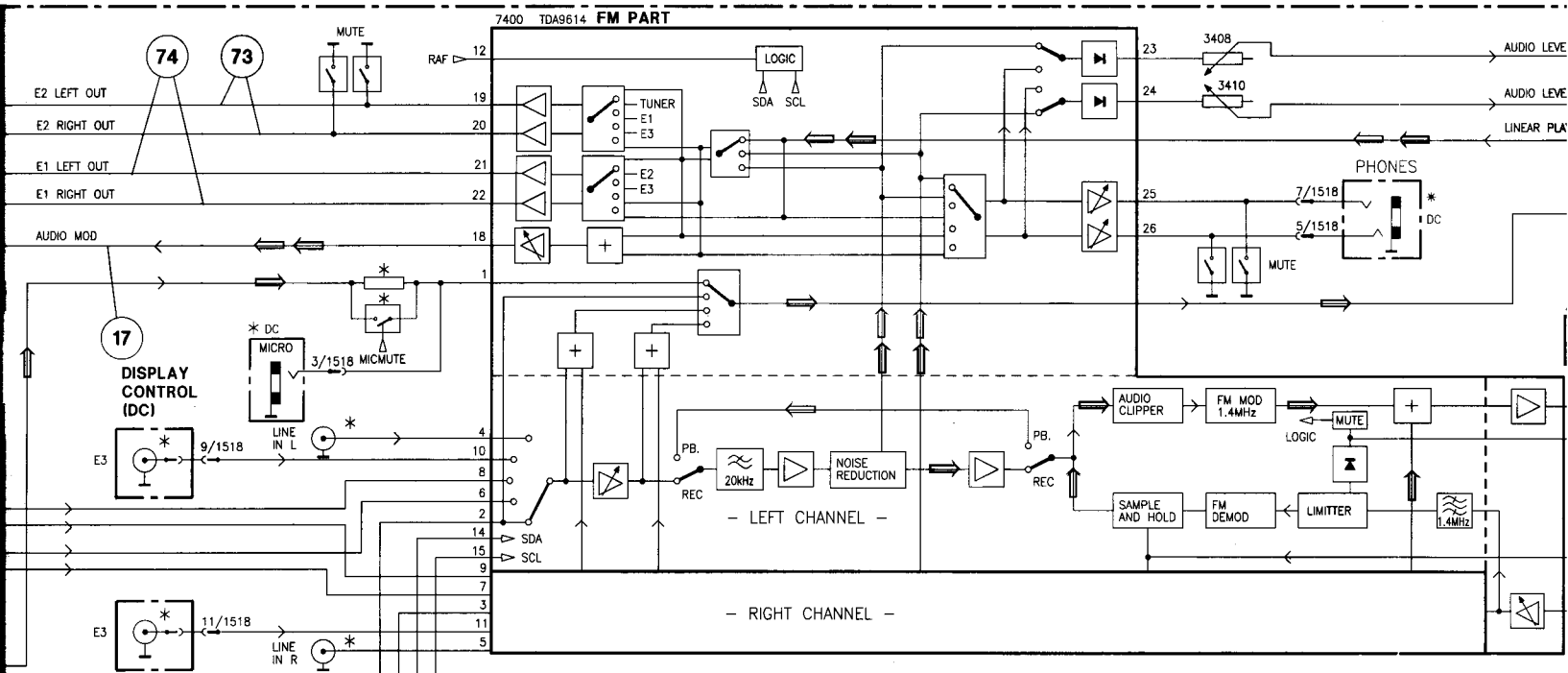
I/O BOARD

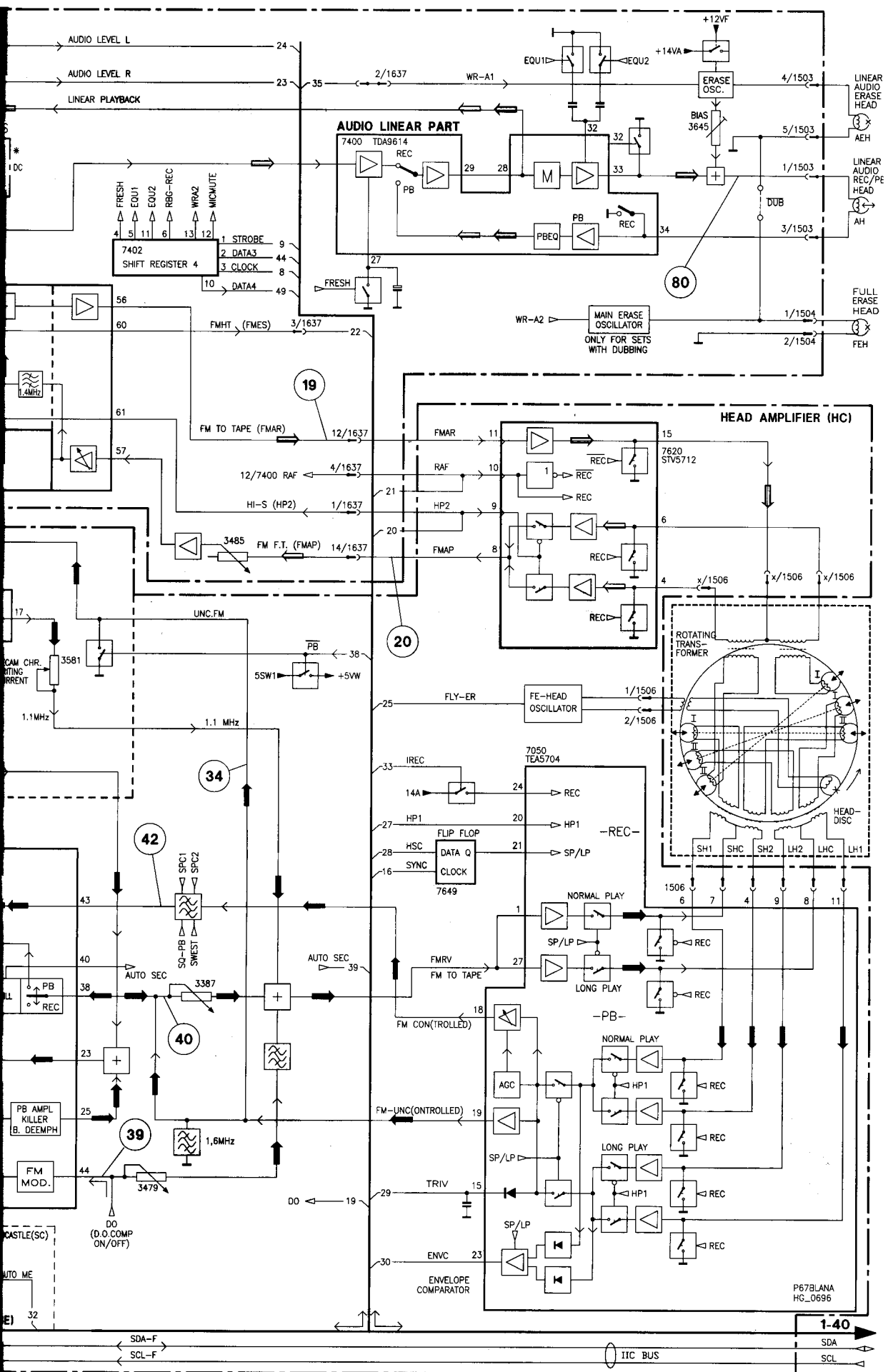
INPUT / OUTPUT (IO)



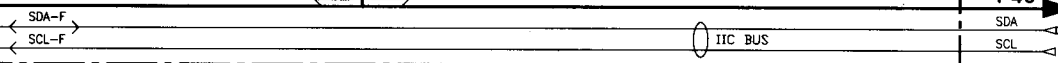
AUDIO (AU)

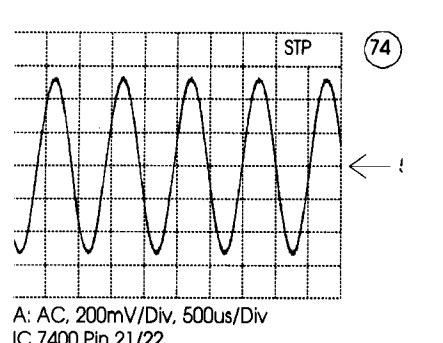
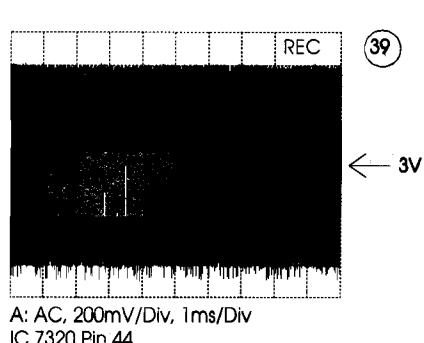
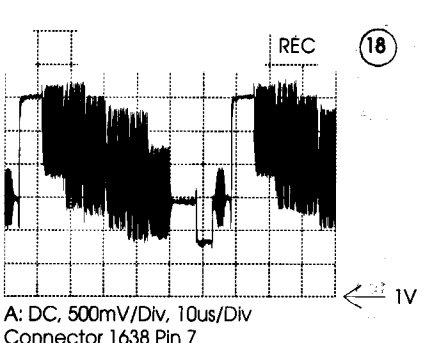
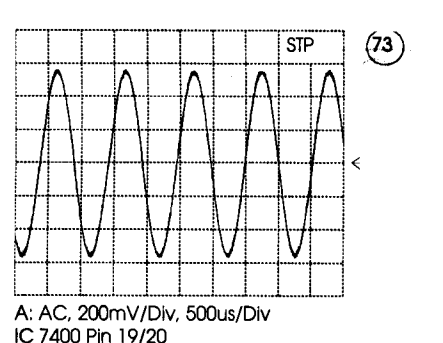
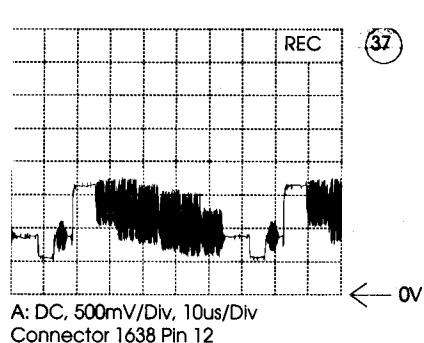
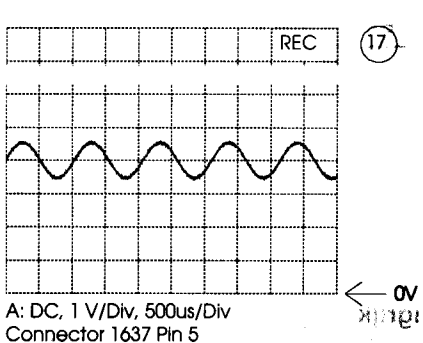
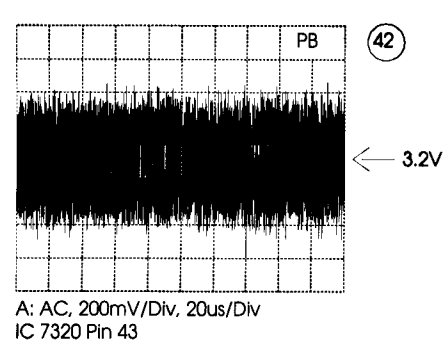
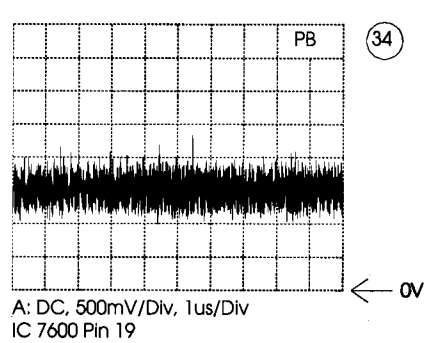
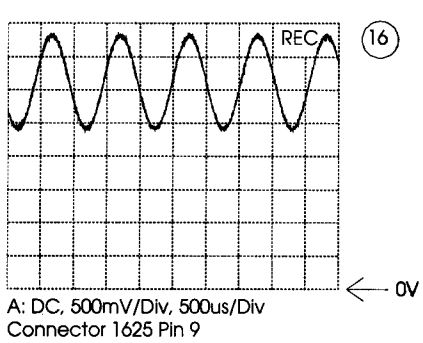
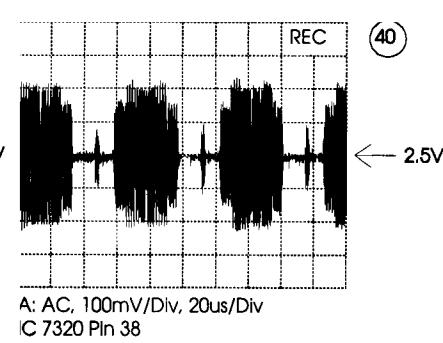
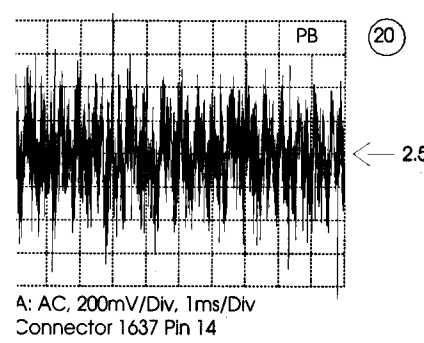
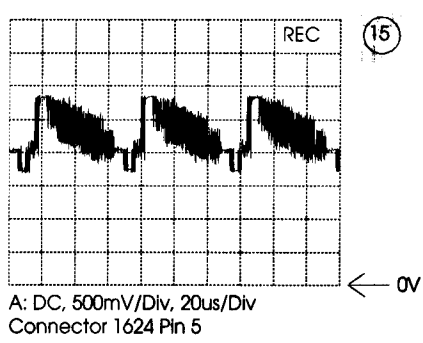
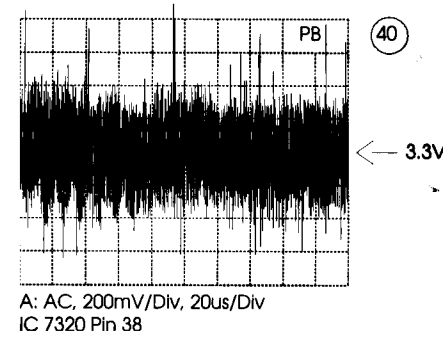
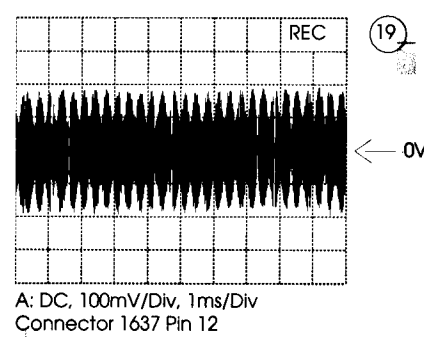
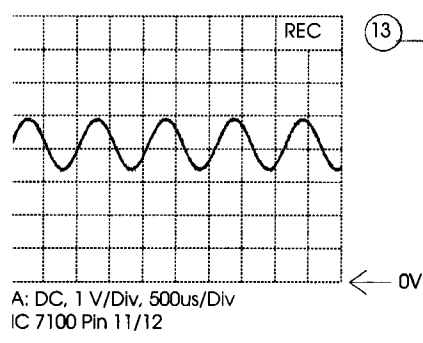


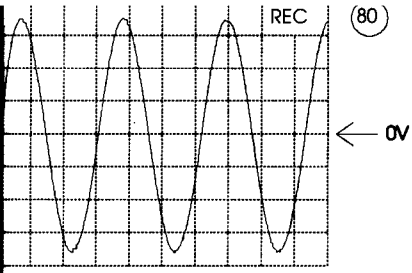




P67BLANA HG_0696







A: DC, 5 V/Div, 5 μ s/Div
 Connector 1503 Pin 1

Interconnections:

| | | | | | |
|-----------------|--------------|--------------|--------------|--------------|-----------------|
| PS page 3-27 | SE page 3-35 | DE page 3-38 | VP page 3-41 | VT page 3-46 | SF page 3-53 |
| FE page 3-29/31 | HC page 3-36 | OS page 3-39 | IO page 3-44 | CF page 3-50 | SP page 3-54 |
| TM page 3-34 | VS page 3-37 | CC page 3-40 | AU page 3-45 | SH page 3-51 | DC page 3-57... |

Power Supply PSM

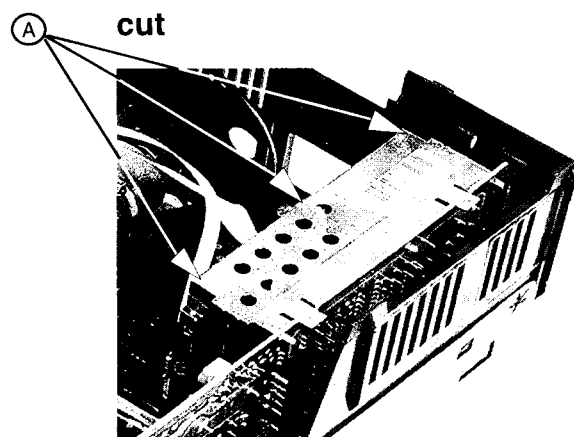


Fig. 1

(GB) How to remove the power supply shield

Cut the three slicing plates **A**, see Fig. 1.

(D) Wie entferne ich die Abdeckung des Power Supply

Die 3 Stege **A** (mittels Seitenschneider) durchtrennen, siehe Fig. 1.

(NL) Verwijderen afscherming voedingseenheid

Knip de drie lipjes **A** (m.b.v. zijknijptang) door, zie fig. 1.

(F) Comment retirer le blindage de l'alimentation

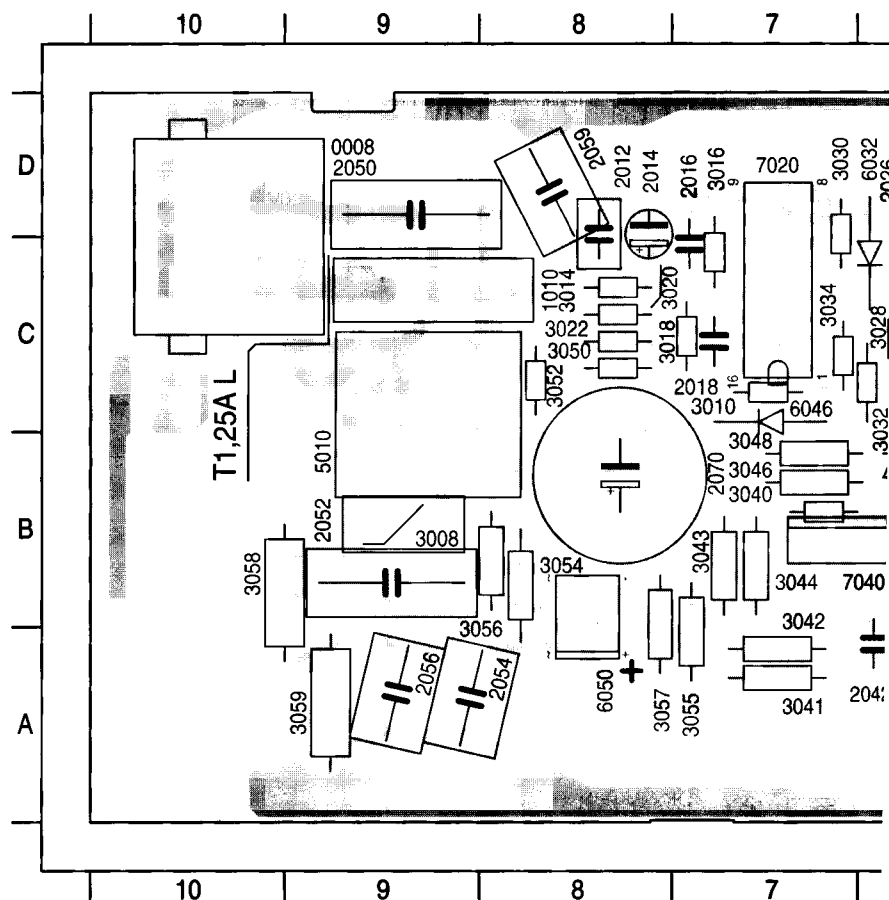
Coupez les trois ergots métalliques **A**, voir Fig. 1.

(I) Come rimuovere la schermatura dell'alimentatore

Tagliare i tre punti di connessione **A**, vedere fig. 1.

(E) Como retirar el apantallamiento de la fuente de alimentación

Cortar las tres pestañas **A**, ver Fig. 1.



| | | | | | | |
|-----------|----------|----------|----------|----------|----------|----------|
| 0008 D 10 | 2032 D 6 | 2062 A 4 | 2081 B 3 | 3008 B 9 | 3028 C 6 | 3046 B 7 |
| 1010 C 9 | 2036 C 6 | 2064 A 2 | 2084 B 3 | 3010 C 7 | 3030 D 6 | 3048 B 7 |
| 1509 A 2 | 2042 A 6 | 2068 A 3 | 2085 B 1 | 3012 D 6 | 3032 C 6 | 3050 C 8 |
| 2012 D 8 | 2050 D 9 | 2069 A 4 | 2088 B 3 | 3014 C 8 | 3034 C 6 | 3052 C 8 |
| 2014 D 7 | 2052 B 9 | 2070 B 8 | 2090 B 3 | 3016 C 7 | 3040 B 7 | 3054 B 8 |
| 2016 C 7 | 2054 A 8 | 2074 D 4 | 2092 B 2 | 3018 C 7 | 3041 A 7 | 3055 B 7 |
| 2018 C 7 | 2056 A 9 | 2076 C 4 | 2096 C 3 | 3020 C 8 | 3042 A 7 | 3056 B 8 |
| 2026 C 6 | 2059 D 8 | 2079 B 2 | 2098 C 2 | 3022 C 8 | 3043 B 7 | 3057 B 7 |
| 2030 D 5 | 2060 A 3 | 2080 C 3 | 2099 C 2 | 3026 C 6 | 3044 B 7 | 3058 B 9 |

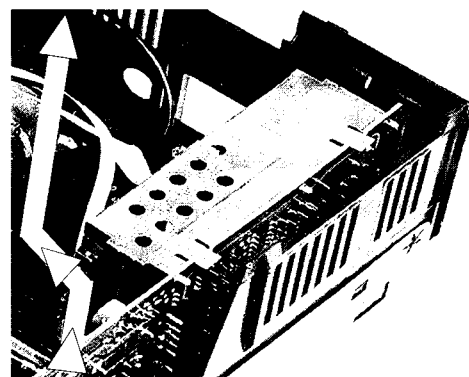


Fig. 2

(GB) Lift-up the shield cover about 3mm, disengage it and pull it out (see Fig. 2).

Note: To mount the shield cover please proceed in the reverse order.

(D) Die Abdeckung an der Oberseite 3 mm anheben und nach innen abziehen, siehe Fig. 2. Die Montage erfolgt in umgekehrter Reihenfolge.

(NL) Til het afschermingsdeksel aan de bovenzijde 3 mm op, draai deze naar binnen, zie fig. 2. Nu kan de afscherming verwijderd worden. Opm: De montage van de afscherming geschiedt in omgekeerde volgorde.

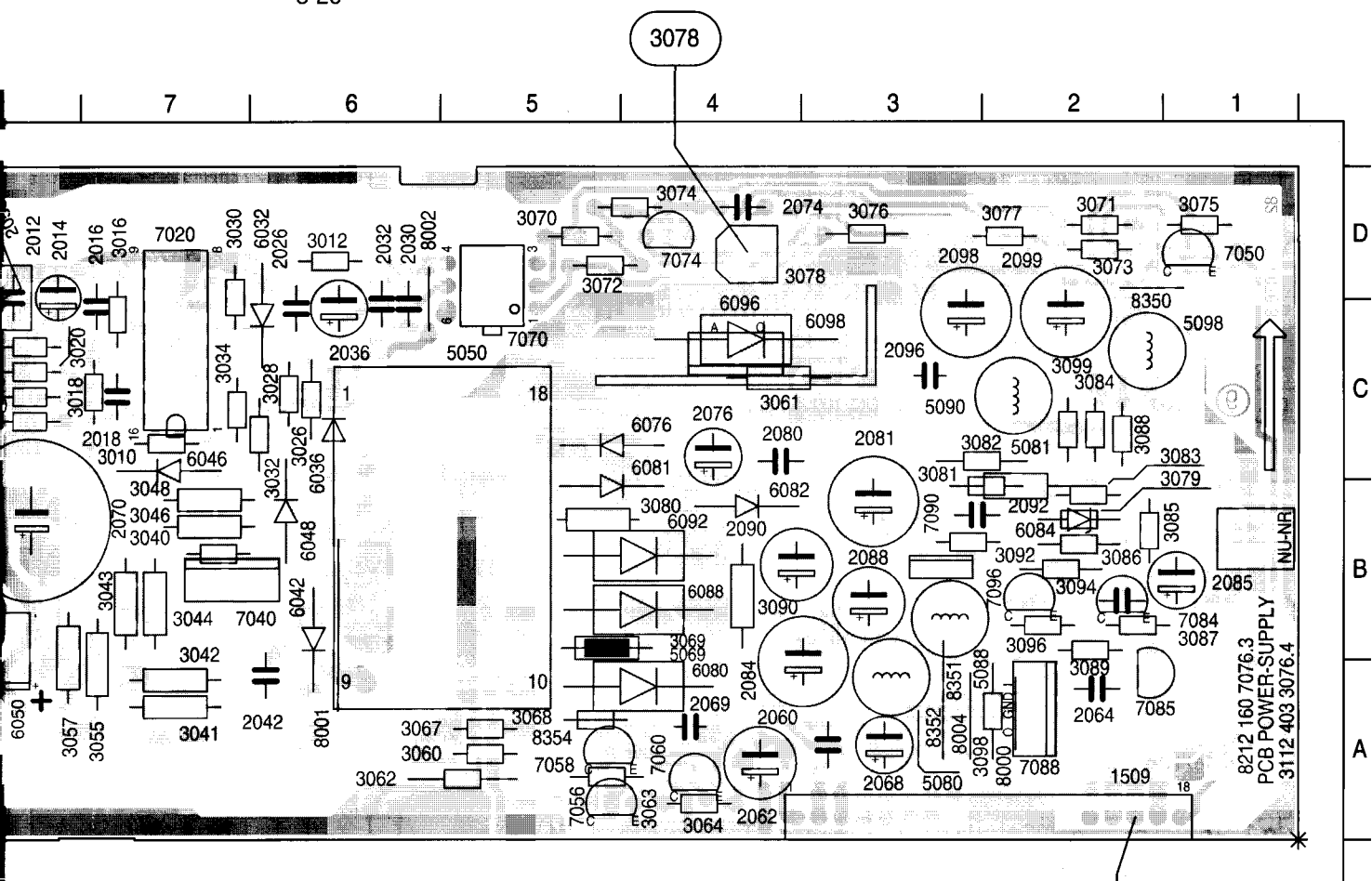
(F) Soulevez le blindage de 3mm vers le haut, dégagez-le vers la gauche et retirez-le (voir Fig. 2). Pour remettre en place le blindage, procédez dans l'ordre inverse.

(I) Sollevare il coperchio dalla parte superiore di circa 3 mm e ruotarlo per toglierlo, vedere fig. 2. Ora la schermatura può essere tolta. Nota: Per rimontare la schermatura, procedere in ordine inverso.

(E) Levantar la tapa de pantalla 3 mm, girarla y tirar de ella hacia arriba, ver Fig. 2. Ahora el apantallamiento puede ser retirado. Nota: Para montar el apantallamiento proceder en el orden inverso.

(B) sold





| | | | | | | | | | |
|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 3028 C 6 | 3046 B 7 | 3059 A 9 | 3070 D 5 | 3079 B 2 | 3088 C 2 | 5050 B 5 | 6042 B 6 | 7056 A 4 | 7096 B 2 |
| 3030 D 6 | 3048 B 7 | 3060 A 5 | 3071 D 2 | 3080 B 4 | 3089 B 2 | 5069 B 4 | 6046 C 7 | 7058 A 4 | 8000 A 2 |
| 3032 C 6 | 3050 C 8 | 3061 C 3 | 3072 D 4 | 3081 B 2 | 3090 B 4 | 5080 A 3 | 6048 B 6 | 7060 A 4 | 8001 B 6 |
| 3034 C 6 | 3052 C 8 | 3062 A 5 | 3073 D 2 | 3082 C 2 | 3092 B 2 | 5081 B 2 | 6050 B 8 | 7070 D 5 | 8002 D 5 |
| 3040 B 7 | 3054 B 8 | 3063 A 4 | 3074 D 4 | 3083 B 2 | 3094 B 2 | 5088 B 2 | 6076 C 4 | 7074 D 4 | 8004 A 2 |
| 3041 A 7 | 3055 B 7 | 3064 A 4 | 3075 D 1 | 3084 C 2 | 3096 B 2 | 5090 C 2 | 6080 A 4 | 7084 B 1 | 8350 D 1 |
| 3042 A 7 | 3056 B 8 | 3067 A 5 | 3076 D 3 | 3085 B 1 | 3098 A 2 | 5098 C 1 | 6081 B 4 | 7020 C 7 | 8351 A 2 |
| 3043 B 7 | 3057 B 7 | 3068 A 4 | 3077 D 2 | 3086 B 2 | 3099 C 2 | 6032 C 6 | 6082 B 4 | 7040 B 6 | 7088 A 2 |
| 3044 B 7 | 3058 B 9 | 3069 B 4 | 3078 D 4 | 3087 B 1 | 5010 C 9 | 6036 C 6 | 6084 B 2 | 7050 D 1 | 7090 B 3 |

(B) solder

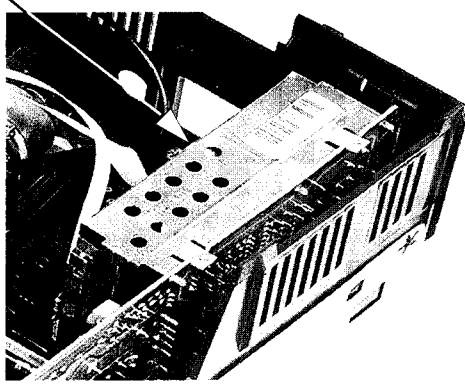


Fig.3

nach innen
reihenfolge.

op, draai
rd worden.
erde

(D) Achtung:
Nach Montage des Deckels muß der Steg **B** unbedingt aus Sicherheitsgründen mit dem Gehäuse verlötet werden, siehe Fig. 3

(NL) Belangrijk:
Na montage van de afschermplaat is het noodzakelijk dat het lipje **B** om veiligheidsredenen weer aan het huis gesoldeerd wordt, zie fig. 3.

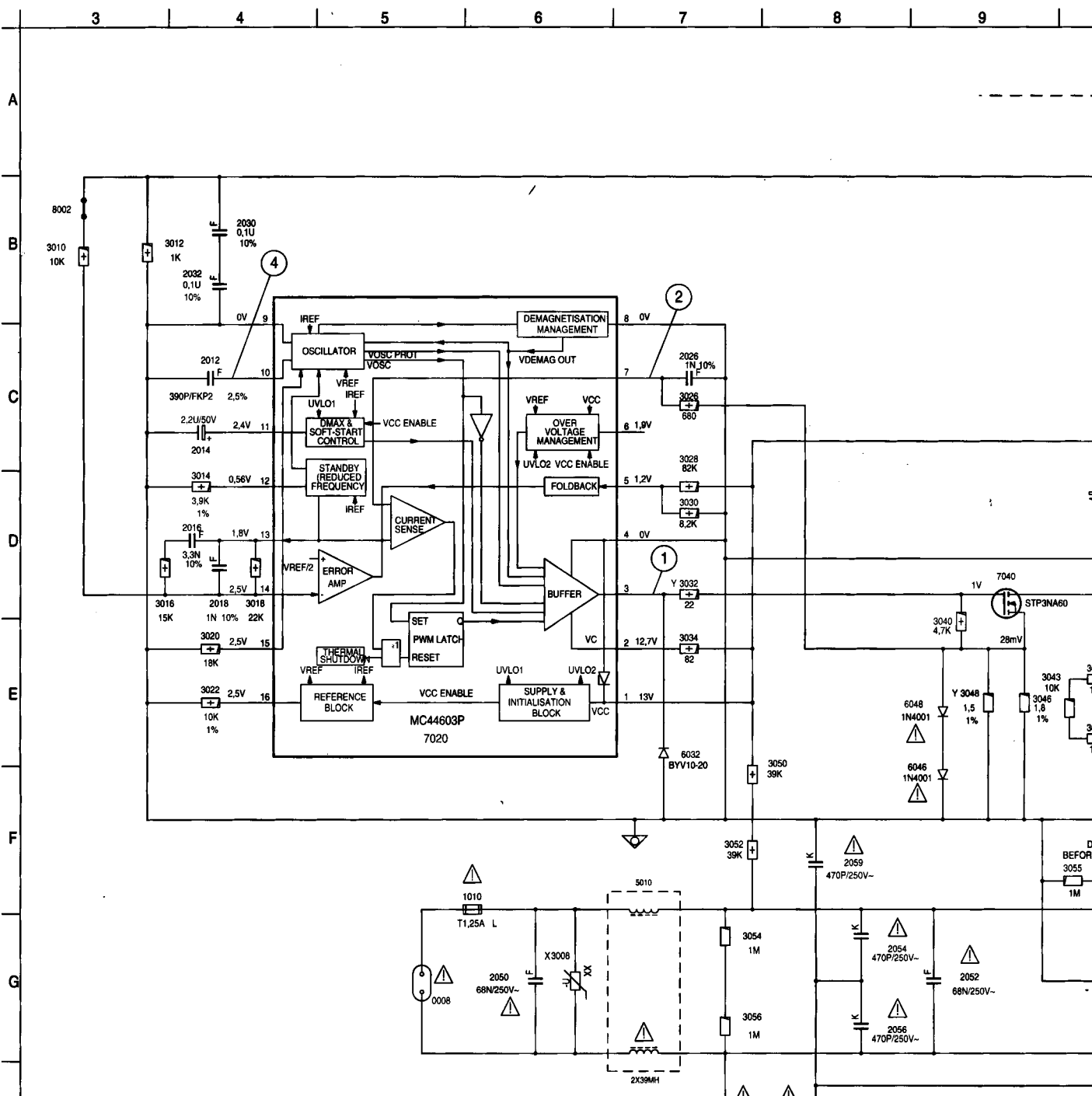
(F) Important:
Une fois le blindage remis en place, il est indispensable de resouder l'ergot **B** pour des raisons de sécurité. voir Fig. 3.

(I) Importante:
Dopo aver montato la schermatura è indispensabile per ragioni di sicurezza saldare accuratamente la piastra **B**, vedere fig. 3.

(GB) Important:
After mounting the shield plate it is indispensable that the splicing plate **B** is resoldered for safety reasons, see Fig. 3.

(E) Importante:
Después de montar el apantallamiento es indispensable que la pestaña **B** quede soldada por razones de seguridad, ver Fig. 3.

Power Supply PSM (PS)



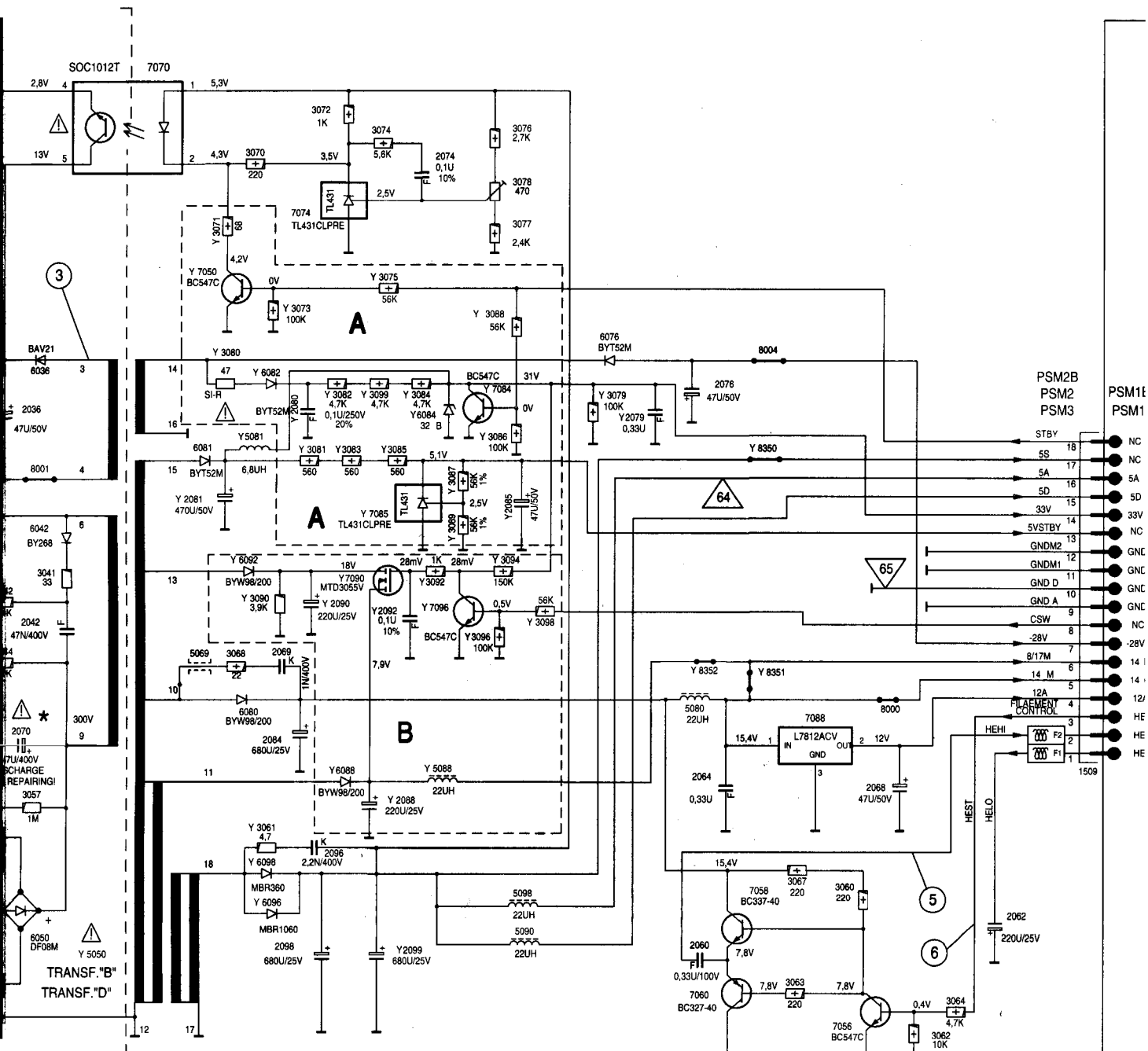
For sets with



| | PSM2 | PSM2A | PSM2AF | PSM2B | PSM3 |
|------|----------------|-------------|-------------|----------------|------------------|
| A | Low P. Std. By | -- | -- | Low P. Std. By | Low P. Std. By |
| B | Turbo Drive | Turbo Drive | Turbo Drive | Turbo Drive | Turbo Drive |
| 0014 | -- | -- | -- | -- | Heat Sink(S-VHS) |
| 0015 | -- | -- | -- | -- | Clip (S-VHS) |
| 2081 | 470µF/50V | 47µF/50V | 47µF/50V | 470µF/50V | 470µF/50V |
| 2079 | -- | X | X | -- | -- |
| 2099 | X | X | X | X | X |
| 3032 | 47 | 47 | 47 | 47 | 22 |
| 3048 | 1R5 1% | 1R5 1% | 1R5 1% | 1R5 1% | 1R5 1% |
| 3061 | X | X | X | 2µ2 | 2µ2 |
| 3079 | -- | X | X | -- | -- |
| 5050 | Transf. B | Transf. B | Transf. D | Transf. D | Transf. D |
| 5081 | -- | X | -- | -- | -- |
| 6084 | X | -- | -- | X | X |
| 6096 | -- | -- | -- | X | X |
| 6098 | X | X | X | X | -- |
| 8350 | X | X | X | X | X |
| 8351 | -- | -- | -- | -- | -- |
| 8352 | X | X | X | X | X |

NICHT NETZGETRENNTER SCHALTSCHWELT
CIRCUIT NOT MAINS-ISOLATED

* ...Discharge Pos

Transformer Type C (CU-Foil) is electr. equiv. to Transformer Type A
Transformer Type D (CU-Foil) is electr. equiv. to Transformer Type B



Bezugspot./Ref.Pot. 
 Masse / GND 
 VOLTAGES ARE MEASURED IN STOP-MODE

STUNGSTEIL
 ED

NOTE ON THE COMPO
 "X" components are not used
 "Y" components are optional

2070 before repairing

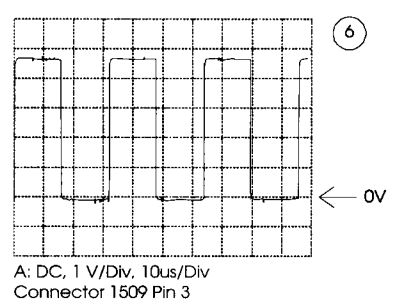
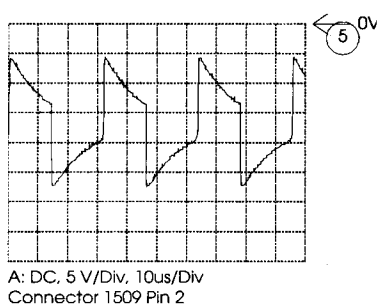
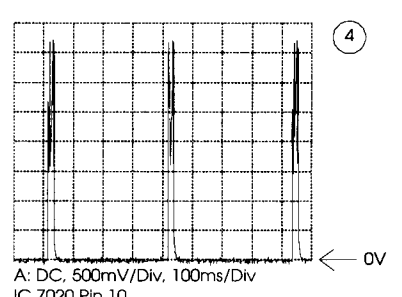
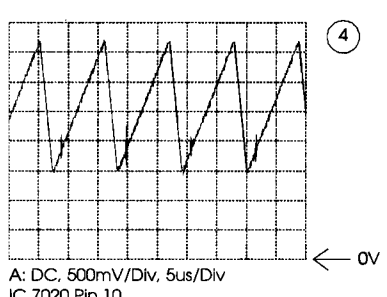
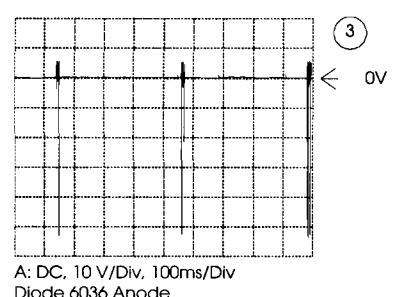
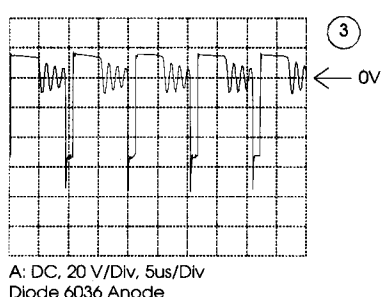
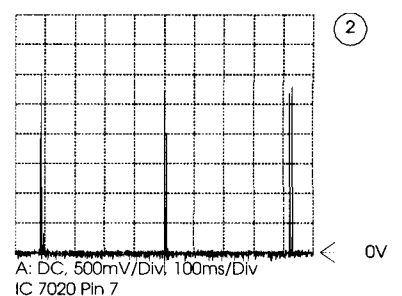
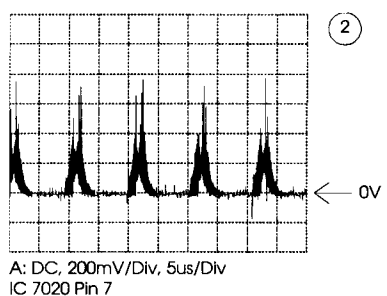
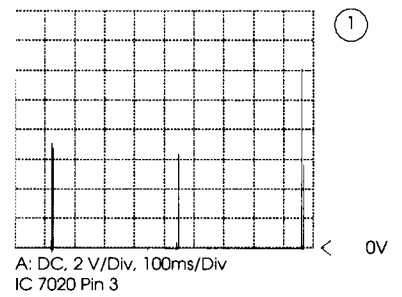
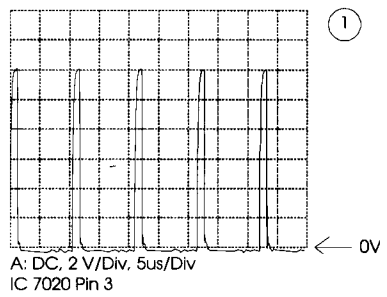
Voltages measured in STOP-Mode

Playback:

Low Power Standby:

- A 0008 G5
- 1010 F6
- 1509 F17
- 2012 C4
- 2014 C4
- 2016 D4
- 2018 D4
- 2026 C7
- 2030 B4
- 2032 B4
- 2036 D10
- 2042 E10
- 2050 G6
- 2052 G9
- 2054 G8
- 2056 G8
- 2059 F8
- 2060 G14
- 2062 G17
- 2064 F14
- 2068 F16
- 2069 E12
- 2070 F10
- 2074 B13
- 2076 C15
- 2079 D14
- 2080 D12
- 2081 D11
- 2084 F12
- 2085 D13
- 2088 F12
- 2090 E12
- 2092 E12
- 2096 G12
- 2098 G12
- 2099 G13
- 3008 G6
- 3010 B3
- 3012 B4
- 3014 D4
- 3016 D3
- 3018 D4
- 3020 E4
- 3022 E4
- 3026 C7
- 3028 C7
- 3030 D7
- 3032 D7
- 3034 E7
- 3040 E9
- 3041 E10
- 3042 E10
- 3043 E9
- 3044 E10
- 3046 E9
- 3048 E9
- 3050 E8
- 3052 F7
- 3054 G7
- 3055 F10
- 3056 G7
- 3057 F10
- 3058 H7
- 3059 H8
- 3060 G15
- 3061 F12
- 3062 H16
- 3063 G15
- 3064 H16
- 3067 G15
- 3068 E11
- 3070 B11
- 3071 B11
- 3072 B12
- 3073 C12
- 3074 B12
- 3075 C12
- 3076 B13
- 3077 B13
- 3078 B13
- 3079 D14
- 3080 C11
- 3081 D12
- 3082 D12
- 3083 D12
- 3084 D13
- 3085 D12
- 3086 D13
- 3087 D13
- 3088 C13
- 3089 D13
- 3090 E11
- 3092 E13

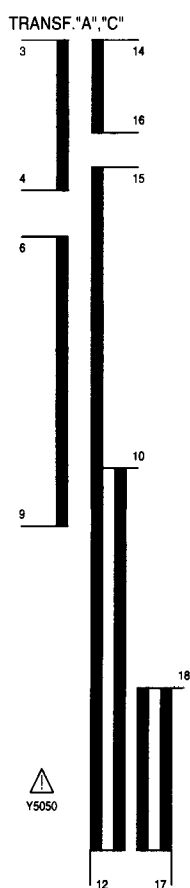
- 3094 E13
- 3096 E13
- 3098 E13
- 3099 D12
- 5010 F7
- 5050 G10
- 5069 E11
- 5080 F14
- 5081 D11
- 5088 F13
- 5090 G13
- 5098 G13
- 6032 E7
- 6036 C10
- 6042 D10
- 6046 F9
- 6048 E9
- 6050 G10
- 6076 C14
- 6080 F11
- 6081 D11
- 6082 C12
- 6084 D13
- 6088 F12
- 6092 E11
- 6096 G12
- 6098 G12
- 7020 E5
- 7040 D9
- 7050 C11
- 7056 H15
- 7058 G15
- 7060 H14
- 7070 A11
- 7074 B12
- 7084 D13
- 7085 D12
- 7088 F15
- 7090 E12
- 7096 E13



PSM2AF
PSM2A

- NC
- 5S
- 5A
- 5D
- 33V
- NC
- GNDM2
- GNDM1
- GND D
- GND A
- CSW
- 28V
- 8/17M
- 14 M
- 12A
- HEST
- HEHI
- HELO

PCB MOTHER BOARD, CC



Interconnections:

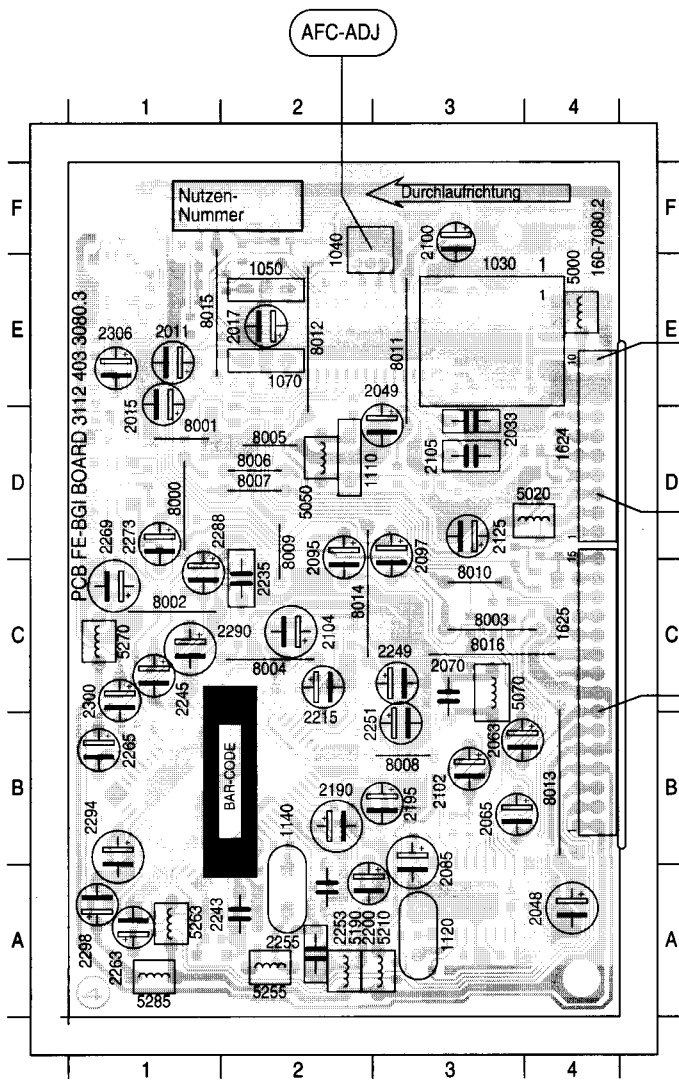
| | | | | | |
|-----------------|--------------|--------------|--------------|--------------|-----------------|
| PS page 3-27 | SE page 3-35 | DE page 3-38 | VP page 3-41 | VT page 3-46 | SF page 3-53 |
| FE page 3-29/31 | HC page 3-36 | OS page 3-39 | IO page 3-44 | CF page 3-50 | SP page 3-54 |
| TM page 3-34 | VS page 3-37 | CC page 3-40 | AU page 3-45 | SH page 3-51 | DC page 3-57... |

Note on the components: "X" components are not used "Y" components are optional

Front End Board PAL B/G/I

Conventional Assembly

View of components side

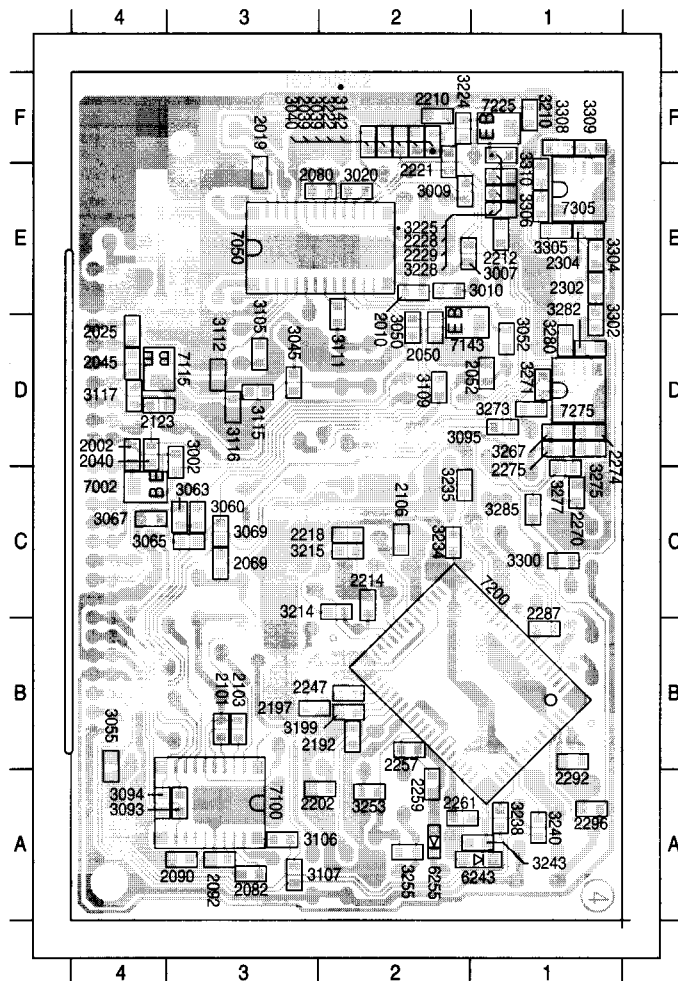


△XX = Testpoint

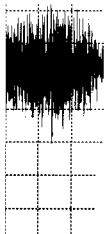
○XXX = Adjustment

| | | | | |
|----------|----------|----------|----------|----------|
| 0902 B 2 | 2049 D 3 | 2215 C 2 | 2298 A 1 | 8002 C 1 |
| 1030 E 3 | 2063 B 4 | 2235 C 2 | 2300 C 1 | 8003 C 3 |
| 1040 F 3 | 2065 B 3 | 2243 A 2 | 2306 E 1 | 8004 C 2 |
| 1050 E 2 | 2070 C 3 | 2245 C 1 | 5000 E 4 | 8005 D 2 |
| 1070 E 2 | 2085 B 3 | 2249 C 3 | 5020 D 4 | 8006 D 2 |
| 1110 D 2 | 2095 D 2 | 2251 B 3 | 5050 D 2 | 8007 D 2 |
| 1120 A 3 | 2097 D 3 | 2253 A 2 | 5070 C 3 | 8008 B 3 |
| 1140 A 2 | 2100 F 3 | 2255 A 2 | 5190 A 2 | 8009 D 2 |
| 1624 D 4 | 2102 B 3 | 2263 A 1 | 5210 A 3 | 8010 C 3 |
| 1625 C 4 | 2104 C 2 | 2265 B 1 | 5255 A 2 | 8011 E 3 |
| 2011 E 1 | 2105 D 3 | 2269 C 1 | 5263 A 1 | 8012 E 2 |
| 2015 E 1 | 2125 D 3 | 2273 D 1 | 5270 C 1 | 8013 B 4 |
| 2017 E 2 | 2190 B 2 | 2288 C 1 | 5285 A 1 | 8014 C 2 |
| 2033 D 3 | 2195 B 3 | 2290 C 1 | 8000 D 1 | 8015 E 2 |
| 2048 A 4 | 2200 A 3 | 2294 B 1 | 8001 D 1 | 8016 C 3 |

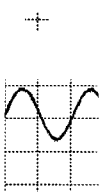
SMD Assembly
View of solder side



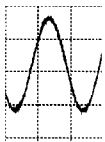
| | | | | |
|----------|----------|----------|----------|----------|
| 2002 D 4 | 2214 C 2 | 3040 F 2 | 3199 B 2 | 3300 C 1 |
| 2010 E 2 | 2218 C 2 | 3045 D 3 | 3210 F 1 | 3302 D 1 |
| 2019 E 3 | 2221 F 2 | 3050 D 2 | 3214 C 2 | 3304 E 1 |
| 2025 D 4 | 2228 E 1 | 3052 D 1 | 3215 C 2 | 3305 E 1 |
| 2039 F 2 | 2229 E 1 | 3055 B 4 | 3222 F 2 | 3306 E 1 |
| 2040 D 4 | 2247 B 2 | 3060 C 3 | 3224 F 2 | 3308 F 1 |
| 2045 D 4 | 2257 B 2 | 3063 C 3 | 3225 F 1 | 3309 F 1 |
| 2050 D 2 | 2259 A 2 | 3065 C 3 | 3228 E 1 | 3310 E 1 |
| 2052 D 1 | 2261 A 2 | 3067 C 4 | 3234 C 2 | 6243 A 1 |
| 2069 C 3 | 2270 C 1 | 3069 C 3 | 3235 C 2 | 6255 A 2 |
| 2080 E 3 | 2274 D 1 | 3093 A 3 | 3238 A 1 | 7002 C 4 |
| 2082 A 3 | 2275 D 1 | 3094 A 4 | 3240 A 1 | 7050 E 3 |
| 2090 A 3 | 2287 B 1 | 3095 D 1 | 3243 A 1 | 7100 A 3 |
| 2092 A 3 | 2292 B 1 | 3105 D 3 | 3253 A 2 | 7115 D 4 |
| 2101 B 3 | 2296 A 1 | 3106 A 3 | 3255 A 2 | 7143 D 2 |
| 2103 B 3 | 2302 E 1 | 3107 A 3 | 3267 D 1 | 7200 B 2 |
| 2106 C 2 | 2304 E 1 | 3109 D 2 | 3271 D 1 | 7225 F 1 |
| 2123 D 4 | 3002 D 3 | 3111 E 2 | 3273 D 1 | 7275 D 1 |
| 2192 B 2 | 3007 E 2 | 3112 D 3 | 3275 D 1 | 7305 E 1 |
| 2197 B 3 | 3009 E 2 | 3115 D 3 | 3277 D 1 | |
| 2202 A 3 | 3010 E 2 | 3116 D 3 | 3280 D 1 | |
| 2210 F 2 | 3020 E 2 | 3117 D 4 | 3282 D 1 | |
| 2212 E 1 | 3039 F 2 | 3142 F 2 | 3285 C 1 | |



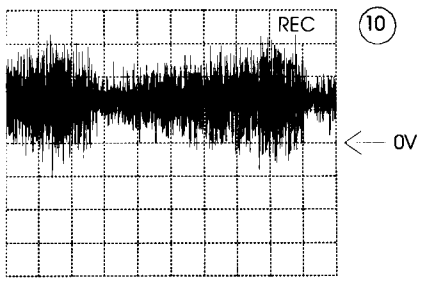
A: DC, 500r
Connector



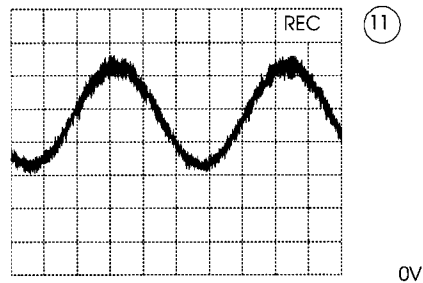
A: DC, 1 V/
IC 7100 Pin



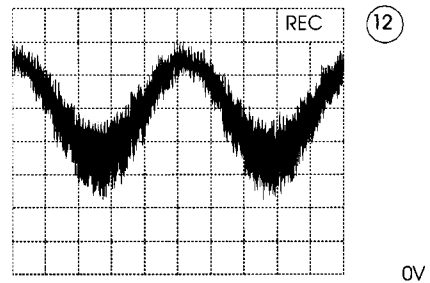
A: DC, 500r
Connector



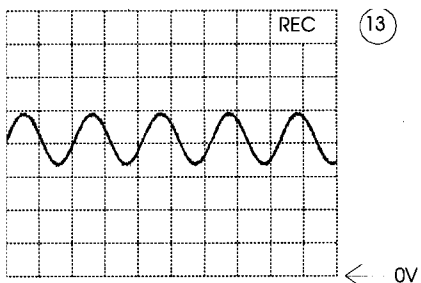
A: DC, 500mV/Div, 10us/Div
Connector 1624 Pin 10



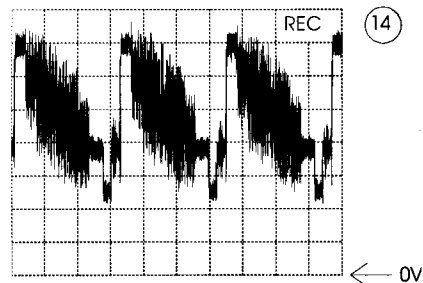
A: DC, 500mV/Div, 200us/Div
IC 7050 Pin 10



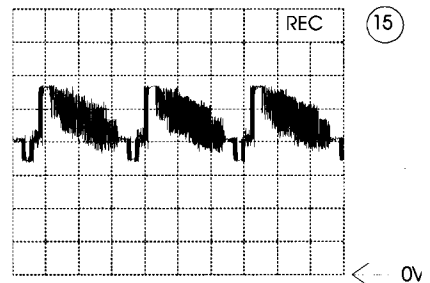
A: DC, 500mV/Div, 200us/Div
IC 7050 Pin 11



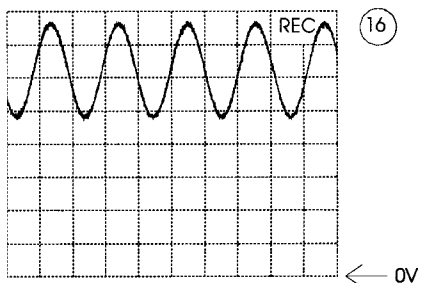
A: DC, 1 V/Div, 500us/Div
IC 7100 Pin 11/12



A: DC, 500mV/Div, 20us/Div
IC 7050 Pin 8



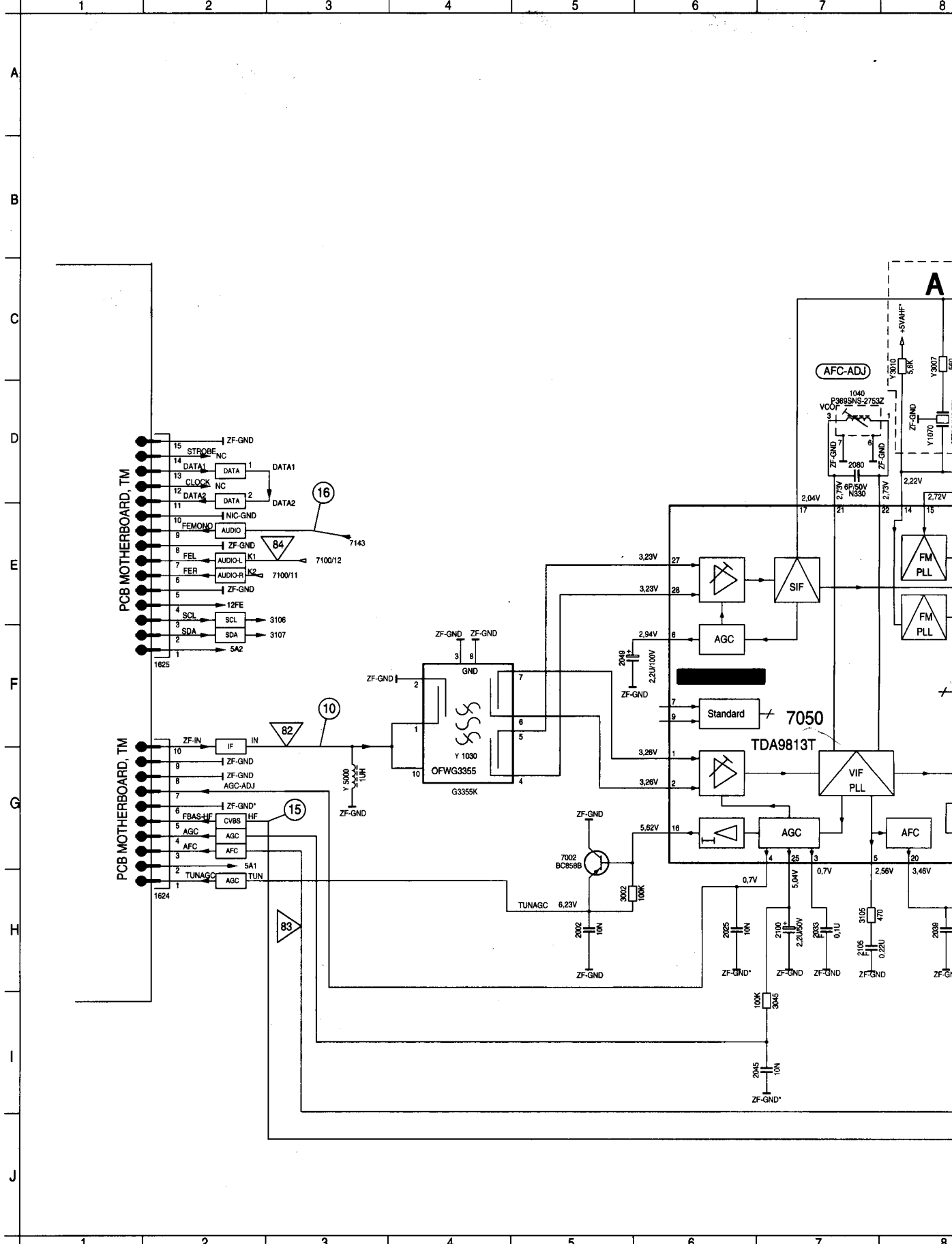
A: DC, 500mV/Div, 20us/Div
Connector 1624 Pin 5

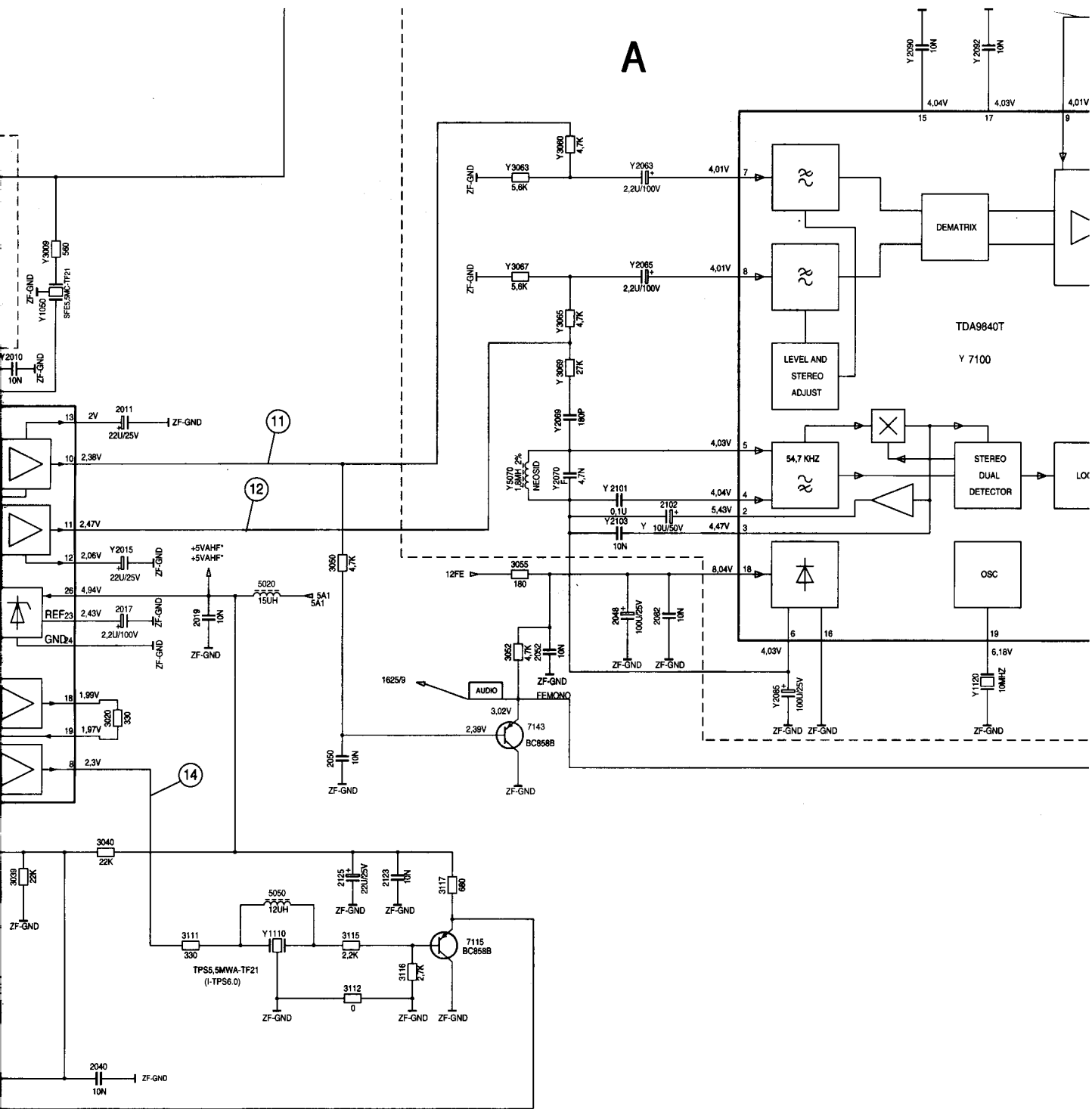


A: DC, 500mV/Div, 500us/Div
Connector 1625 Pin 9

Front End Board PAL B/G/I (FE)

| | | | | | | | | | | | | | | | | | | |
|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|------|
| 1030 G4 | 1140 F25 | 2015 F9 | 2040 I9 | 2063 C13 | 2085 G14 | 2101 E13 | 2123 H11 | 2200 D22 | 2218 F22 | 2245 B26 | 2257 F25 | 2270 B29 | 2290 E27 | 2302 F28 | 3010 C8 | 3052 F12 | 3069 D12 | 3107 |
| 1040 D7 | 1624 H2 | 2017 F9 | 2045 I7 | 2065 D13 | 2090 B15 | 2102 E13 | 2125 H11 | 2202 D22 | 2221 F20 | 2247 F23 | 2259 F25 | 2273 C29 | 2292 E28 | 2304 F27 | 3020 G9 | 3055 F12 | 3093 C17 | 3109 |
| 1050 D8 | 1625 F2 | 2019 F10 | 2048 F13 | 2069 E12 | 2092 B15 | 2103 E13 | 2190 C22 | 2210 E21 | 2228 G21 | 2249 F23 | 2261 F26 | 2274 C27 | 2294 E28 | 2306 F29 | 3039 H8 | 3060 C12 | 3094 C17 | 3111 |
| 1070 D8 | 2002 H5 | 2025 H6 | 2049 F5 | 2070 E12 | 2085 B18 | 2104 D22 | 2192 C22 | 2212 E21 | 2229 G21 | 2251 F23 | 2263 F26 | 2275 C28 | 2296 E28 | 3002 H5 | 3040 H9 | 3063 C12 | 3095 B18 | 3112 |
| 1110 H10 | 2010 D8 | 2033 H7 | 2050 G11 | 2080 D7 | 2097 B18 | 2105 H7 | 2195 C22 | 2214 E22 | 2235 C24 | 2253 G24 | 2265 G26 | 2287 E27 | 2298 E28 | 3007 C8 | 3045 I7 | 3065 D12 | 3105 H7 | 3115 |
| 1120 G15 | 2011 E9 | 2039 H8 | 2052 F12 | 2082 F13 | 2100 H7 | 2106 D22 | 2197 C22 | 2215 F21 | 2243 C25 | 2255 G24 | 2269 B29 | 2288 D27 | 2300 E27 | 3009 C9 | 3050 F11 | 3067 D12 | 3106 E17 | 3116 |





A

TDA9840T
Y 7100

54.7 KHZ

1625/9

TPS555MWA-TF21
(I-TPS6.0)

7143
BC856B

7115
BC856B

STEREO
DUAL
DETECTOR

OSC

6.18V

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

10MHz

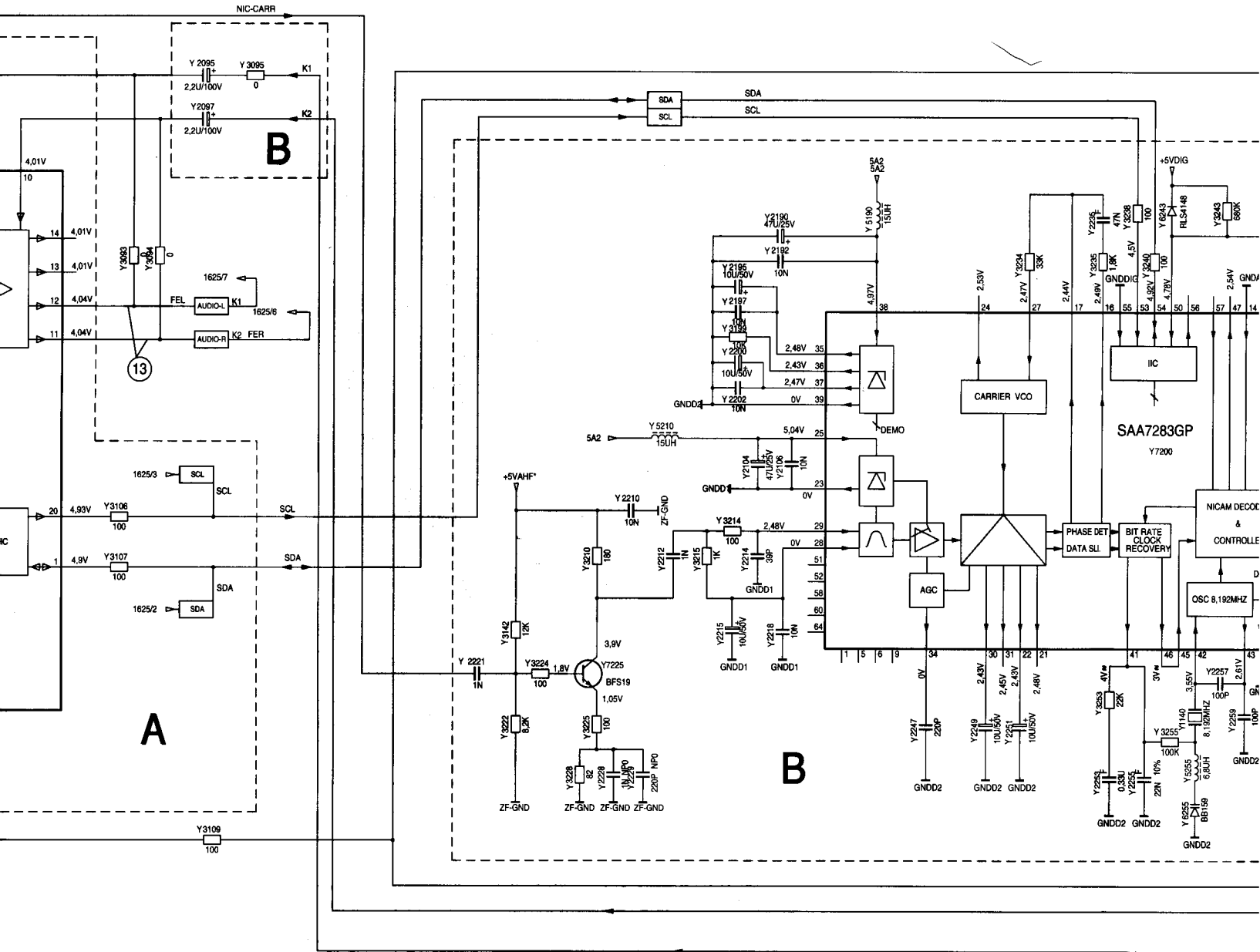
10MHz

10MHz

10MHz

10MHz

10MHz



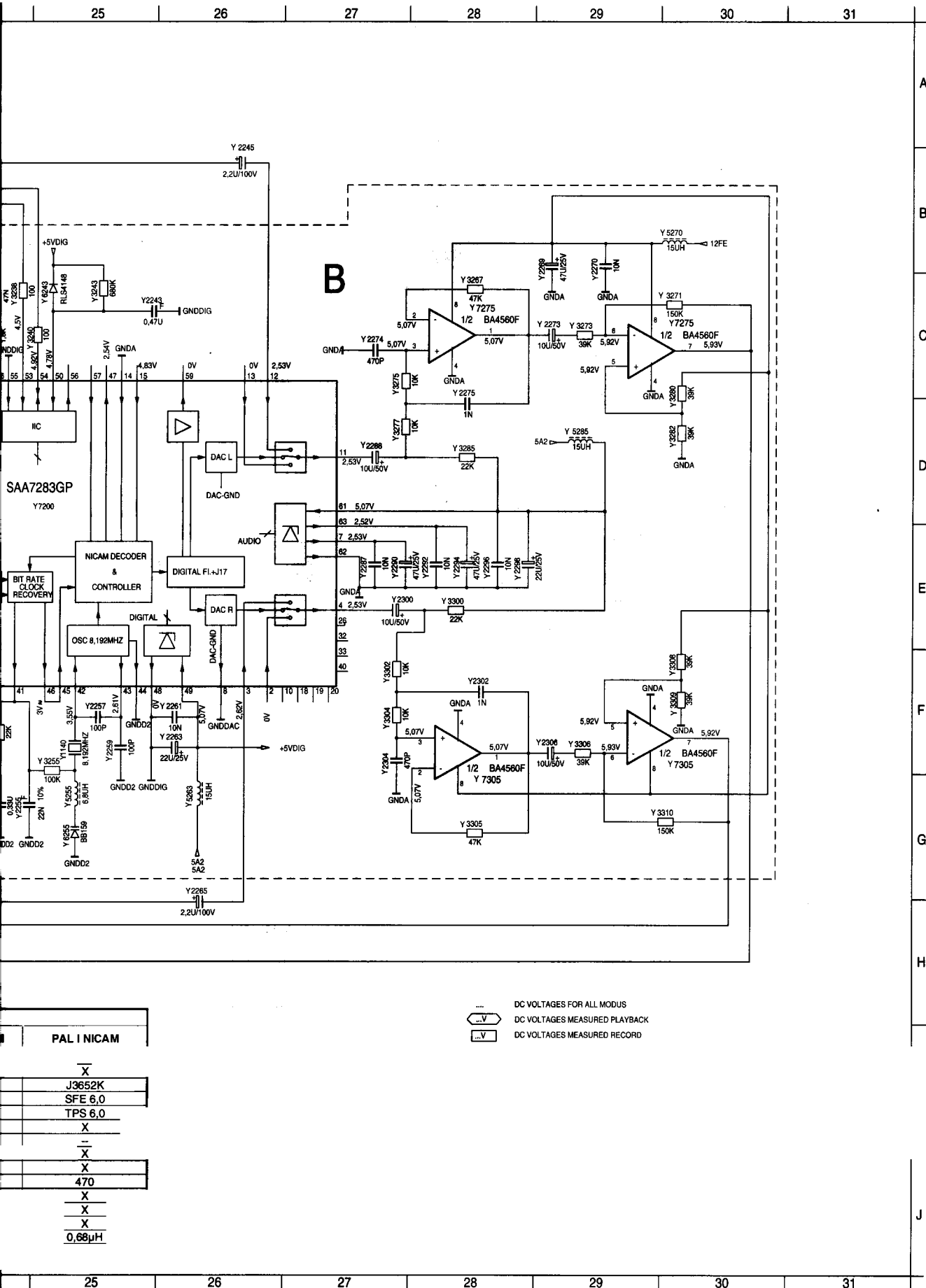
GNDD1 GNDA GNDDIG

| | For sets with | | |
|-------|---------------|---------------|-------------|
| | PAL B/G | PAL B/G NICAM | PAL I NICAM |
| A | X | X | - |
| B | - | X | X |
| Y1030 | X | X | J3652K |
| Y1050 | X | X | SFE 6,0 |
| Y1110 | X | X | TPS 6,0 |
| Y2010 | - | - | X |
| Y2015 | X | X | - |
| Y2245 | - | - | X |
| Y2265 | - | - | X |
| Y3009 | X | X | 470 |
| Y3093 | - | - | X |
| Y3094 | - | - | X |
| Y3109 | - | - | X |
| Y5000 | X | X | 0,68μH |

Interconnections:

| | | | | | |
|-----------------|--------------|--------------|--------------|--------------|-----------------|
| PS page 3-27 | SE page 3-35 | DE page 3-38 | VP page 3-41 | VT page 3-46 | SF page 3-53 |
| FE page 3-29/31 | HC page 3-36 | OS page 3-39 | IO page 3-44 | CF page 3-50 | SP page 3-54 |
| TM page 3-34 | VS page 3-37 | CC page 3-40 | AU page 3-45 | SH page 3-51 | DC page 3-57... |

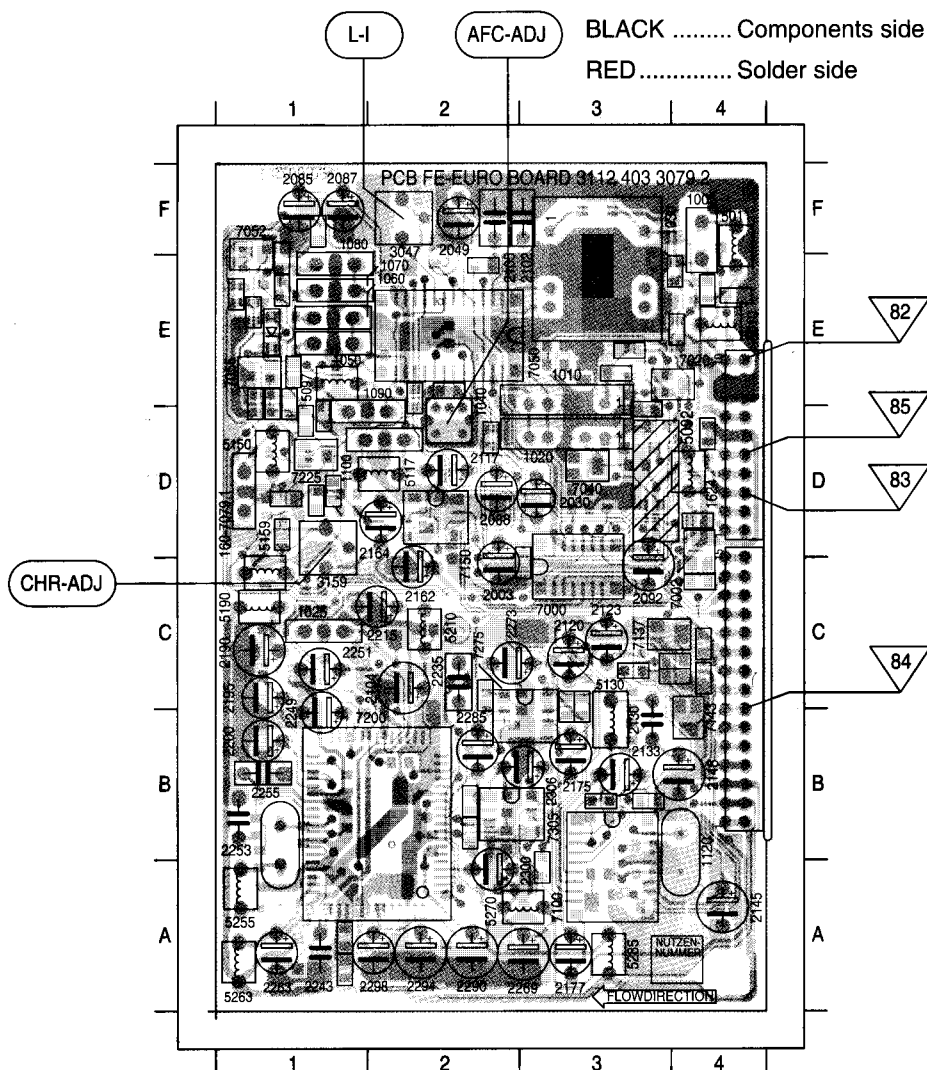
Note on the components: "X" components are not used "Y" components are optional



Front End Board Multistandard

Conventional Assembly

View of components side



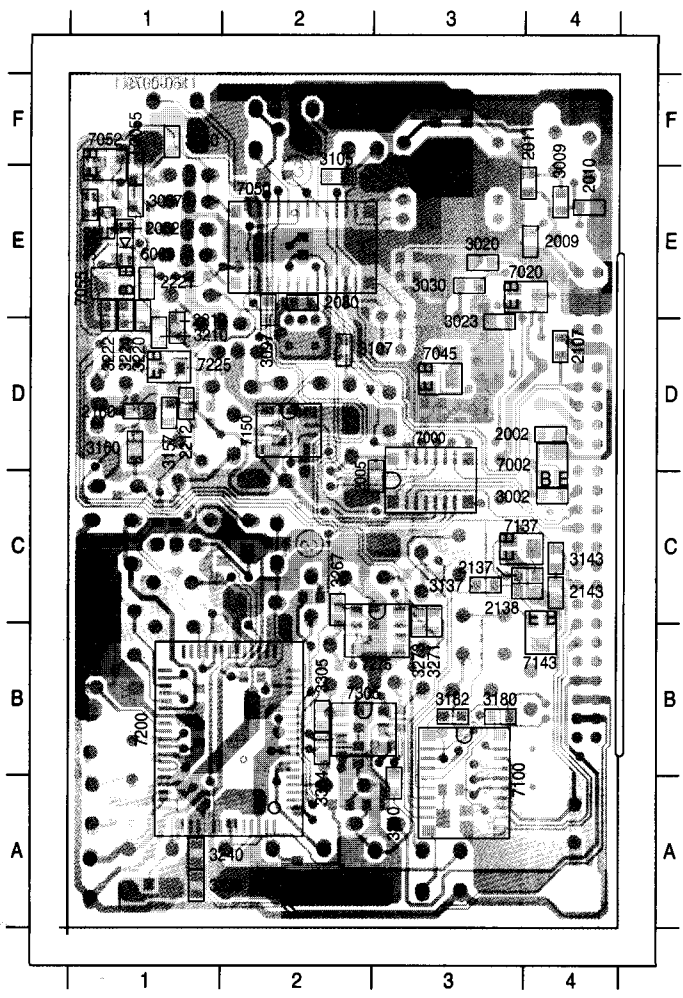
| | | | | | | | | | |
|------|-----|------|-----|------|-----|------|-----|------|-----|
| 1005 | F 4 | 1624 | D 4 | 2130 | B 3 | 2251 | C 1 | 5011 | F 4 |
| 1010 | E 3 | 1625 | C 4 | 2133 | B 3 | 2253 | B 1 | 5092 | D 4 |
| 1020 | D 3 | 2003 | C 2 | 2145 | A 4 | 2255 | B 1 | 5097 | E 1 |
| 1025 | C 1 | 2030 | D 3 | 2148 | B 4 | 2263 | A 1 | 5117 | D 2 |
| 1030 | E 3 | 2049 | F 2 | 2162 | C 2 | 2269 | A 3 | 5130 | B 3 |
| 1040 | D 2 | 2085 | F 1 | 2164 | D 2 | 2273 | C 2 | 5150 | D 1 |
| 1050 | E 1 | 2087 | F 1 | 2175 | B 3 | 2285 | B 2 | 5159 | C 1 |
| 1060 | E 1 | 2088 | D 2 | 2177 | A 3 | 2290 | A 2 | 5190 | C 1 |
| 1070 | E 1 | 2092 | C 3 | 2190 | C 1 | 2294 | A 2 | 5210 | C 2 |
| 1080 | E 1 | 2102 | F 3 | 2195 | C 1 | 2298 | A 2 | 5255 | A 1 |
| 1090 | D 2 | 2104 | C 2 | 2200 | B 1 | 2300 | A 2 | 5263 | A 1 |
| 1100 | D 2 | 2105 | F 2 | 2215 | C 2 | 2306 | B 3 | 5270 | A 3 |
| 1110 | D 1 | 2117 | D 2 | 2235 | C 2 | 3047 | F 2 | 5285 | A 3 |
| 1120 | B 4 | 2120 | C 3 | 2243 | A 1 | 3159 | D 1 | | |
| 1140 | B 1 | 2123 | C 3 | 2249 | C 1 | 5010 | E 4 | | |

SMD Assembly

View of components side

BLACK Components side

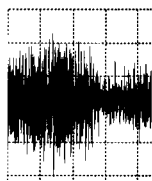
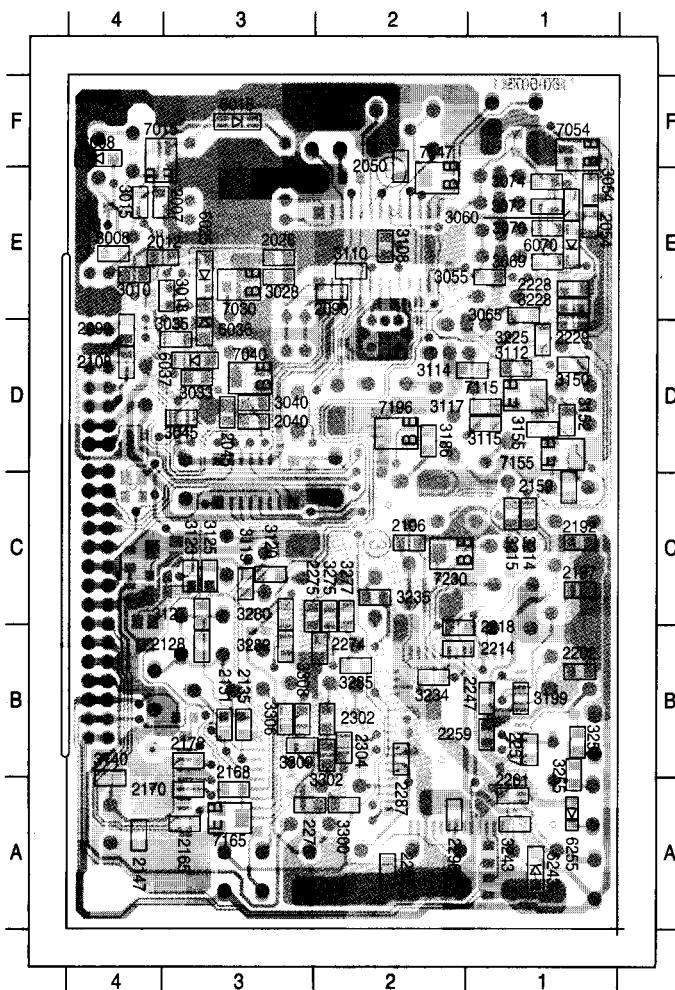
RED Solder side



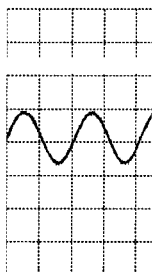
| | | | | | | | | | |
|------|-----|------|-----|------|-----|------|-----|------|-----|
| 2002 | D 4 | 2210 | D 1 | 3107 | D 2 | 3267 | C 2 | 7055 | E 1 |
| 2005 | C 3 | 2212 | D 1 | 3137 | C 3 | 3271 | C 3 | 7100 | A 3 |
| 2009 | E 4 | 2221 | E 1 | 3143 | C 4 | 3273 | C 3 | 7137 | C 4 |
| 2010 | E 4 | 3002 | C 4 | 3157 | D 1 | 3304 | B 2 | 7143 | B 4 |
| 2011 | E 4 | 3009 | E 4 | 3160 | D 1 | 3305 | B 2 | 7150 | D 2 |
| 2052 | E 1 | 3020 | E 3 | 3180 | B 3 | 3310 | A 3 | 7200 | B 2 |
| 2055 | F 1 | 3023 | E 3 | 3182 | B 3 | 6069 | E 1 | 7225 | D 1 |
| 2080 | E 2 | 3030 | E 3 | 3210 | D 1 | 7000 | C 3 | 7275 | B 3 |
| 2107 | D 4 | 3052 | E 1 | 3220 | E 1 | 7002 | D 4 | 7305 | B 2 |
| 2137 | C 4 | 3057 | E 1 | 3222 | E 1 | 7020 | E 4 | | |
| 2138 | C 4 | 3080 | F 1 | 3224 | E 1 | 7045 | D 3 | | |
| 2143 | C 4 | 3097 | E 2 | 3238 | A 1 | 7050 | E 2 | | |
| 2160 | D 1 | 3105 | E 2 | 3240 | A 1 | 7052 | F 1 | | |

SMD Assembly
View of solder side

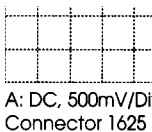
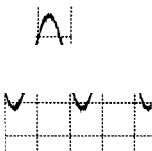
BLACK Solder side
RED..... Components side



A: DC, 500mV/Div
Connector 1624

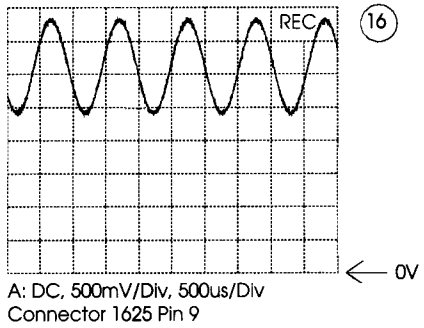
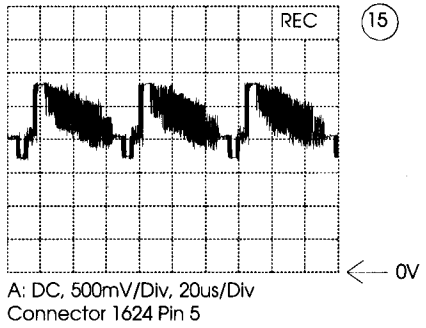
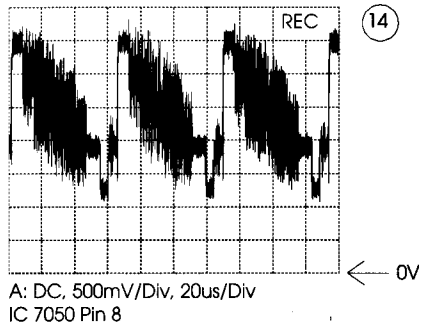
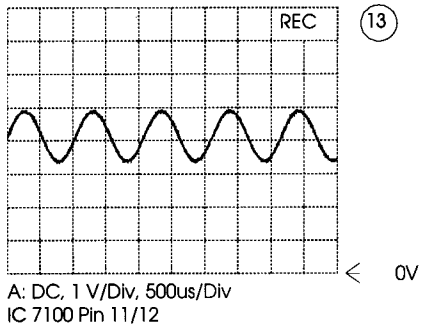
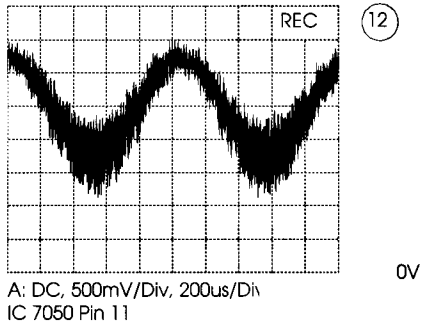
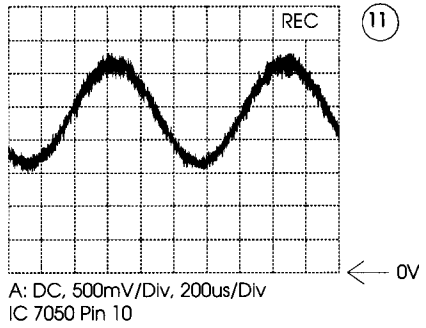
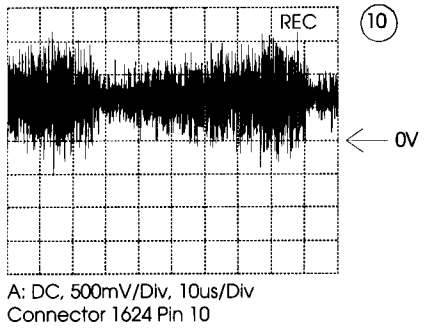


A: DC, 1 V/Div, 50ns/Div
IC 7100 Pin 11/12



A: DC, 500mV/Div
Connector 1625

| | | | | | | | | | |
|------|-----|------|-----|------|-----|------|-----|------|-----|
| 2007 | E 4 | 2202 | B 1 | 3033 | D 3 | 3127 | C 3 | 3302 | B 2 |
| 2012 | E 4 | 2214 | B 2 | 3035 | D 3 | 3140 | B 4 | 3306 | B 3 |
| 2028 | E 3 | 2218 | C 2 | 3040 | D 3 | 3150 | D 1 | 3308 | B 3 |
| 2040 | D 3 | 2228 | E 1 | 3045 | D 3 | 3152 | D 1 | 3309 | B 3 |
| 2045 | D 3 | 2229 | E 1 | 3054 | E 1 | 3155 | D 1 | 6008 | F 4 |
| 2050 | F 2 | 2247 | B 1 | 3055 | E 1 | 3186 | D 2 | 6015 | F 3 |
| 2054 | E 1 | 2257 | B 1 | 3060 | E 1 | 3199 | B 1 | 6025 | E 3 |
| 2090 | E 2 | 2259 | B 1 | 3065 | E 1 | 3214 | C 1 | 6036 | E 3 |
| 2099 | D 4 | 2261 | A 1 | 3069 | E 1 | 3215 | C 1 | 6037 | D 3 |
| 2106 | C 2 | 2270 | A 3 | 3070 | E 1 | 3225 | D 1 | 6070 | E 1 |
| 2108 | D 4 | 2274 | B 2 | 3072 | E 1 | 3228 | E 1 | 6243 | A 1 |
| 2128 | B 3 | 2275 | C 3 | 3074 | E 1 | 3234 | B 2 | 6255 | A 1 |
| 2131 | B 3 | 2287 | B 2 | 3108 | E 2 | 3235 | C 2 | 7015 | F 4 |
| 2135 | B 3 | 2292 | A 2 | 3110 | E 2 | 3243 | A 1 | 7030 | E 3 |
| 2147 | A 4 | 2296 | A 2 | 3112 | D 1 | 3253 | B 1 | 7040 | D 3 |
| 2159 | C 1 | 2302 | B 2 | 3114 | D 1 | 3255 | B 1 | 7047 | E 2 |
| 2165 | A 3 | 2304 | B 2 | 3115 | D 1 | 3275 | C 2 | 7054 | F 1 |
| 2168 | A 3 | 3008 | E 4 | 3117 | D 1 | 3277 | C 2 | 7115 | D 1 |
| 2170 | A 3 | 3010 | E 4 | 3119 | C 3 | 3280 | C 3 | 7155 | D 1 |
| 2172 | B 3 | 3015 | E 4 | 3120 | C 3 | 3282 | B 3 | 7165 | A 3 |
| 2192 | C 1 | 3018 | E 4 | 3123 | C 3 | 3285 | B 2 | 7196 | D 2 |
| 2197 | C 1 | 3028 | E 3 | 3125 | C 3 | 3300 | A 2 | 7230 | C 2 |



4. DRIVE ASSEMBLY

This tape deck has three motors; one providing precision drive for the scanner unit; the second providing direct drive for the capstan and belt drive for the reel tables; the third motor drives the lift and tape threading/dethreading operations.

Special features are:

- Quick start
- Short winding time
- Automatic cleaning of video heads by cleaning roller

To obtain a high repair standard we have developed a range of service kit's. These kit's covers the spare parts which are engaged together.

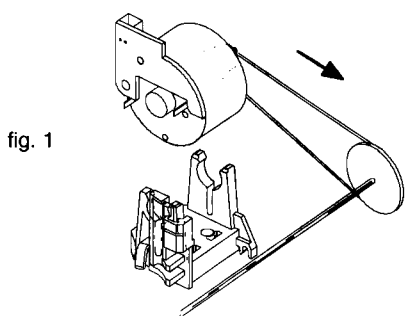
The tape deck's sensors are located on the motherboard underneath the tape deck, and included in its circuitry, lay out and parts list.

4.1 Deck parts replacement

The procedure for the removal and refitting of the following parts is described; only the lift, the scanner, the capstan motor and the A/C head are fixed by screws. All the other deck assembly parts are held only by snap hooks.

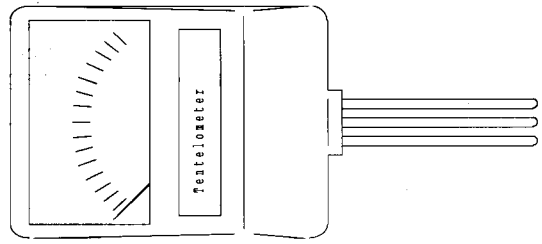
For the replacement of parts on the underside of the tape deck, remove the tape deck from the motherboard.

Manual extraction of cassette:
If, after the Eject button has been pressed, the drive does not unthread and eject the cassette, the dethreading/eject operation can also be carried out manually by turning the wheel at the rear of the threading motor.



IMPORTANT:
After each repair has been carried out in the drive assembly, the first operation after repairing must be to bring the cassette compartment into „eject“ position by hand.

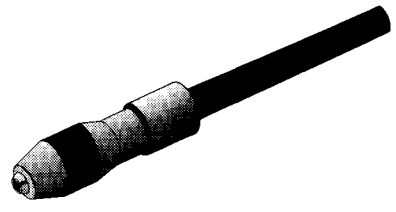
Auxiliary tools for deck adjustment:



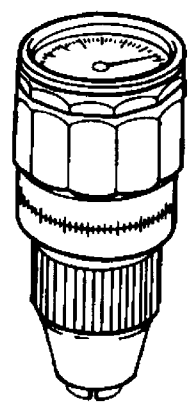
Tentelometer 4822 395 90584



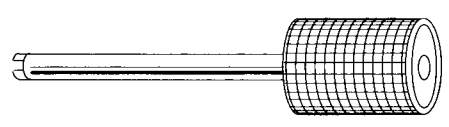
Tool for tapetension adjustment 4822 395 50188



Handle 4822 256 90493



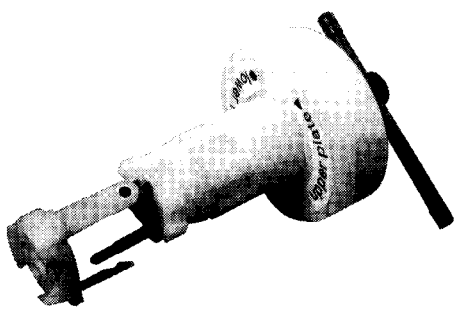
Torquemeter:
600 gf-cm 4822 395 90232
90 gf-cm 4822395 80196



Post adjustment screwdriver 4822 395 50275

Testcassette 4822 397 30103

Nylon gloves 5322 395 94022

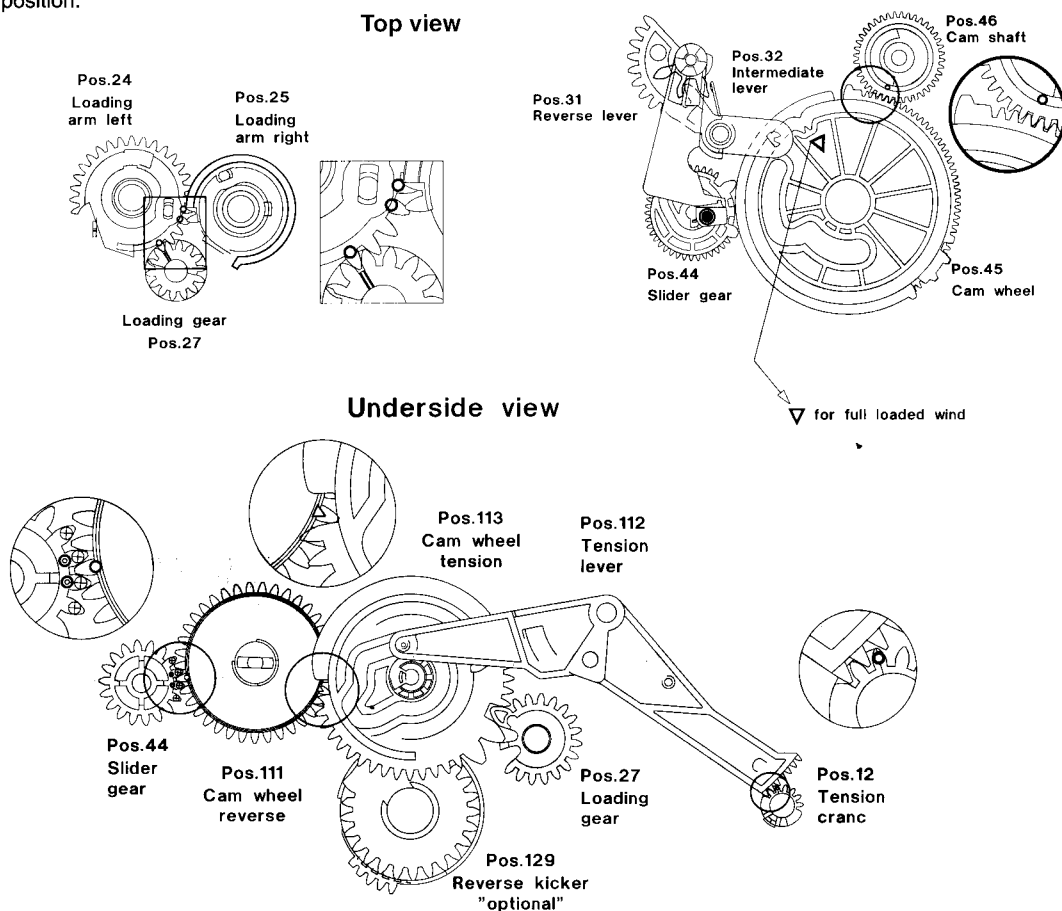


Tool for removing the head disc 4822 395 90977

4.1.1 Deck lay out diagram

Deck in position „threaded out“.

The following diagrams indicate the relative position of the gearwheels and levers when the deck is in the threaded out (cassette-compartment down) position.



4.1.2 The Lift

Refitting the lift compartment:

Ensure the lift compartment is down and gear A is rotated one click stop anticlockwise from the down position.

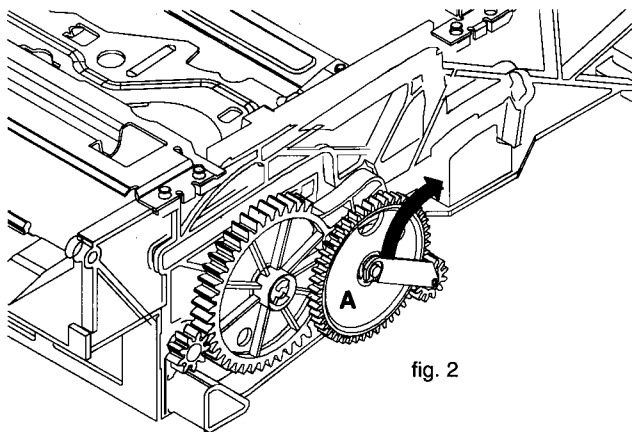
The removal and refitting of the lift can be carried out in all deck positions with the exception of „eject“ (ensure that gears 103/105 are free).

To remove the lift:

Free the holding bracket (Fig. 2) by rotating it up and back from the upper end.

Unscrew the 4 screws on the underside of the deck.

Carefully remove the lift vertically, noting the position of the record protect operating lever.



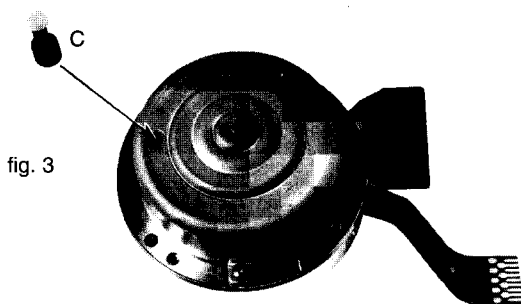
4.1.3 Head disc replacement

Removal :

Nylon gloves should be worn when handling the head disc.

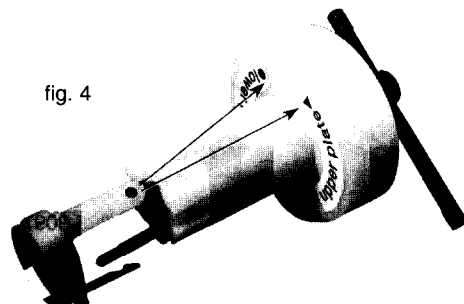
Turn the headdisc until the long hole of the rotor appears in the bigger hole of the scannermotor

Insert the reference pin C (included with each service head disc) through the bigger hole of the lid of the scanner motor until the pin snaps in the long hole of the rotor. (Fig. 3)



Important:

Choose Installation/Removal of the upper/lower clamping element by turning and attaching the reference element to the tool. (Fig. 4)



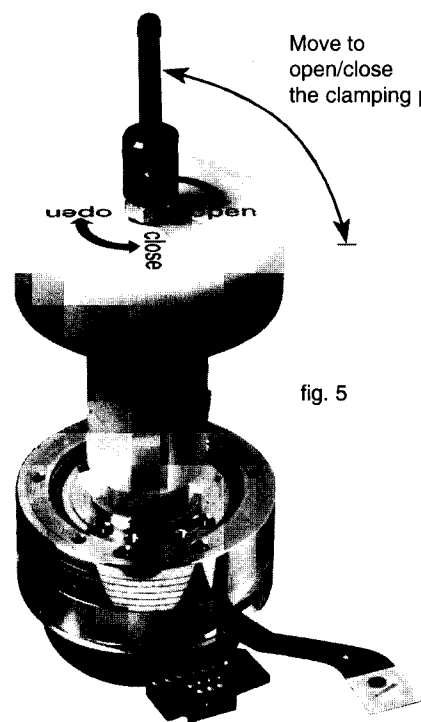


fig. 5

Position the tool on the upper clamping element, loosen the clamping element by turning the lever 90 degrees and remove it from the head disc. (Fig. 5)

Prepare the tool for the lower clamping element. Position the tool on the head disc and make sure that all 3 pins are snapped in the lower clamping element. Loosen the clamping element by turning the lever 90 degrees and remove the head disc plus the tool from the scanner spindle. (Fig. 6)

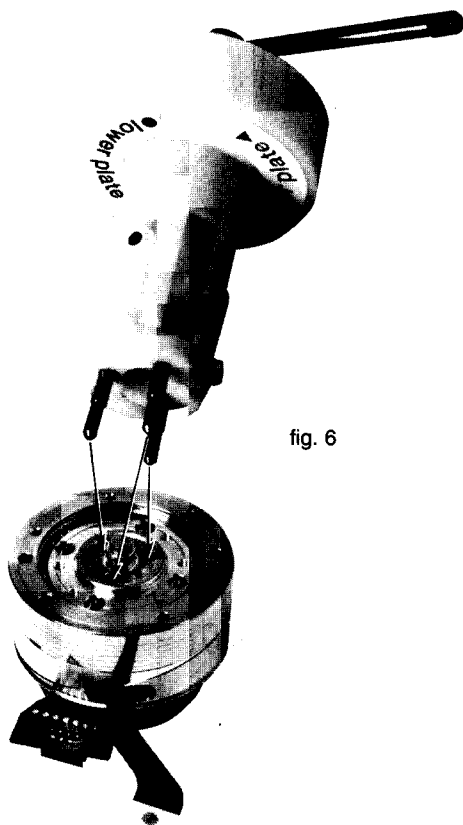


fig. 6

Installation:

Before carrying out the installation of the new head disc make sure that the scanner motor spindle is clean and undamaged. (The spindle has to be free of grease and must not be touched with bare hands)

Insert the 2 Mylar foils (included with each head disc) in the head disc. (Fig. 7)

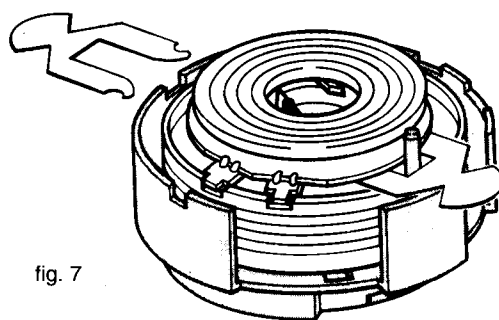


fig. 7

Position the tool (reference: lower clamping element) on the new head disc (with protective cover) and loosen the lower clamping element.

Position the head disc so that pin D of the protective cover engages in the hole of the stator (the arrow on the protective cover must point towards the scanner print). (Fig. 8)

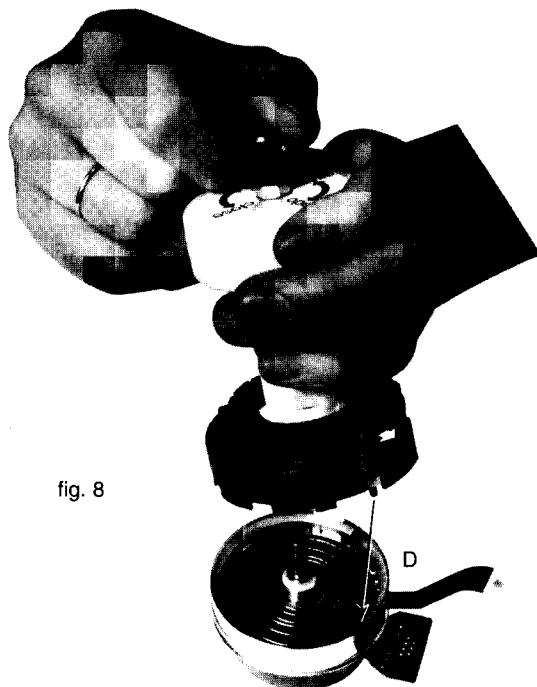


fig. 8

Reach the exact position through pressing the tool down with a force of 1 N. and fix the lower clamping element by turning the lever towards „close“.

Remove the tool.

Change the tool to „upper clamping element“ and position the clamping element exactly. (Fig. 9)

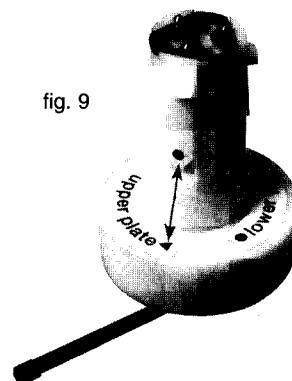


fig. 9

Tighten the clamping element through turning the lever towards „open“. Position the tool planely on the head disc and fix the clamping element. (Fig. 5 „close“) Remove the protecting cap from the head disc, withdraw the two Mylar foils and remove the reference pin C.

After replacing the head disc, carry out the following adjustments and checks :

Head switching pulse (gap position, chapter 3)

Write current adjustments (chapter 3)

Check tape path alignment (see paragraph 4.2.1.)

4.1.4 A/C Head (Combi head) (Pos. 36)

Remove the fixing spring (A) (fig. 10)
Remove the fixing screw and replace the A/C head.
Use a new fixing spring (included with new A/C head) for reassembly.

After the A/C head has been replaced, all adjustments described in paragraph 4.2.1.2 and paragraph 4.2.2 have to be carried out.

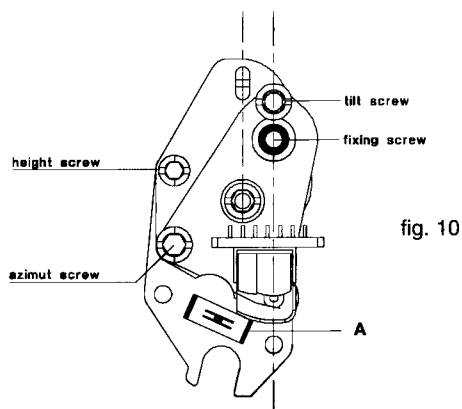


fig. 10

4.1.5 Threading motor (Pos. 38)

Remove the belt and disconnect the connector plug.
Remove the threading motor from the motor supports (Fig. 11).

During reassembly ensure that the threading motor is correctly located in the front and rear supports.

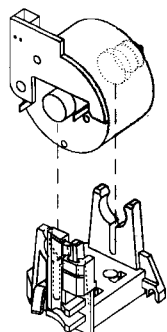


fig. 11

4.1.6 Capstan motor (Pos. 127)

Remove the tape deck.
Remove the belt (pos. 126) on the underside;
Remove the three capstan motor fixing screws (Fig. 12) and withdraw the capstan motor downward from the drive assy.
The reassembly is carried out in reverse order. Make sure that the capstan is free of grease.

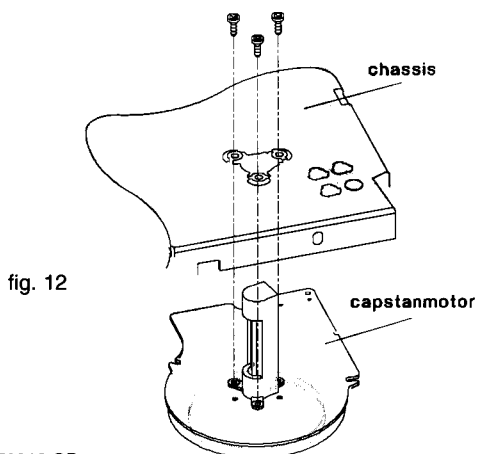


fig. 12

4.1.7 Pressure roller (Pos. 37)

Remove the tape deck
Unhook and remove the pressure roller tension spring.
Release the pressure roller guide (pos. 41) from the guide in the threading motor holder by pressing the top of the motor guide rearwards and rotating the pressure roller guide assembly clockwise by approximately a quarter of a turn (Fig. 13) The pressure roller and guide can now be lifted clear.

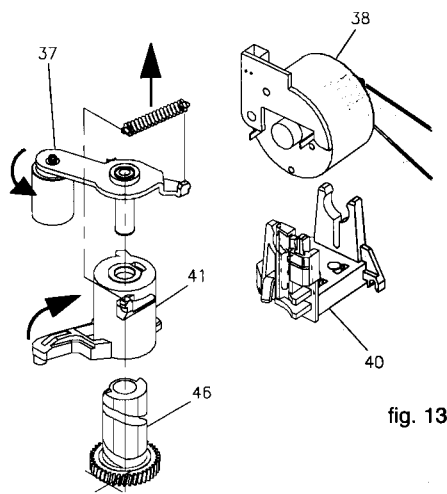
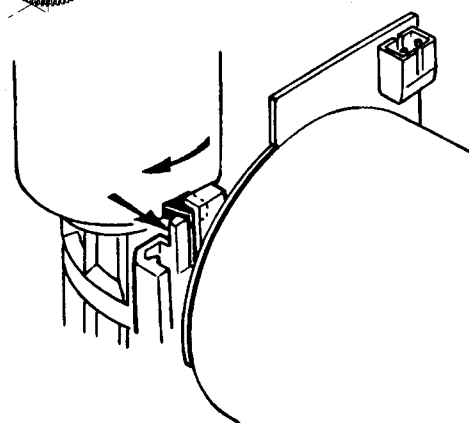


fig. 13



Ensure that no grease from the pressure roller guide gets to the capstan or pressure roller.
The reassembly is carried out in reverse order.

4.1.8 Roller unit right (Pos. 26)

Remove the tape deck.
Compress the two snap hooks by means of a pair of tweezers and remove the roller assy from the roller unit right (Fig. 14).
Unhinge the loading arm right from the holding plate and push the latter towards the front of the deck to remove from the guide (right).

NOTE: During reassembly ensure the link from 25 is engaged in the hole of the holder plate 26.
After replacing the roller unit (right), the tape path has to be checked, and adjusted if necessary (paragraph 4.2.1).

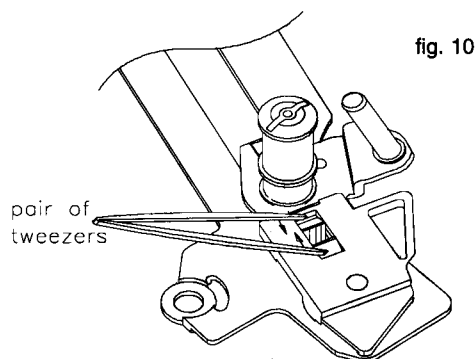


fig. 10

4.1.9 Roller unit left (Pos.23)

Set the drive assy to „Eject“ position.
 Unhook the tension arm spring (pos. 11), to avoid the tension arm spring being pre-loaded.
 At the bottom side of the drive assy remove the tension lever (pos.112).
 Compress the two snap hooks by means of a pair of tweezers (Fig. 9) and remove the roller assy (A) from the plate (B).
 Unhinge the loading arm (left) from the holding plate and remove the latter downward from the drive assy through the recess in the chassis (Fig. 15).
 The reassembly is carried out in reverse order.

NOTE : During reassembly

1. Place the carriage holding plate in the assembly with the half-round cutout nearest the rear of the deck.
2. When the loading arm is refitted ensure the pin on the underside of 23 is through the link of 24B.

After replacing the roller unit (left) the tape path has to be checked (paragraph 4.2.1.), and adjusted if necessary.

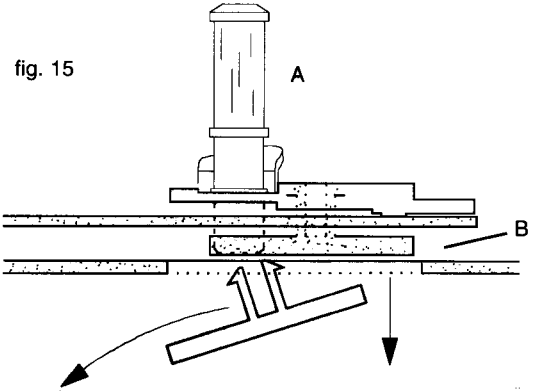


fig. 15

4.2 Adjustments

4.2.1 Tape path

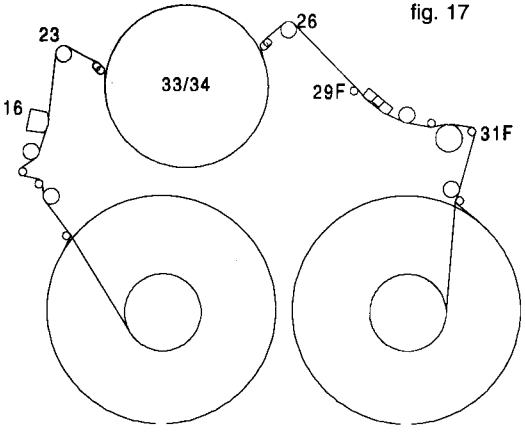


fig. 17

4.2.1.1 Roller left unit/roller unit right

Preparation:

Connect one input of a dual trace oscilloscope to observe the tape sync pulse CTL. The other input (DC coupled) to observe the tracking information TRIV.
 Trigger the oscilloscope externally on the head pulse HP1.
 Playback the black and white section of the alignment test tape.
 Set the deck in the condition where the video heads are running along the upper edge of the tracks only by:

1. Call the service test program (chapter 2.1)
2. Activate manual tracking (service test program step 03) and watch the tape sync pulse move to the left in relation to the TRIV signal.
3. Note the extreme left hand position reached by the sync pulse, repeat as necessary.
4. Stop the movement of the pulse when the TRIV signal reduces to 1/2 to 2/3 maximum amplitude by pressing the normal play button. A noisy picture (disturbances) is visible on the TV set and the CTL pulse should be to the left of the display. The recorder will hold this position until the service test program step 03 is left.
 This condition works only if X-distance is adjusted.

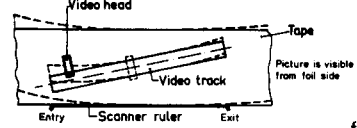
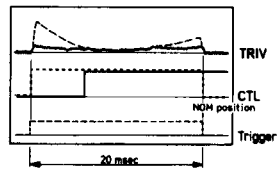


fig. 18



Adjustment:

Adjust the left and right roller units to make the tracking signal TRIV straight and flat as possible (Fig. 18).

4.2.1.2 A/C Combi head

Tilt angle adjustment

Set the drive to feature mode (e.g. +7)
 Adjustment :
 By means of the tilt angle adjusting screw move the tape until the lower edge just touches the tape guide A1 (see Fig. 19) the tape must not be distorted at the lower edge (by pressing onto guide).

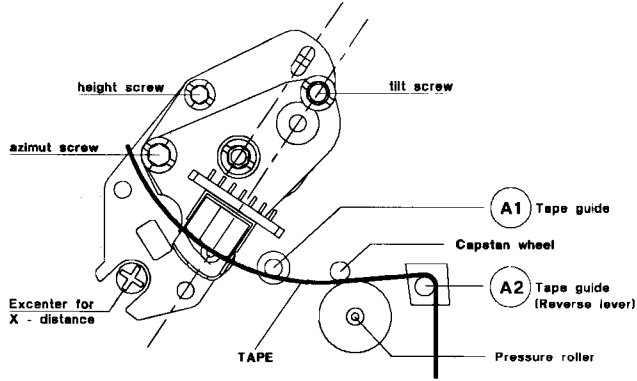


fig.19

Adjustment of the azimuth angle and the head height

Connect an oscilloscope to the linear Audio output.
 Play the section of the test cassette with the audio signal 400 Hz.
 Adjust for maximum output voltage by means of the height adjustment screw
 Play the section of the test cassette with the audio signal 8 kHz.
 Adjust to maximum output voltage by means of the azimuth adjustment screw (Fig. 19).
 If necessary, repeat this procedure
 Check the tilt angle adjustment

If the tape path was completely out of adjustment or if several components in the tape path have been replaced, it is possible, that the adjustments described in paragraph 4.2.1.1 and paragraph 4.2.1.2 have to be repeated several times.

4.2.2 Adjustment of the horizontal distance (x-distance)

Before this adjustment is carried out, insert the test cassette (start from Eject position). Call the service test program (tracking value will take up its nominal position) and press the „play“ button.
 Playback the black/white part of the test cassette.)
 Display the TRIV signal on an oscilloscope (DC-coupled) and adjust for maximum voltage by means of the excentric screw (Fig.19).

4.2.3 Brake band and tape tension

Due to further development it is no longer necessary to make these adjustments after replacement of the brake band.
 If the brake band or tape tension are completely misadjusted, set them to a center position; set the drive to „play“ and adjust the brake band until the edge of the elbow of the tape tension arm is aligned with the left inner edge of the left guide (fig. 20).

4.2.4 Friction clutch control check

Set the drive to „Play“ position.
 Place the torquemeter on the right reel.
 Turn the capstan motor to move the right reel clockwise.
 Keep turning, until the indication at the torquemeter no longer changes (Fig. 21)
 The torque has to be 10,5 mNm +/-25% (105gFcm +/-25%)

4.2.5 Reverse brake control

Set the drive to „Reverse“ position.
 Place a torquemeter on the right reel and turn the latter counterclockwise, until the reel just starts to flip.
 The value indicated at the torquemeter has to be 7mNm +/-3mNm (70 gFcm +/-30gFcm) (Fig. 21).

fig. 20

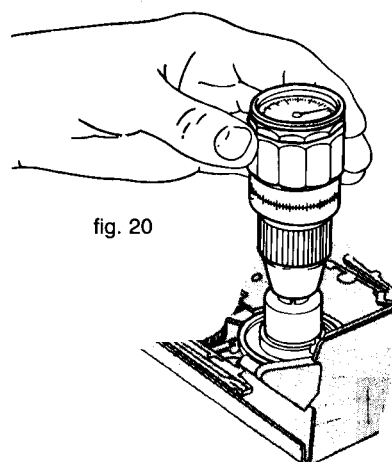
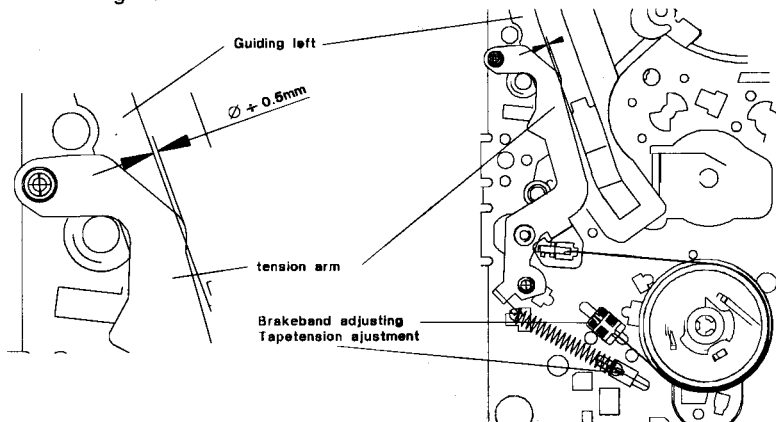
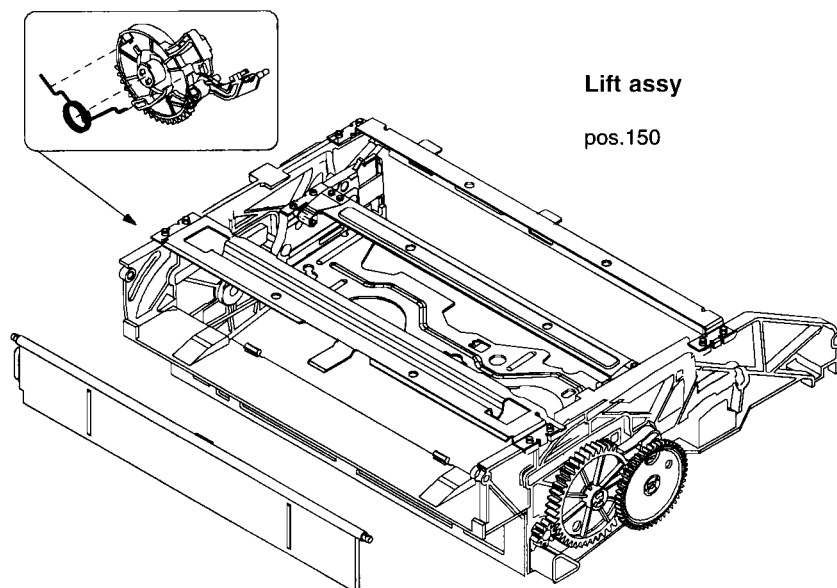


fig. 20

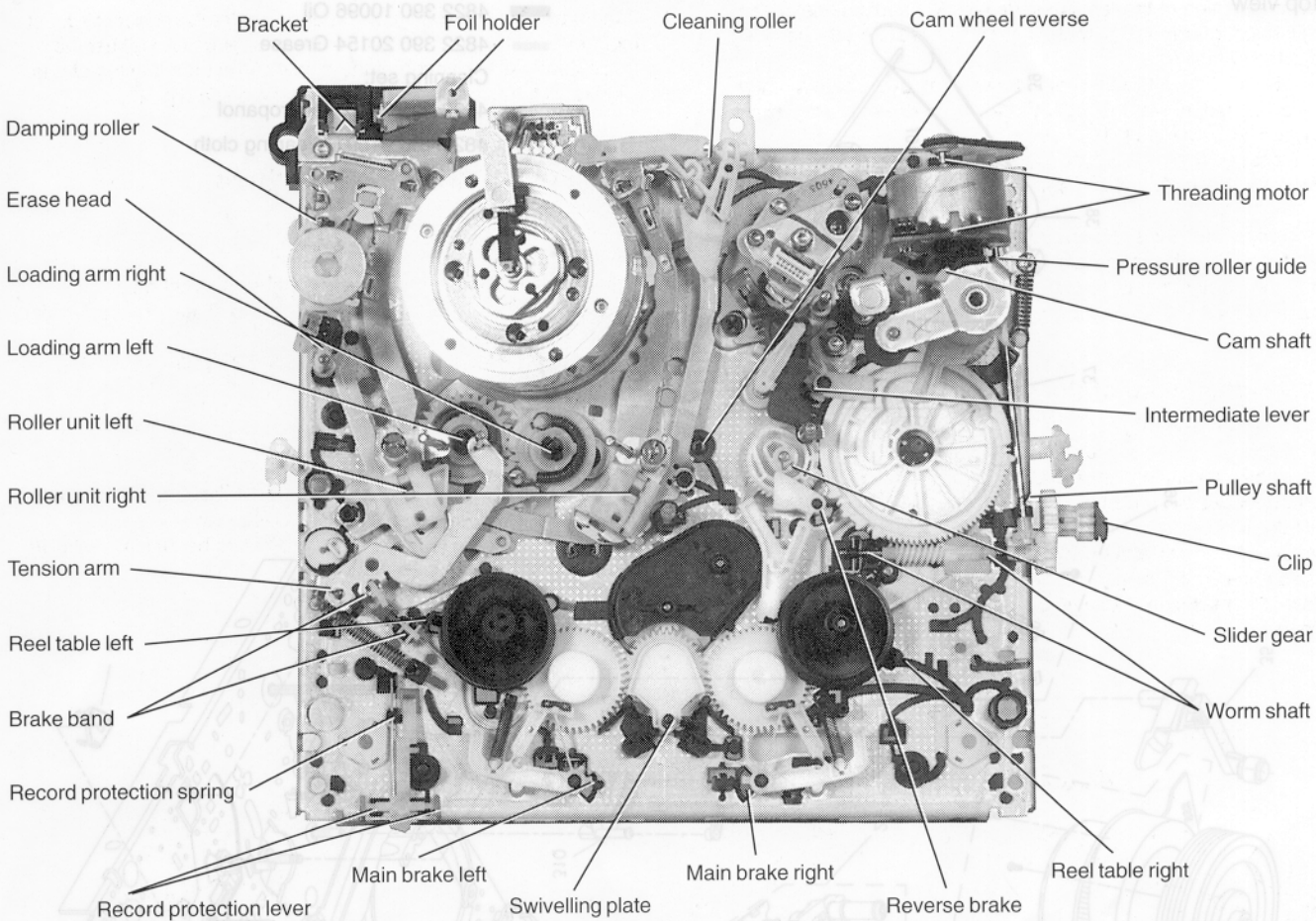


Lift assy

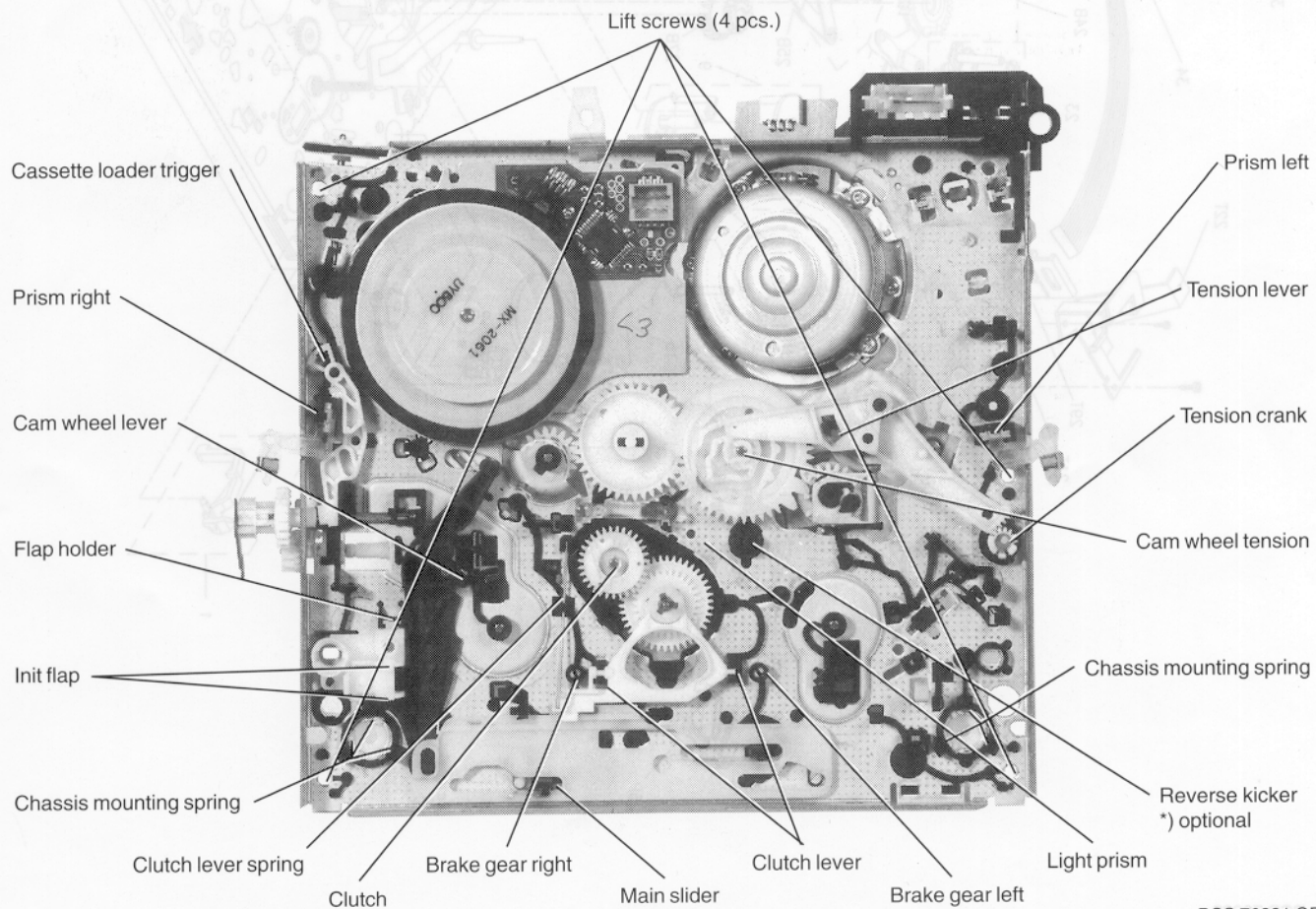
pos.150

In order to make the replacement of the deck parts easier, the snap hooks are marked with an arrow

TOP VIEW



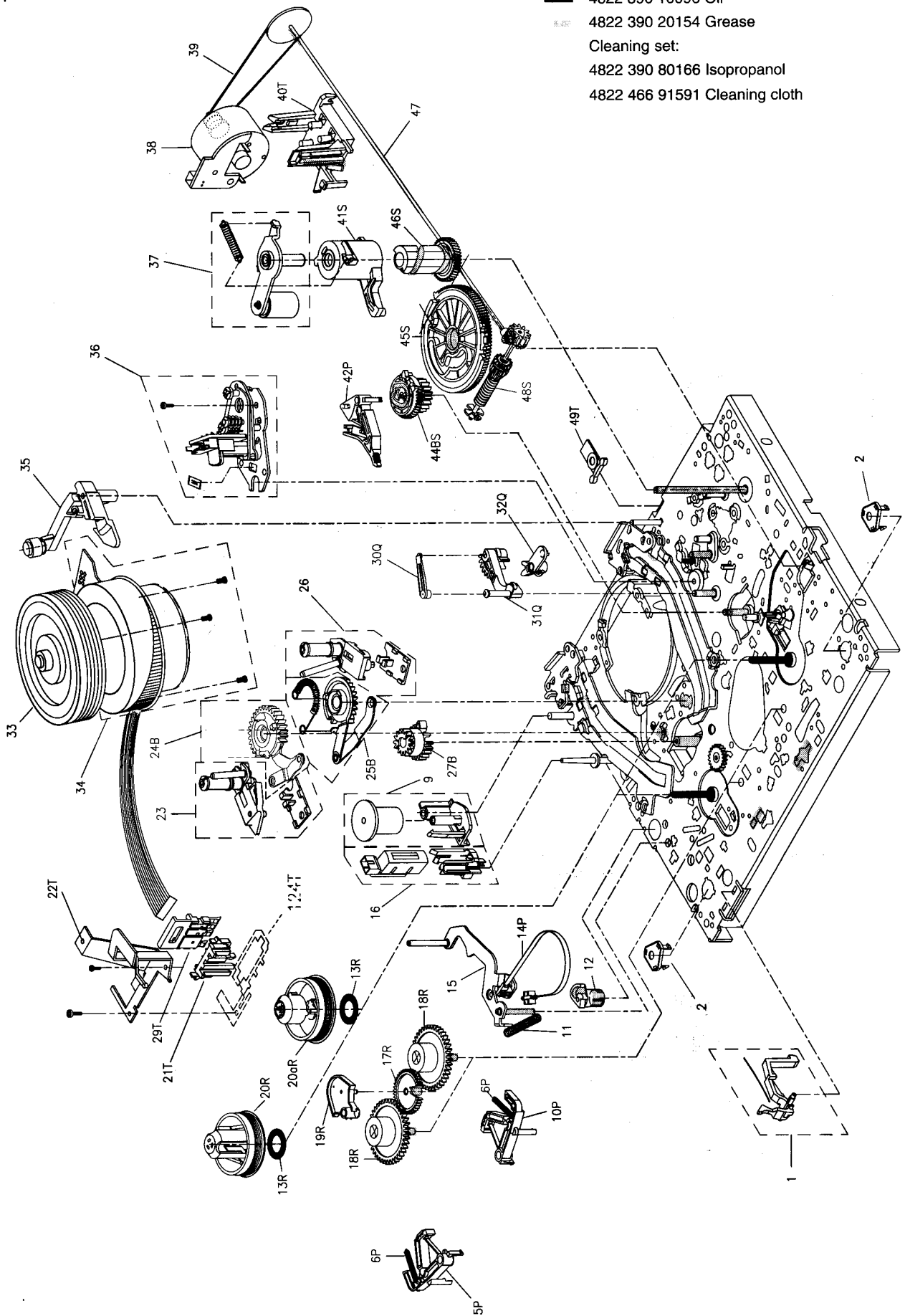
UNDERSIDE VIEW



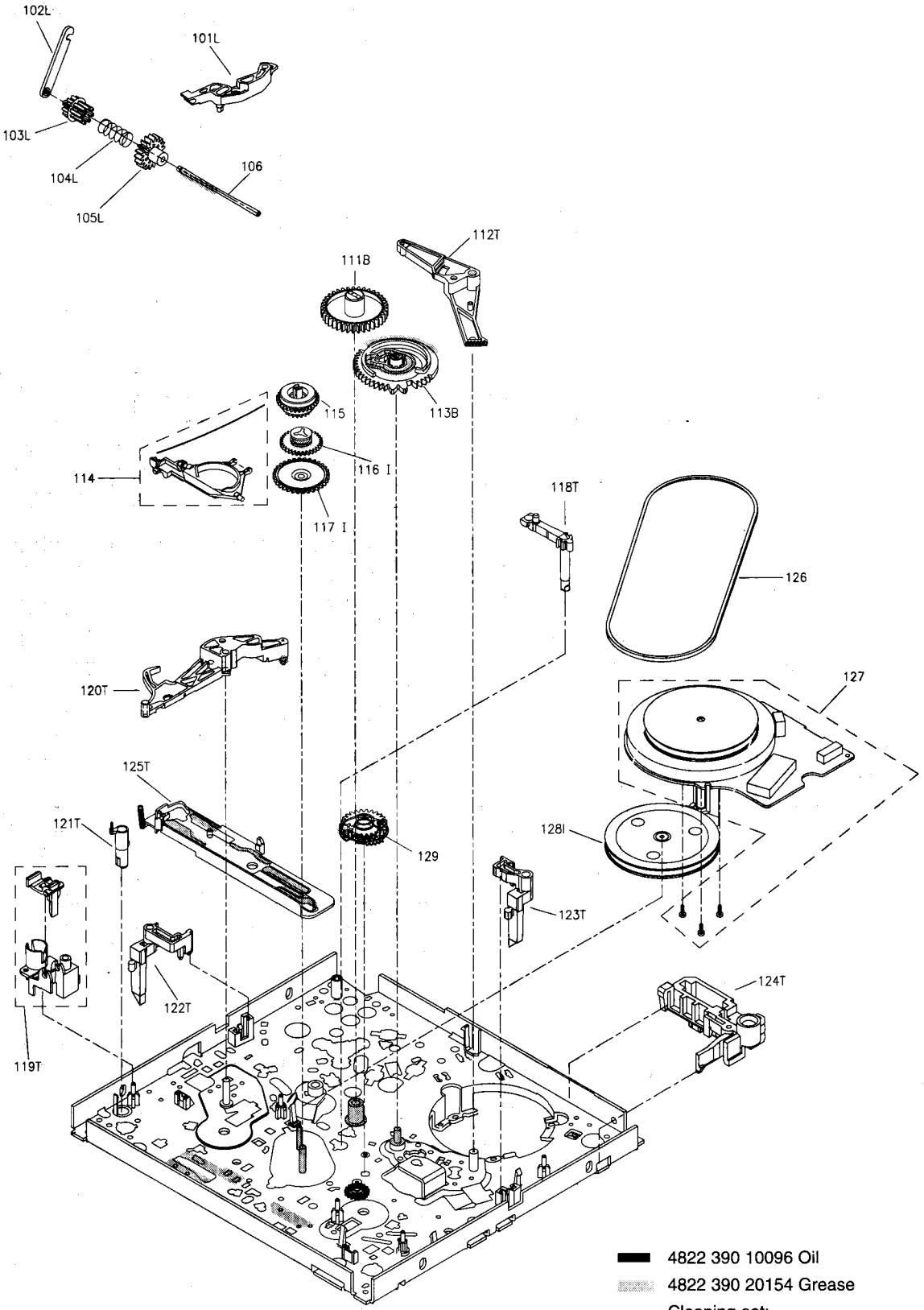
4.3 Exploded view

Top view

- 4822 390 10096 Oil
- 4822 390 20154 Grease
- Cleaning set:
- 4822 390 80166 Isopropanol
- 4822 466 91591 Cleaning cloth



Underside viw



- 4822 390 10096 Oil
- ▨ 4822 390 20154 Grease
- Cleaning set:
- 4822 390 80166 Isopropanol
- 4822 466 91591 Cleaning cloth

MECHANICAL PARTS LIST

| Pos. | Description | K I T S | | | | | | | Code number 4822 |
|------|-------------------------------------|---------|---|---|---|---|---|---|---------------------|
| | | B | I | L | P | Q | R | S | |
| 1 | Rec. protection lever (with spring) | | | | | | | | 402 10202 |
| 2 | Chassis mounting spring (2x) | | | | | | | | 492 71022 |
| 5 | Main brake left | | | | P | | | | |
| 6 | Main brake spring (2x) | | | | P | | | | |
| 9 | Damping roller | | | | | | | | 528 70782 |
| 10 | Main brake right | | | | P | | | | |
| 11 | Tension arm spring | | | | | | | | 492 33317 |
| 12 | Tension crank | | | | | | | | 403 70551 |
| 13 | Slip ring | | | | | | R | | |
| 14 | Tension band | | | | P | | | | |
| 15 | Tension arm | | | | | | | | 403 70547 |
| 16 | Erase head | | | | | | | | 249 10522 |
| 17 | Swivelling gear | | | | | | R | | |
| 18 | Brake gear (2x) | | | | | | R | | |
| 19 | Swivelling plate | | | | | | R | | |
| 20 | Reel table (S) | | | | | | R | | |
| 20a | Reel table (T) | | | | | | R | | |
| 21 | Foil holder | | | | | | | T | |
| 22 | Bracket | | | | | | | T | |
| 23 | Roller unit left | | | | | | | | 528 70771 |
| 24 | Loading arm left | B | | | | | | | |
| 25 | Loading arm right | B | | | | | | | |
| 26 | Roller unit right | | | | | | | | 528 70772 |
| 27 | Loading gear | B | | | | | | | |
| 29 | Plate | | | | | | | T | |
| 30 | Reverse clip | | | | | Q | | | |
| 31 | Reverse lever | | | | | Q | | | |
| 32 | Intermediate lever | | | | | Q | | | |
| 33 | Head disc 4/2 | | | | | | | | 691 10548 |
| 33 | Head disc 4/2-Secam | | | | | | | | 691 10551 |
| 33 | Head disc 4/2/1 | | | | | | | | 691 10548 |
| 33 | Head disc 4/2/1-Secam | | | | | | | | 691 10551 |
| 33 | Head disc 4/2-S-VHS | | | | | | | | 691 10522 |
| 33 | Head disc 4/2/1-S-VHS | | | | | | | | 691 10552 |
| 34 | Scanner motor 4/2 (with screws) | | | | | | | | 361 10901 |
| 34 | Scanner motor 4/2/1 (with screws) | | | | | | | | 361 10902 |
| 35 | Cleaning roller | | | | | | | | 528 70773 |
| 36 | A/C Head (with clip and screws) | | | | | | | | 249 10468 |
| 37 | Pressure roller (with spring) | | | | | | | | 528 70774 |
| 38 | Threading motor | | | | | | | | 361 10809 |
| 39 | Threading belt | | | | | | | | 358 20421 |
| 40 | Motor holder | | | | | | | T | |
| 41 | Pressure roller guide | | | | | | | S | |
| 42 | Reverse brake | | | | P | | | | |
| 44 | Slider gear | B | | | | | | S | |
| 45 | Cam wheel | | | | | | | S | |
| 46 | Cam shaft | | | | | | | S | |
| 47 | Pulley shaft | | | | | | | | 528 81462 |
| 48 | Worm shaft | | | | | | | S | |
| 49 | Chassis mounting clip | | | | | | | T | |

| Pos. | Description | K I T S | | | | | | | Code number 4822 |
|------|---|---------|---|---|---|---|---|---|---------------------|
| | | B | I | L | P | Q | R | S | |
| 101 | Cassette loader trigger | | | L | | | | | |
| 102 | Clip | | | L | | | | | |
| 103 | Cassette loader gear1 | | | L | | | | | |
| 104 | Cassette loader spring | | | L | | | | | |
| 105 | Cassette loader gear2 | | | L | | | | | |
| 106 | Spindle | | | | | | | | 535 93277 |
| 111 | Cam wheel reverse | B | | | | | | | |
| 112 | Tension lever | | | | | | | T | |
| 113 | Cam wheel tension | B | | | | | | | |
| 114 | Clutch lever (with spring) | | | | | | | | 403 70549 |
| 115 | Clutch | | | | | | | | 528 20736 |
| 116 | Changing gear | | | I | | | | | |
| 117 | Double gear | | | I | | | | | |
| 118 | Light prism | | | | | | | T | |
| 119 | Init flap and holder | | | | | | | T | |
| 120 | Cam wheel lever | | | | | | | T | |
| 121 | S-VHS lever | | | | | | | T | |
| 122 | Prism rihtg | | | | | | | T | |
| 123 | Prism left | | | | | | | T | |
| 124 | Holder | | | | | | | T | |
| 125 | Main slider | | | | | | | T | |
| 126 | Driving belt | | | | | | | | 358 31166 |
| 127 | Capstan motor (with screws) | | | | | | | | 361 10805 |
| 129 | Reverse kicker with transmission gears *) | | | | | | | | 522 20451 |
| 128 | Gear pulley | | | I | | | | | |
| 140 | Flex cable | | | | | | | | 320 40287 |
| 150 | Lift | | | | | | | | 443 64112 |
| | KIT B | | | | | | | | 310 31955 |
| | KIT I | | | | | | | | 310 31963 |
| | KIT L | | | | | | | | 310 32116 |
| | KIT P | | | | | | | | 310 32191 |
| | KIT Q | | | | | | | | 310 10658 |
| | KIT R | | | | | | | | 310 10659 |
| | KIT S | | | | | | | | 310 10661 |
| | KIT T | | | | | | | | 310 10662 |

*) optional

Um eine hohen Reparaturstandard zu gewährleisten sind mit Ausnahme von Kit T immer alle im Kit enthaltenen Teile zu tauschen.

In order to guarantee a high repairstandard all spare parts included in a kit have to be replaced with the exception of kit T.

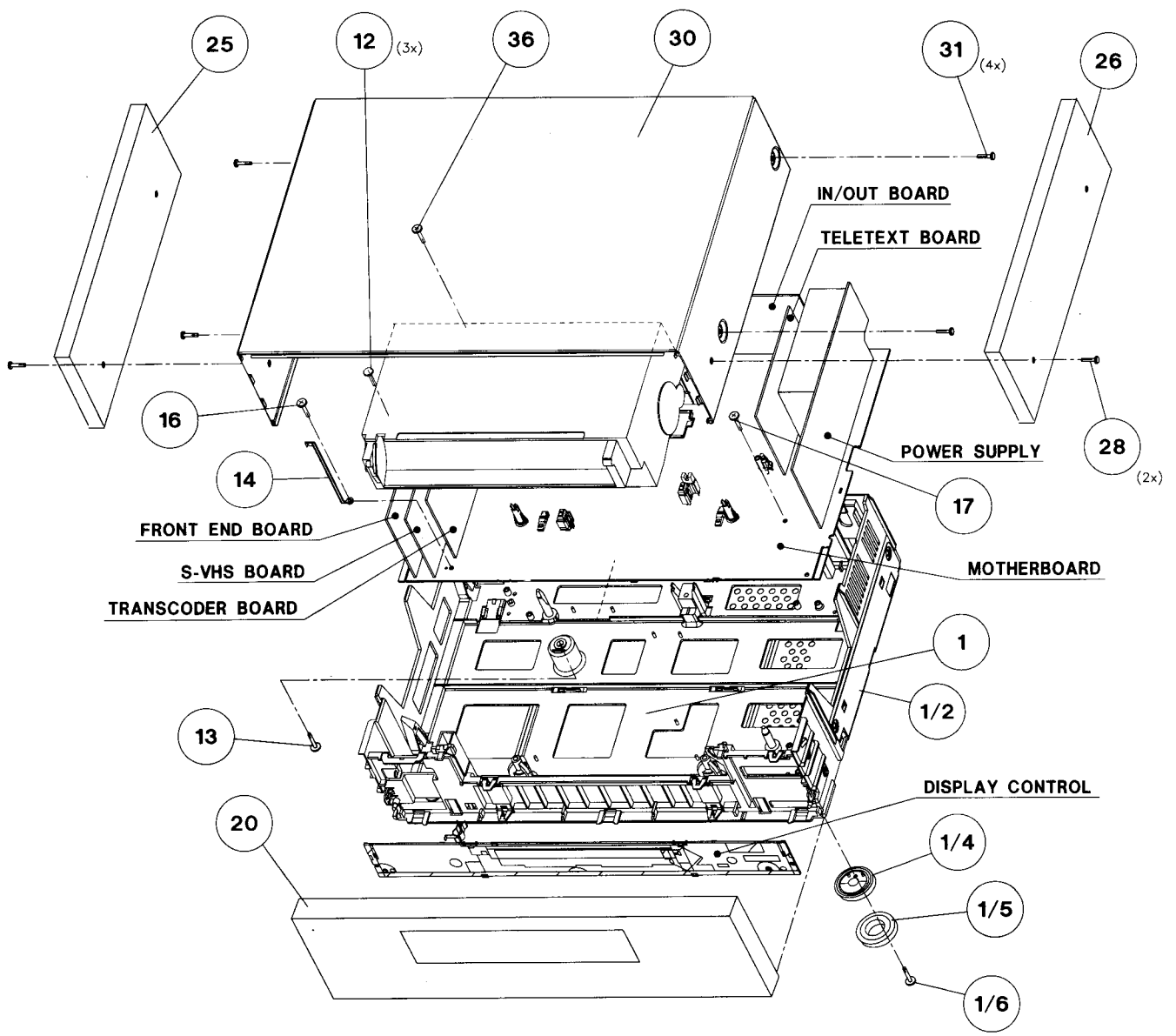
Per una riparazione garantita occorre sostituire tutti i pezzi contenuti nei kit, fatta eccezione per il kit T.

Para obtener un estándar de reparaciones elevado, es necesario cambiar todas las partes contenidas en el kit, la única excepción es para el kit T.

A fin d'obtenir un standard de réparations élevé, toutes les pièces de rechange incluses dans un kit sont à remplacer, exception faite du kit T.

Om een hoge reparatiekwaliteit te waarborgen moeten, met uitzondering van kit T, altijd alle zich in een kit bevindende onderdelen worden vervangen.

Exploded View of the set



Set Parts List

| Pos | Service Code | Description |
|-------|----------------|-------------------------------|
| 1 | 4822 464 10175 | FRAME ASSY VR969 |
| 1 | 4822 464 10172 | FRAME ASSY VR768 |
| 1 | 4822 464 10178 | FRAME ASSY VR967 |
| 1/2 | 4822 442 00278 | BOTTOM |
| 1/4 | 4822 462 10772 | FOOT VR969 |
| 1/4 | 4822 462 10771 | FOOT VR967 |
| 1/5 | 4822 462 10773 | FOOT INLAY VR969 |
| 1/6 | 4822 502 14115 | SCREW 3,15X8 ZN GEC |
| 12 | 4822 502 13884 | PLAST.SCREW 3,5X16 |
| 13 | 4822 502 14107 | CONTACT CHASSIS SCREW |
| 14 | 4822 256 10249 | PCB-HOLDER TO S-VHS-BOARD |
| 15 | 4822 256 10249 | PCB-HOLDER TO VPT-BOARD |
| 16 | 4822 502 21349 | SCREW 3,15X10 ZN GEC Z R |
| 17 | 4822 502 14115 | SCREW 3,15X8 ZN GEC Z R |
| 25 | 4822 426 10202 | SIDE PANEL LEFT VR969 |
| 25 | 4822 426 10205 | SIDE PANEL LEFT VR967 |
| 26 | 4822 426 10203 | SIDE PANEL RIGHT VR969 |
| 26 | 4822 426 10206 | SIDE PANEL RIGHT VR967 |
| 28 | 4822 502 14315 | SCREW M3X12 TAPT SWC Z R |
| 30 | 4822 442 00421 | COVER VR969 |
| 30 | 4822 442 00422 | COVER VR768 |
| 30 | 4822 442 00426 | COVER VR666, VR668 |
| 30 | 4822 442 00429 | COVER VR967 |
| 31 | 4822 502 14109 | PLAST. SCREW 3,5X10 BK R |
| 36 | 4822 502 21545 | SCREW 2.5X4 TAPT. T8 |
| 150/1 | 4822 321 10249 | MAINS CORD |
| 150/1 | 4822 321 10886 | MAINS CORD (+FUSE) for UK |
| 150/2 | 4822 320 50377 | CONNECTING CABLE PAL |
| 150/3 | 4822 321 62402 | S-VHS CABLE |
| 150/4 | 4822 321 63006 | SCART CABLE (WITH PIN10) |
| 9501 | 4822 320 11498 | FFC ASSY 6 POL.(TD-1501) |
| 9503 | 4822 320 11483 | FLAT FLEX CABLE SCR 7 POL |
| 9508 | 4822 320 11484 | FLAT FLEX CABLE 3 POL |
| 9510 | 4822 320 11499 | FLAT FLEX CABLE 19 POL |
| 9516 | 4822 320 11501 | FLAT FLEX CABLE 10 POL |
| 9526 | 4822 320 11485 | FLAT FLEX CABLE 18 POL |
| 9538 | 4822 265 10637 | RS 232 SOCKET ASSY |
| | 4822 310 10748 | Extension Adapter S-VHS Board |

Front Panels

| Pos | Service Code | Description |
|------|----------------|----------------------------|
| 20/1 | 4822 459 04217 | FRONT PANEL VR666/02 |
| 20/1 | 4822 459 04216 | FRONT PANEL VR666/16 |
| 20/1 | 4822 459 04214 | FRONT PANEL VR666/39 |
| 20/1 | 4822 459 04218 | FRONT PANEL VR668/02 |
| 20/1 | 4822 459 04219 | FRONT PANEL VR668/05 |
| 20/1 | 4822 459 04221 | FRONT PANEL VR668/06/16 |
| 20/1 | 4822 459 04209 | FRONT PANEL VR668/39 |
| 20/1 | 4822 459 04215 | FRONT PANEL VR768/02 |
| 20/1 | 4822 459 04206 | FRONT PANEL VR768/05 |
| 20/1 | 4822 459 04205 | FRONT PANEL VR768/16/59 |
| 20/1 | 4822 459 04199 | FRONT PANEL VR768/39 |
| 20/1 | 4822 459 04208 | FRONT PANEL VR967/02 |
| 20/1 | 4822 459 04207 | FRONT PANEL VR967/16/58 |
| 20/1 | 4822 459 04204 | FRONT PANEL VR967/39 |
| 20/1 | 4822 459 04222 | FRONT PANEL VR969/02 |
| 20/1 | 4822 459 04223 | FRONT PANEL VR969/05/16/58 |
| 20/1 | 4822 459 04202 | FRONT PANEL VR969/39 |

Front Panel VR666

| Pos | Service Code | Description |
|--------|----------------|--------------------------------|
| 20/1/6 | 4822 443 10357 | LIFT FLAP VR666/39 |
| 20/1/6 | 4822 443 10356 | LIFT FLAP VR666/02/16 |
| 20/1/7 | 4822 492 70896 | LEG SPRING LIFT FLAP |
| 20/3 | 4822 502 11839 | PLAST.SCREW 2,9X8 VR666, VR668 |
| 20/10 | 4822 277 11576 | DECK CONTROL UNIT VR666 |
| 20/11 | 4822 502 11839 | PLAST.SCREW 2,9X8 VR666, VR668 |

Front Panel VR668

| Pos | Service Code | Description |
|---------|----------------|--------------------------------|
| 20/1/6 | 4822 443 10358 | LIFT FLAP VR668/39 |
| 20/1/6 | 4822 443 10359 | LIFT FLAP VR668/02/05/06/16 |
| 20/1/7 | 4822 492 70896 | LEG SPRING LIFT FLAP |
| 20/1/12 | 4822 443 10361 | FLAP VR668 |
| 20/3 | 4822 502 11839 | PLAST.SCREW 2,9X8 VR666, VR668 |
| 20/10 | 4822 277 11576 | DECK CONTROL UNIT VR668 |
| 20/11 | 4822 502 11839 | PLAST.SCREW 2,9X8 VR666, VR668 |

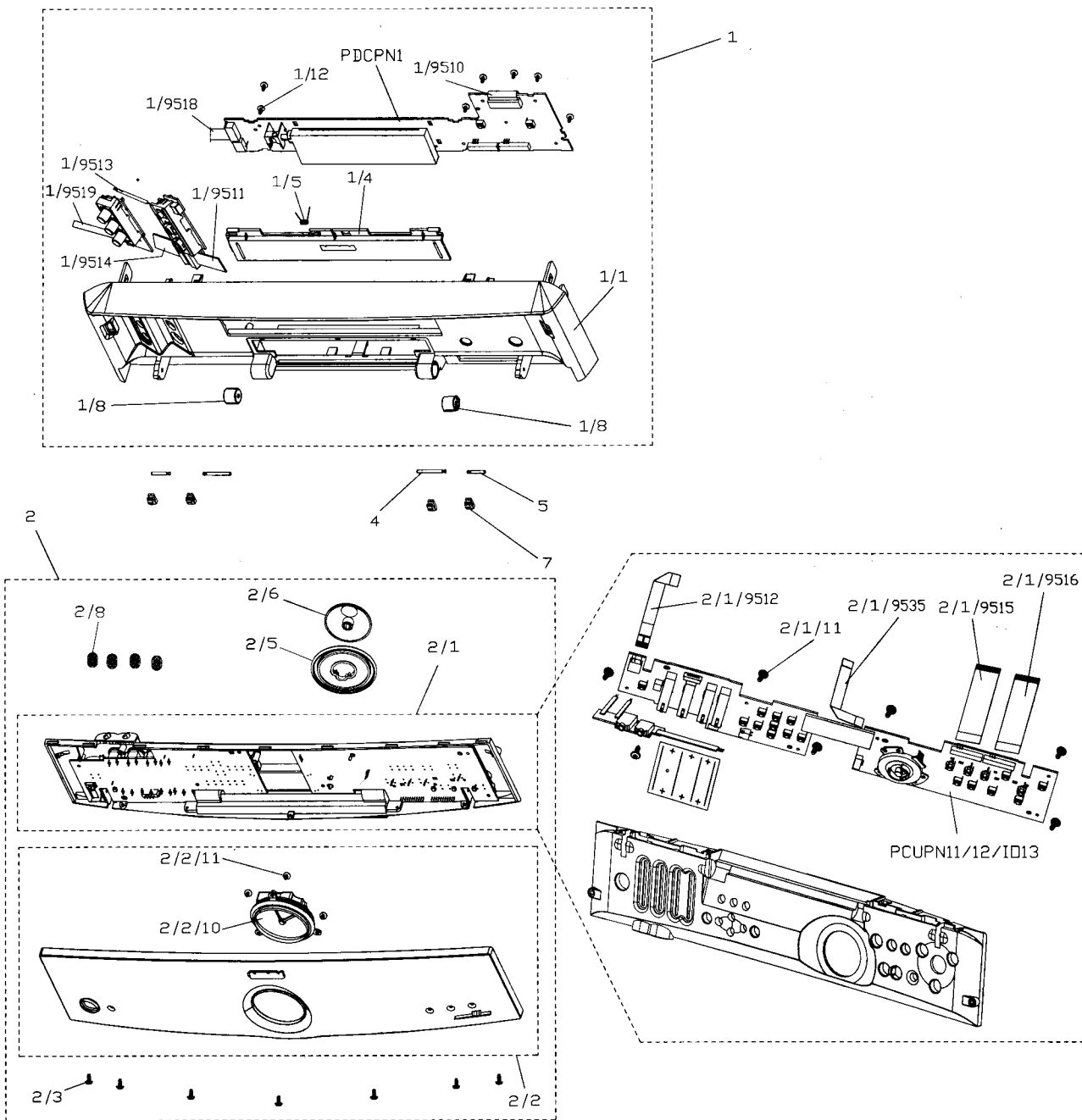
Front Panel VR768

| Pos | Service Code | Description |
|-------|----------------|---------------------------------|
| 20/5 | 4822 442 00423 | FLAP VR768 |
| 20/6 | 4822 443 10339 | LIFT FLAP VR768/02/05/16/59 |
| 20/6 | 4822 443 10331 | LIFT FLAP VR768/39 |
| 20/7 | 4822 410 10565 | KNOB JOG VR768 |
| 20/8 | 4822 492 70896 | LEG SPRING LIFT FLAP |
| 20/9 | 4822 410 10566 | BUTTON SET TOP ASSY VR768 |
| 20/10 | 4822 410 10567 | KNOB SHUTTLE ASSY VR768 |
| 20/11 | 4822 502 13886 | SCR PAN TORX ST ZN BK 2X6 VR768 |
| 20/12 | 4822 502 30685 | SCR PAN TORX ST ZN BK 2X8 VR768 |
| 20/13 | 4822 320 11482 | FLAT FLEX CABLE 19 P VR768 |

Front Panel VR967

| Pos | Service Code | Description |
|-------|----------------|---------------------------------|
| 20/5 | 4822 443 10347 | LIFT FLAP VR967 |
| 20/6 | 4822 442 00427 | FLAP VR967 |
| 20/7 | 4822 442 00428 | CORNER PIECE L/R VR967 |
| 20/8 | 4822 492 70896 | LEG SPRING LIFT FLAP |
| 20/9 | 4822 502 30685 | SCR PAN TORX ST ZN BK 2X8 VR967 |
| 20/10 | 4822 502 30408 | SCR PAN TORX ST ZN BK3X10 VR967 |

Exploded View Front Panel VR969 (Pos. 20)



| Pos | Service Code | Description |
|-------------|----------------|------------------------------------|
| 20/1/4 | 4822 443 10365 | LIFT FLAP VR969 |
| 20/1/5 | 4822 492 70896 | LEG SPRING LIFT FLAP |
| 20/1/8 | 4822 529 10368 | DAMPER ASSY VR969 |
| 20/1/9510 | 4822 320 11499 | FLAT FLEX CABLE 19POL VR969 |
| 20/2/1 | 4822 443 10336 | FLAP INSIDE ASSY VR969/39 |
| 20/2/1 | 4822 443 10362 | FLAP INSIDE ASSY VR969/02/05/16/58 |
| 20/2/1/11 | 4822 502 14317 | SCREW 2,35X6 ZN SWC ZR VR969 |
| 20/2/1/9512 | 4822 320 11517 | FLAT FLEX CABLE SCR 7 POL VR969 |
| 20/2/1/9515 | 4822 320 11518 | FLAT FLEX CABLE 20 POL VR969 |
| 20/2/1/9516 | 4822 320 11518 | FLAT FLEX CABLE 20 POL VR969 |
| 20/2/1/9535 | 4822 320 11519 | FLAT FLEX CABLE 8 POL VR969 |
| 20/2/2 | 4822 443 10366 | FLAP OUTSIDE ASS.VR969/39 |
| 20/2/2 | 4822 443 10363 | FLAP OUTSIDE ASS.VR969/02/16/58 |
| 20/2/2 | 4822 443 10369 | FLAP OUTSIDE ASS.VR969/05 |
| 20/2/2/10 | 4822 344 14001 | ANALOG CLOCK W735 (JUNGH) VR969 |
| 20/2/2/11 | 4822 502 14317 | SCREW 2,35X6 ZN SWC ZR VR969 |
| 20/2/3 | 4822 502 14317 | SCREW 2,35X6 ZN SWC ZR VR969 |
| 20/2/5 | 4822 410 10592 | SHUTTLE KNOB VR969 |
| 20/2/6 | 4822 410 10593 | JOG KNOB VR969 |
| 20/2/8 | 4822 410 10594 | SLIDE KNOB VR969 |
| 20/4 | 4822 535 10318 | SHAFT VR969 |
| 20/5 | 4822 535 10315 | SHAFT VR969 |
| 20/7 | 4822 500 10516 | SAFETY BOLT VR969 |

Power Supply PSM

MISCELLANEOUS

| | | |
|---------------|----------------|----------------|
| 0010 | 4822 256 30514 | FUSE HOLDER |
| 0011 | 4822 256 30514 | FUSE HOLDER |
| 1010 Δ | 4822 070 31252 | 2181.25(1.25A) |

CONNECTORS

| | | |
|---------------|----------------|-----------------|
| 0008 Δ | 4822 267 31064 | MAINS CONNECTOR |
| 1509 | 4822 265 10484 | PIN ASSY 18P |

CAPACITORS

| | | | |
|---------------|----------------|-------------|------|
| 2012 | 4822 121 10524 | 910 pF | 100V |
| 2014 | 4822 124 11559 | 2.2 μ F | 50V |
| 2016 | 4822 121 42687 | 3,3 nF | 63V |
| 2018 | 4822 121 51299 | 1 nF | 50V |
| 2026 | 4822 121 51299 | 1 nF | 50V |
| 2030 | 5322 121 42386 | 100 nF | 63V |
| 2032 | 5322 121 42386 | 100 nF | 63V |
| 2036 | 4822 124 80874 | 47 μ F | 50V |
| 2042 | 4822 121 70481 | 47 nF | 400V |
| 2050 Δ | 4822 121 70674 | 68 nF | 250V |
| 2052 Δ | 4822 121 70674 | 68 nF | 250V |
| 2054 Δ | 4822 126 13859 | 470 pF | 250V |
| 2056 Δ | 4822 126 13859 | 470 pF | 250V |
| 2059 Δ | 4822 126 13859 | 470 pF | 250V |
| 2060 | 4822 121 10525 | 330 nF | 100V |
| 2062 | 4822 124 80875 | 220 μ F | 25V |
| 2064 | 5322 121 42661 | 330 nF | 63V |
| 2068 | 4822 124 80874 | 47 μ F | 50V |
| 2069 | 4822 122 31175 | 1 nF | 500V |
| 2070 Δ | 4822 124 11561 | 47 μ F | 400V |
| 2074 | 5322 121 42386 | 100 nF | 63V |
| 2076 | 4822 124 80874 | 47 μ F | 50V |
| 2080 | 5322 121 42578 | 100 nF | 250V |
| 2081 | 4822 124 41751 | 470 μ F | 50V |
| 2084 | 4822 124 41747 | 680 μ F | 35V |
| 2085 | 4822 124 80874 | 47 μ F | 50V |
| 2088 | 4822 124 80875 | 220 μ F | 25V |
| 2090 | 4822 124 80875 | 220 μ F | 25V |
| 2092 | 5322 121 42386 | 100 nF | 63V |
| 2096 | 4822 122 31116 | 2 nF | 400V |
| 2098 | 4822 124 41747 | 680 μ F | 35V |
| 2099 | 4822 124 41747 | 680 μ F | 35V |

RESISTORS

| | | | |
|---------------|----------------|-------|---------------------|
| 3010 | 4822 116 83864 | 10 k | 0,5W |
| 3012 | 4822 050 11002 | 1 k | 0,4W |
| 3014 | 4822 050 13902 | 3,9 k | 0,4W |
| 3016 | 4822 116 52244 | 15 k | 0,5W |
| 3018 | 4822 116 52257 | 22 k | 0,5W |
| 3020 | 4822 116 52251 | 18 k | 1/6W |
| 3022 | 4822 050 11003 | 10 k | 0,4W |
| 3026 | 4822 116 52228 | 680 R | 0,5W |
| 3028 | 4822 116 52304 | 82 k | 0,5W |
| 3030 | 4822 116 52303 | 8,2 k | 0,5W |
| 3032 | 4822 116 52186 | 22 R | 0,5W only for S-VHS |
| 3032 | 4822 116 52195 | 47 R | 0,5W |
| 3034 | 4822 116 52202 | 82 R | 0,5W |
| 3040 | 4822 116 52283 | 4,7 k | 0,5W |
| 3041 | 4822 050 23309 | 33 R | 0,6W |
| 3042 | 4822 050 21003 | 10 k | 0,6W |
| 3043 | 4822 050 21003 | 10 k | 0,6W |
| 3044 | 4822 050 21003 | 10 k | 0,6W |
| 3046 | 4822 050 21808 | 1,8 R | 0,6W |
| 3048 | 4822 050 21508 | 1,5 R | 0,6W |
| 3050 | 4822 116 83882 | 39 k | 0,5W |
| 3052 | 4822 116 83882 | 39 k | 0,5W |
| 3054 | 4822 050 21005 | 1 M | 0,6W |
| 3055 | 4822 050 21005 | 1 M | 0,6W |
| 3056 | 4822 050 21005 | 1 M | 0,6W |
| 3057 | 4822 050 21005 | 1 M | 0,6W |
| 3058 Δ | 4822 053 21395 | 3,9 M | 0,5W |
| 3059 Δ | 4822 053 21395 | 3,9 M | 0,5W |
| 3060 | 4822 116 83872 | 220 R | 0,5W |

| | | |
|---------------|----------------|-----------------|
| 3061 | 4822 157 60147 | IND FIX HF-BEAD |
| 3062 | 4822 116 83864 | 10 k 0,5W |
| 3063 | 4822 116 83872 | 220 R 0,5W |
| 3064 | 4822 116 52283 | 4,7 k 0,5W |
| 3067 | 4822 116 83872 | 220 R 0,5W |
| 3068 | 4822 116 52186 | 22 R 0,5W |
| 3069 | 4822 050 24708 | 4,7 R 1/8W |
| 3070 | 4822 116 83872 | 220 R 0,5W |
| 3071 | 4822 116 52199 | 68 R 1/6W |
| 3072 | 4822 050 11002 | 1 k 0,4W |
| 3073 | 4822 116 52234 | 100 k 1/6W |
| 3074 | 4822 116 52289 | 5,6 k 0,5W |
| 3075 | 4822 116 52291 | 56 k 1/6W |
| 3076 | 4822 116 52263 | 2,7 k 1/6W |
| 3077 | 4822 116 52259 | 2,4 k 1/6W |
| 3078 | 4822 100 12163 | 470 R |
| 3080 Δ | 4822 052 10479 | 47 R |
| 3081 | 4822 116 52226 | 560 R 1/6W |
| 3082 | 4822 116 52283 | 4,7 k 1/6W |
| 3083 | 4822 116 52226 | 560 R 1/6W |
| 3084 | 4822 116 52283 | 4,7 k 1/6W |
| 3085 | 4822 116 52226 | 560 R 1/6W |
| 3086 | 4822 116 52234 | 100 k 1/6W |
| 3087 | 4822 050 15603 | 56 k |
| 3088 | 4822 116 52291 | 56 k 1/6W |
| 3089 | 4822 050 15603 | 56 k |
| 3090 | 4822 050 23902 | 3,9 k 0,6W |
| 3092 | 4822 050 11002 | 1 k 0,4W |
| 3094 | 4822 116 52245 | 150 k 0,5W |
| 3096 | 4822 116 52234 | 100 k 0,5W |
| 3098 | 4822 116 52291 | 56 k 0,5W |
| 3099 | 4822 116 52283 | 4,7 k 1/6W |

COILS

| | | |
|---------------|----------------|------------------------------|
| 5010 Δ | 4822 157 10454 | Mains Filter |
| 5050 Δ | 4822 146 10529 | TRAFO PCT 13205-12/14 VERS.D |
| 5069 | 4822 157 60147 | 2,2 μ H |
| 5080 | 4822 157 71461 | 22 μ H 10% |
| 5081 | 4822 157 52285 | 6,8 μ H |
| 5088 | 4822 157 71461 | 22 μ H 10% |
| 5090 | 4822 157 71461 | 22 μ H 10% |
| 5098 | 4822 157 71461 | 22 μ H 10% |

DIODES

| | | |
|---------------|----------------|------------------------------|
| 6032 | 4822 130 31631 | BYV10-20 |
| 6036 | 4822 130 30842 | BAV21 |
| 6042 | 4822 130 10439 | BY268 A |
| 6046 Δ | 4822 130 31438 | 1N4001G |
| 6048 Δ | 4822 130 31438 | 1N4001G |
| 6050 | 5322 209 12018 | DF08M |
| 6076 | 4822 130 82885 | BYT52M |
| 6080 | 4822 130 83909 | BYW98-200RL |
| 6081 | 4822 130 82885 | BYT52M |
| 6082 | 4822 130 82885 | BYT52M |
| 6084 | 4822 130 10456 | BZX79-B32 |
| 6088 | 4822 130 83909 | BYW98-200RL |
| 6092 | 4822 130 83909 | BYW98-200RL |
| 6096 | 4822 130 10455 | DIO REC MBR1060 S only S-VHS |
| 6098 | 4822 130 83934 | MBR360 only for VHS |

TRANSISTORS & IC's

| | | |
|---------------|----------------|------------|
| 7020 | 4822 209 90025 | MC44603P |
| 7040 | 4822 130 63794 | STP3NA60 |
| 7050 | 4822 130 44503 | BC547C |
| 7056 | 4822 130 44503 | BC547C |
| 7058 | 4822 130 41344 | BC337-40 |
| 7060 | 4822 130 41327 | BC327-40 |
| 7070 Δ | 4822 209 32126 | SOC1012T |
| 7074 | 4822 209 81397 | TL431CLPST |
| 7084 | 4822 130 44503 | BC547C |
| 7085 | 4822 209 81397 | TL431CLPRE |
| 7088 | 4822 209 72742 | L7812ACV |
| 7090 | 4822 130 10237 | MTD3055V1 |
| 7096 | 4822 130 44503 | BC547C |